8411/8811 User Manual
(C language solution)

Version 1.0, January 2008

Service and usage information for

i-8411

i-8811

i-8411-G

i-8811-G

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Edited by Anna Huang

Warranty

All products manufactured by ICP DAS are under warranty regarding defective materials for a period of one year, beginning from the date of delivery to the original purchaser.

Warning

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CHAPTER 1

Introduction

The i-8411/ i-8811 modules are embedded controllers with 4/8 I/O slots. Both are equipped with MiniOS7, an embedded OS similar to DOS that was developed by ICP DAS Co., Ltd.

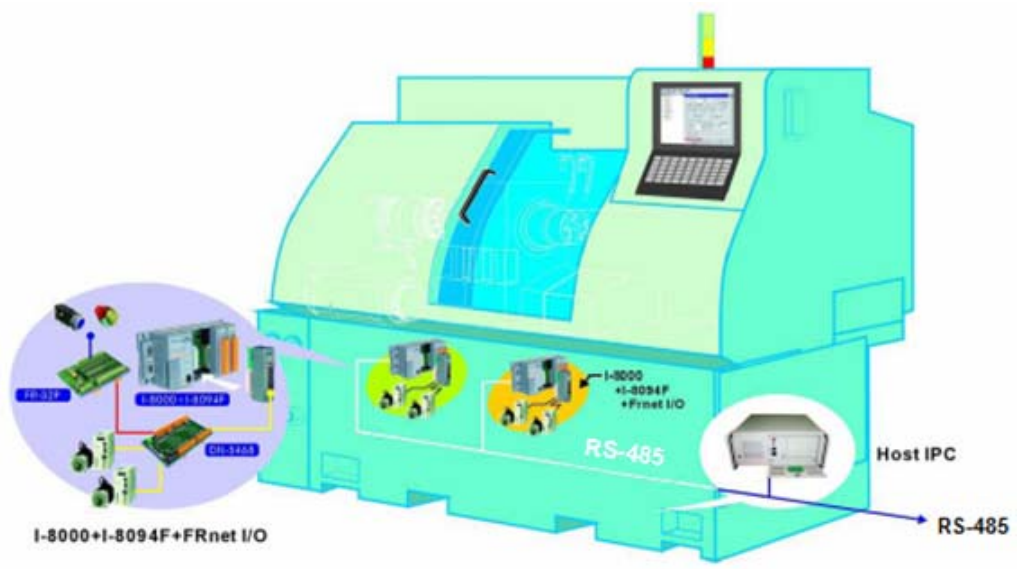
The MiniOS7 can boot up in a very short time (0.4~0.8 seconds). It has a built-in hardware diagnostic function, and supports the full range of functions required to access all i-8K and i-87K series I/O modules, such as DI, DO, DIO, AI, AO, Counter/Frequency, motion modules, etc.

The i-8411/i-8811 back panel is equipped with four serial COM ports, including RS-232 and RS-485 ports, and can be used for remote data acquisition and control applications, including environment monitoring, power management and factory automation. By using S-256 (256 KBytes) or S-512 (512 KBytes) battery backup SRAM, they provide data logger function.

Note: S256 and S512 are optional accessories.

► For more information about MiniOS7, please refer to "**Appendix B. What is MiniOS7**"

► For more information on the I/O modules for the i-8411/i-8811 controllers, please refer to CD:\Napdos\dcon\io_module\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io_module/



Optional Accessories	
S256	256 K SRAM module with battery backup
S512	512 K SRAM module with battery backup
KA-52F	100 ~ 250 V_{AC} input, 24 V_{DC}/1 A output, flat-type power supply
DIN-KA52F	KA-52F with DIN-Rail mount
DP-665	85 ~ 270 V_{AC} input, 24 V_{DC}/1.7 A and 5 V_{DC}/0.5 A output power supply
DP-660	24 V_{DC}/1.7 A 5 V_{DC}/0.5 A power supply
DP-1200	24 V_{DC}/5 A power supply

1.1. Features

■ Serial Port-based embedded controller

The i-8411/i-8811 modules are serial port embedded controllers that allows COM port applications to access and control remote I/O data in RS-232 or industrial RS-485 networks.

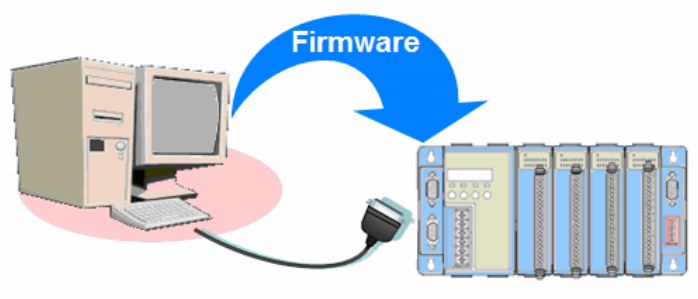
■ Equipped with MiniOS7 (A DOS like OS)

Each i-8411/i-8811 module is equipped with MiniOS7, a friendly DOS like OS developed by ICP DAS. C compilers that can create 16 bit executable files (*.exe) can be used to develop custom programs, which can then be downloaded to the i-8411/i-8811 module.

■ Provides API Functions for: i-8K, i-87K I/O, 7-SEG LED display, RTC (Real Time Clock), EEPROM, and more

Each i-8411/i-8811 module supports MiniOS7 API functions that includes hundreds of pre-defined functions, such as i-8000, i-87K I/O, 7-SEG LED, RTC, EEPROM, etc., and provides the demo code mostly required for users to program their own applications.

■ Updating the firmware, and download programs via the RS-232 port



When should the firmware be updated?

➔ The firmware should be updated when ICPDAS announces:

- Support for new I/O modules
- The addition of new functions
- Bug fixes and revisions

The COM1 port of the i-8411/i-8811 module can be used to download programs and update the MiniOS image file.

■ Hardware designed to protect software

The i-8411/i-8811 module is equipped with a unique onboard 64-bit hardware serial number. Custom application software can be used to check this number to prevent illegal copying of software. An alternative method of achieving this goal is to use the ASICKey approach. ASICKeys can be numbered from 00 ~ 99. Each individual number is only sold to a single customer. Custom software can be used to check the specific ASICKey number to determine whether the application will quit or continue to execute.

64-bit built-in hardware serial number

ASICKey (optional)

► For more information regarding the 64-bit hardware serial number and ASICKey, please refer to "**Appendix G. How to prevent illegal copying of software**".

■ Innovation design on reliability, flexibility and expansibility

Each i-8411/i-8811 module is equipped with 4/8 I/O slots and multiple serial ports.
It not only supports i-8K and i-87K series I/O modules, such as DI, DO, DIO, AI, AO and Counter/Frequency for I/O slot applications, but also i-7K series I/O modules to allow a wide range of RS-485 network applications.
Each I/O module allows a range of channel numbers. For example, when combined with the i-8040 or i-8041, the i-8411/i-8811 provides a maximum of 256 digital input or digital output channels.

► For more information on i-8K and i-87K series modules, please refer to "**Appendix C. i-8K and i-87K series I/O modules**".

■ Built-in WatchDog Timer

The built-in WatchDog Timer will reset the CPU module if a failure occurs in either the hardware or software. If the application program does not refresh the WatchDog timer within 0.8 sec, the WatchDog Timer will initiate a reset of the CPU.

■ Input protection circuitry

The input protection circuitry on both the network and power supply protects the system from external signals, such as mains spikes and ambient electrical noise. In addition, the central processing module is isolated from external signals in three ways. This is achieved through an I/O isolation of up to 3KV, power isolation of up to 3KV and network isolation of up to 2KV.

■ High-performance integrated power supply

The built-in 20W isolated power supply is rated to perform linearly up to full loading.

■ Ventilated housing designed to work between -25℃ ~ +75℃

Each i-8411/i-8811 module is housed in a plastic-based box with a column-like ventilator that can help to cool the work environment inside the box and allow the i-8411/i-8811 module to operate between -25℃ and +75℃.

1.2. Specifications

Module	
CPU	80188 or compatible (16-bit and 40MHz)
SRAM	512KBytes
Flash	512KBytes
EEPROM	2KBytes
NVRAM	31 byes
RTC (Real Time Clock)	Yes
64-bit Hardware Serial Number	Yes
Built-in Watchdog Timer (0.8 second)	Yes

SMMI	
5 - Digit LED Display	Yes
3 - Programmable LED Indicators	Yes
4 - Push Buttons	Yes

Dimensions	
8411	230 x 110 x 75.5 mm
8811	354 x 110 x 75.5 mm

I/O Expansion Slots	
8411	4 Slots
8811	8 Slots

Power Supply	
Protection	Power reverse polarity protection
Power requirement	10 ~ 30 V_{DC}
Power supply	20W
Power consumption	i-8411: 3.9 W
	i-8811: 5.1 W

Operating Environment	
Operating Temperature	–25°C ~ +75°C
Storage Temperature	–30°C ~ +85°C
Humidity	5 ~ 95%, Non-condensing

Communication Interface (Cont.)

COM0 (Internal RS-485 interface that can communication with i-87K I/O modules)

Baud Rate – 115200 bps

Data Bits – 8

Parity – None, Even, Odd

Stop Bits – 1

FIFO – 1 byte

Note: CPU internal uart

COM1 (RS-232 used to update firmware)

Baud Rate – 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps

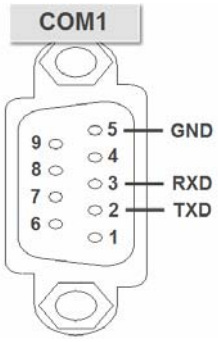
Data Bits – 7, 8

Parity – None, Even, Odd

Stop Bits – 1

FIFO – 1 byte

Note: CPU internal uart



COM2 (RS-485)

Baud Rate – 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps

Data Bits – 5, 6, 7, 8

Parity – None, Even, Odd, Mark (Always 1), Space (Always 0)

Stop Bits – 1, 2

FIFO – 16 bytes

Note: 16C550 compatible

COM3 (RS-232/RS-485)

Baud Rate – 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps

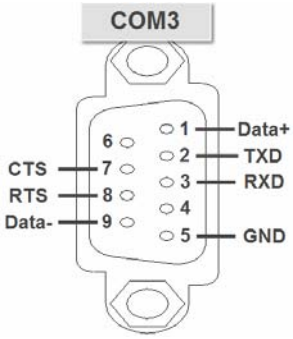
Data Bits – 5, 6, 7, 8

Parity – None, Even, Odd, Mark (Always 1), Space (Always 0)

Stop Bits – 1, 2

FIFO – 16 bytes

Note: 16C550 compatible



COM4 (RS-232)

Baud Rate – 115200, 57600, 38400, 19200, 9600, 4800, 2400, 1200 bps

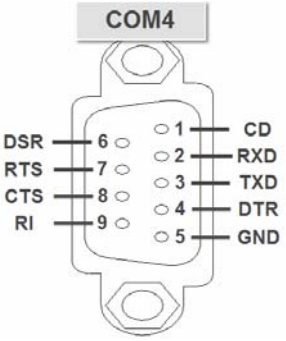
Data Bits – 5, 6, 7, 8

Parity – None, Even, Odd, Mark (Always 1), Space (Always 0)

Stop Bits – 1, 2

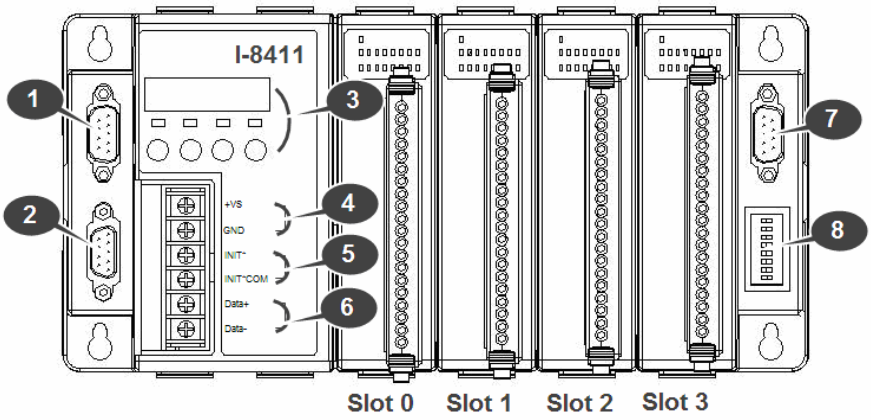
FIFO – 16 bytes

Note: 16C550 compatible

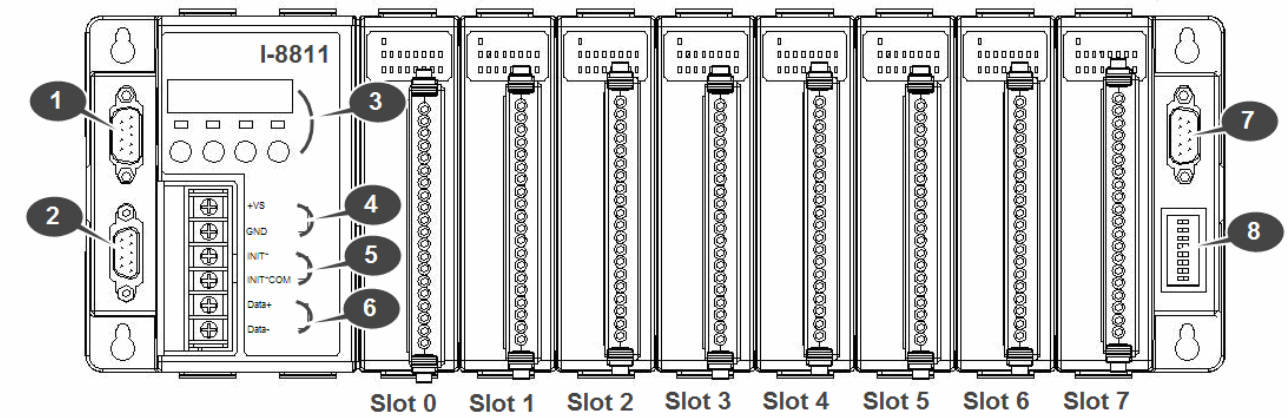


1.3. Overview

i-8411



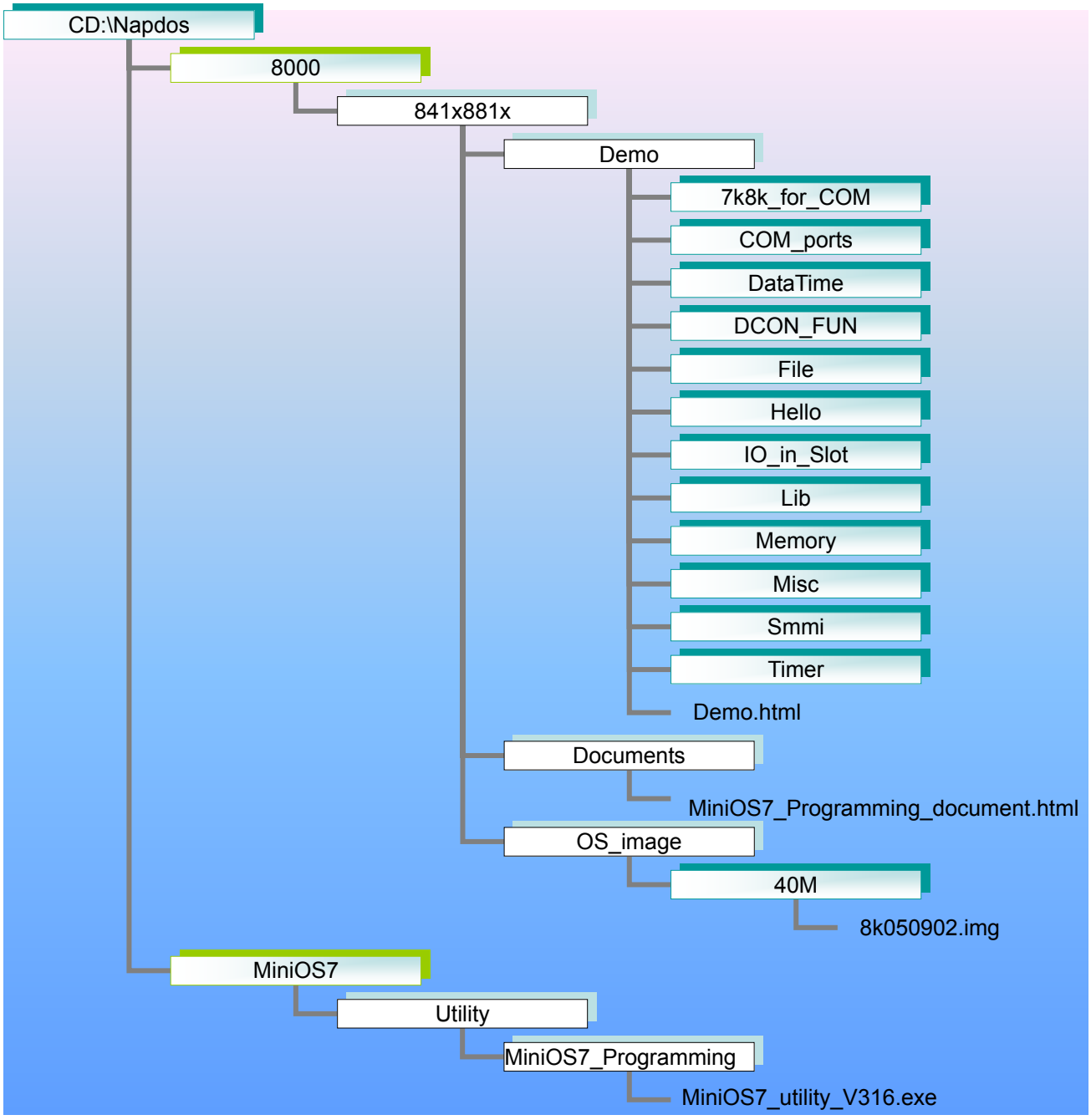
i-8811



1. COM3 RS-232/RS485	**5. Initialize** INIT* and INIT*COM
2. COM1 RS232	**6. COM2** RS-485 **(**Data+ and Data-)
3. SMMI Small Main Machine Interface	**7. COM4** RS-232
4. Power +VS and GND	**8. NET ID.**

1.4. Companion CD

This section describes the content of the companion CD, which provides the documentation and software related to the i-8411 and i-8811 module. The directory tree below will help you to quickly search the contents of the CD.



Notes: The software, documentation and manual are subject to change.

The latest Versions of the files are always available at:

http://ftp.icpdas.com/pub/cd/8000cd/napdos

CHAPTER 2

Quick Start

2.1. Hardware Installation

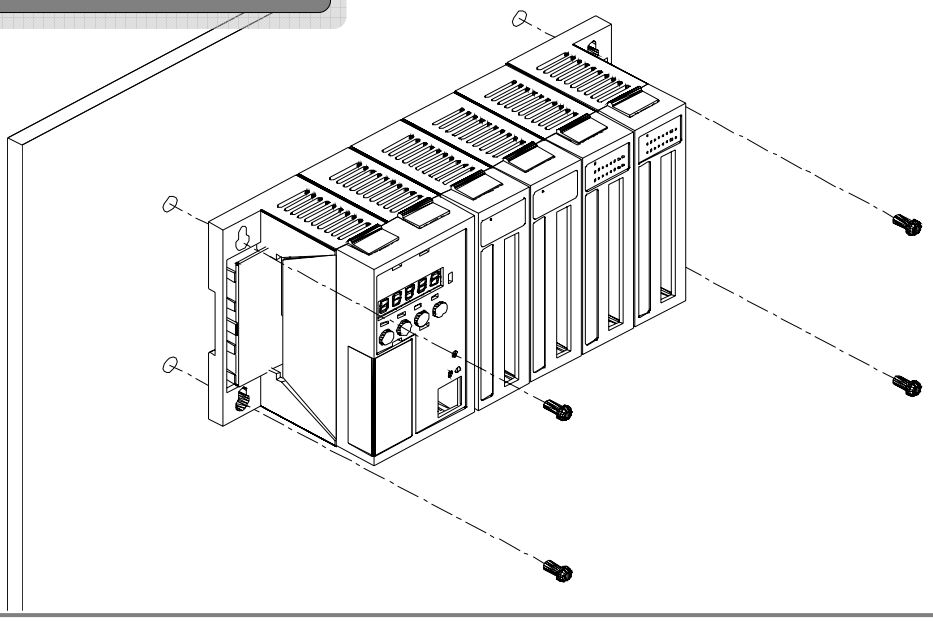
2.1.1. Installing the controller

Step 1: Mount the controller

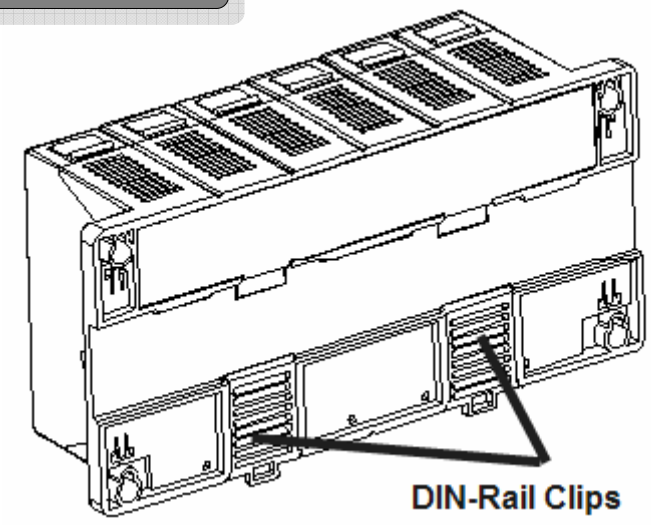
The controller can be mounted in two different ways:

Screw panel or DIN-Rail mounting.

Screw Panel Mounting

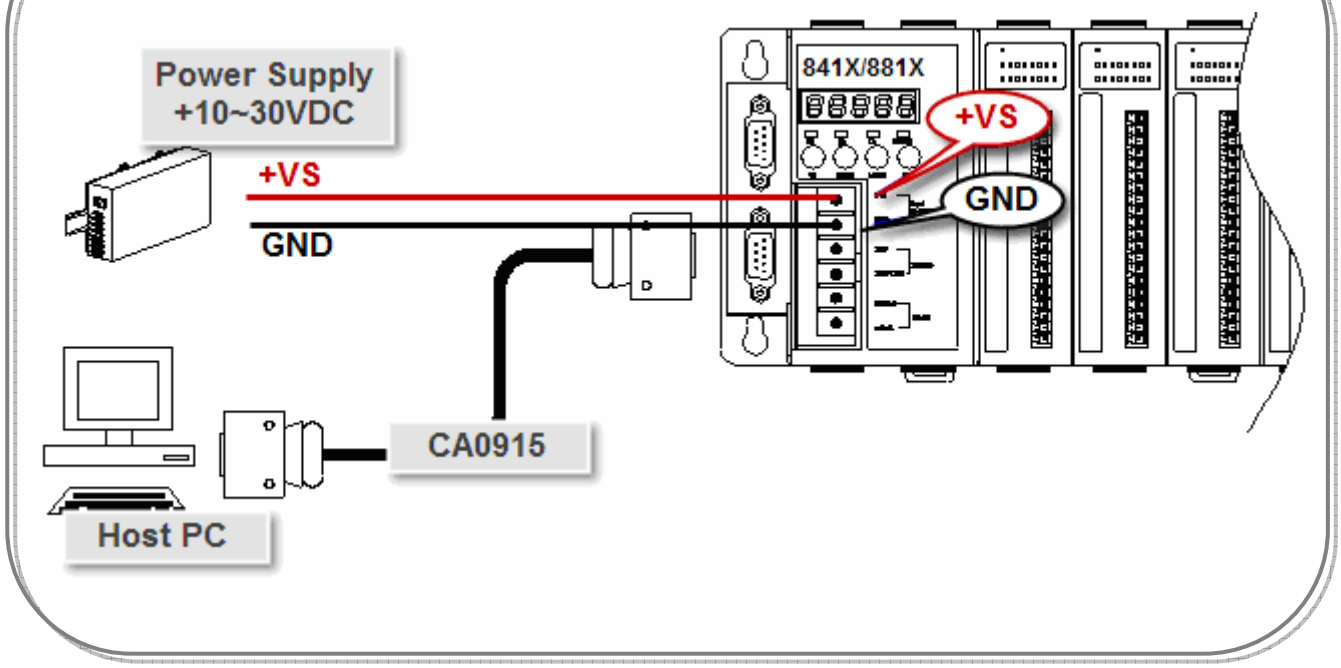


DIN-Rail Mounting

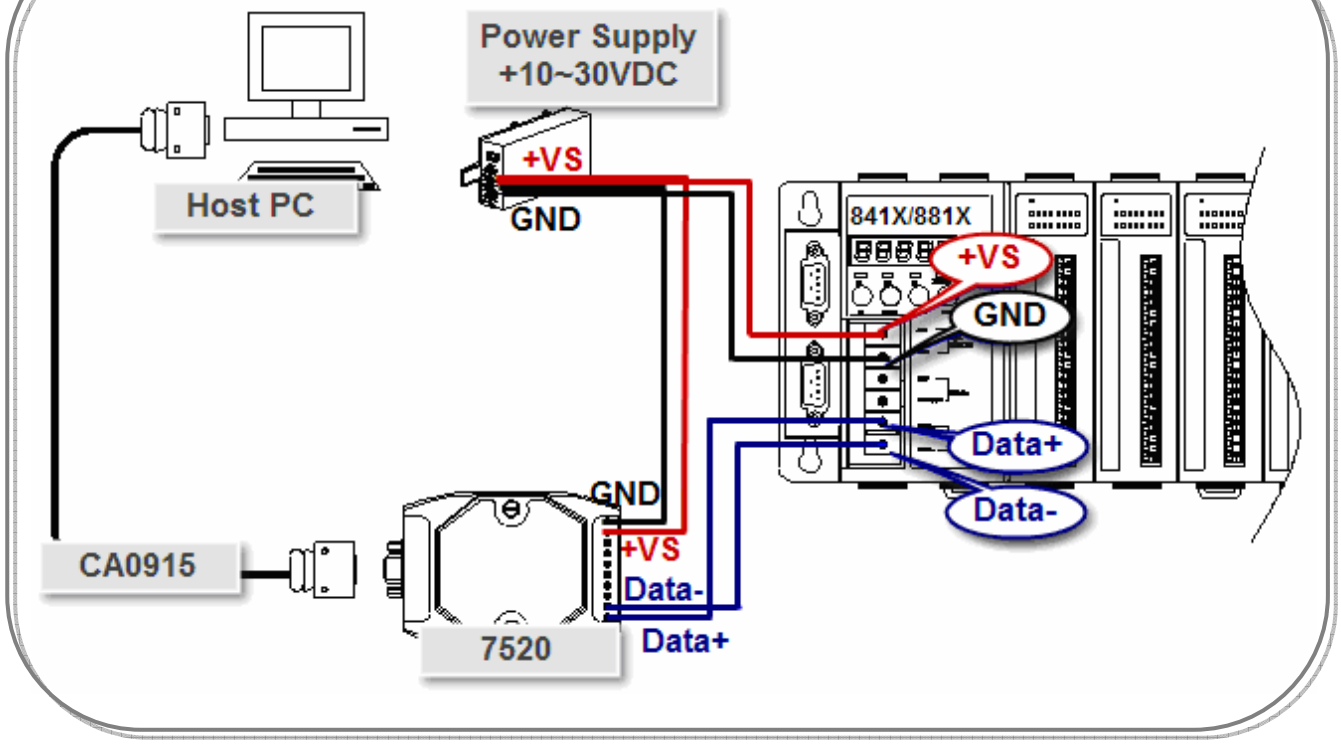


Step 2: Connect the power supply (10 ~ 30 V_{DC})

Communication using the RS-232 interface



Communication using the RS-485 interface



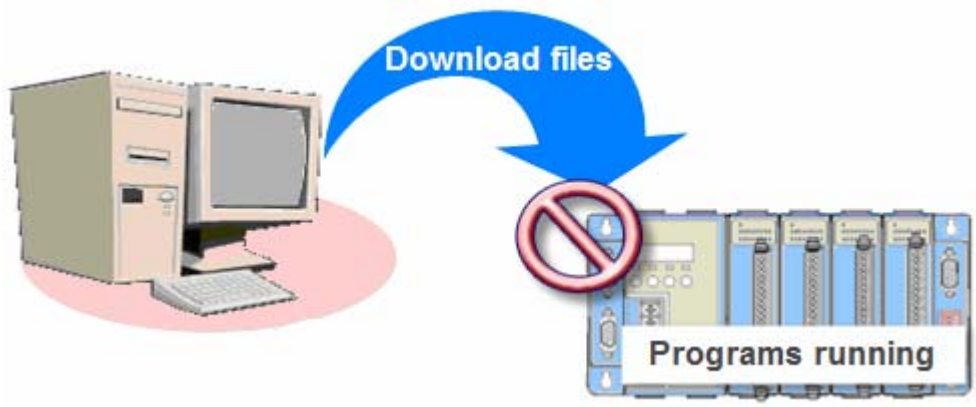
2.1.2. Operating modes of the controller

After apply power, the i-8411/i-8811 module includes the following modes for protecting the system. This section describes when the following modes boot.

1. Running mode

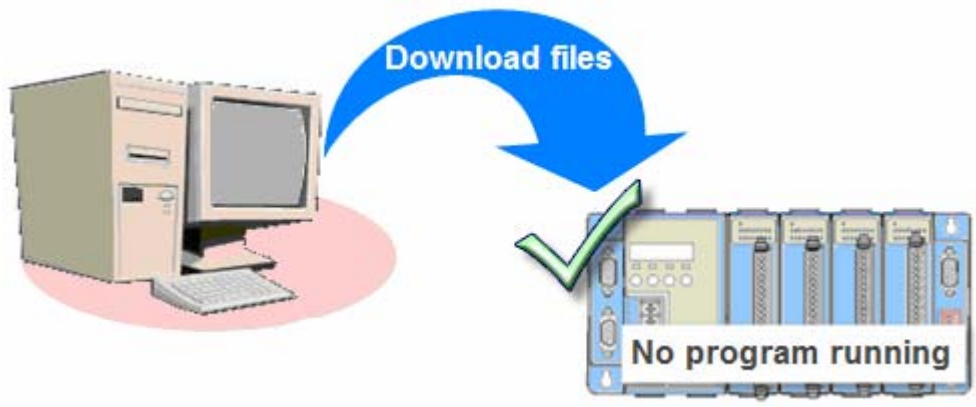
The running mode represents there is the program running on the i-8411/i-8811 module, and the 5-digits 7-SEG LED will show the message according to the running program, but if during this time there is another program running on the i-8411/i-8811 module, the 5-digits 7-SEG LED isn't managed with this program, it will stop motion at the present state.

Note: If you want to stop the running program, please refer the point 3. Switching the running mode into the console mode.



2. Console mode

The Console mode represents there is no program running on the i-8411/i-8811 module, and the 5-digits 7-SEG LED will count the number as shown below:

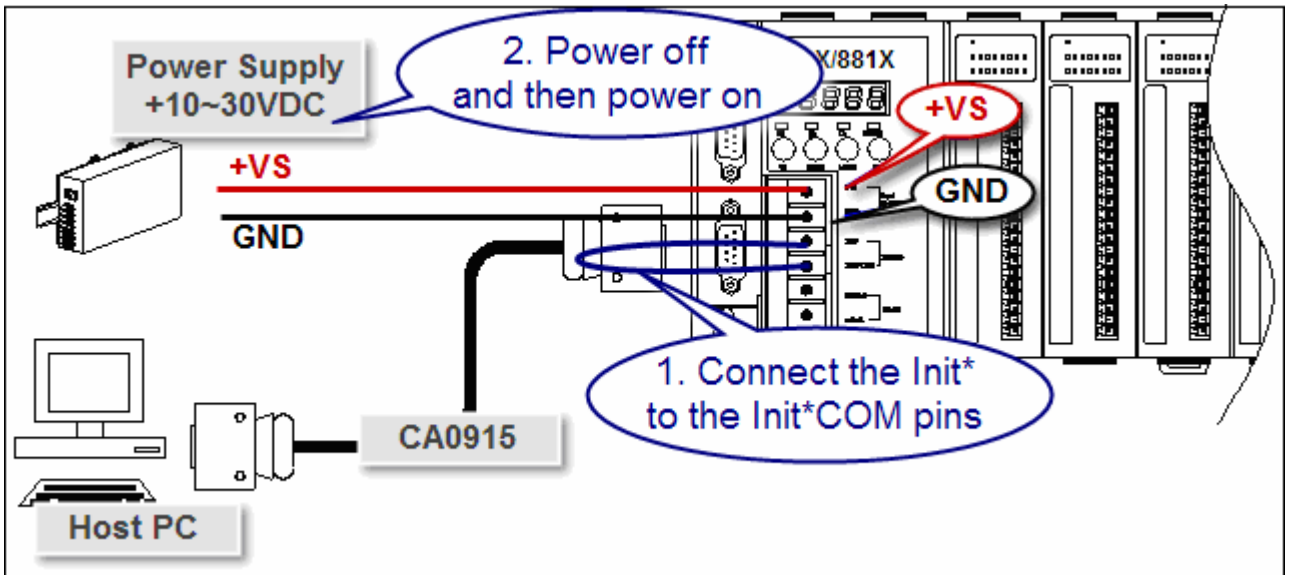


3. Switching the running mode into the console mode

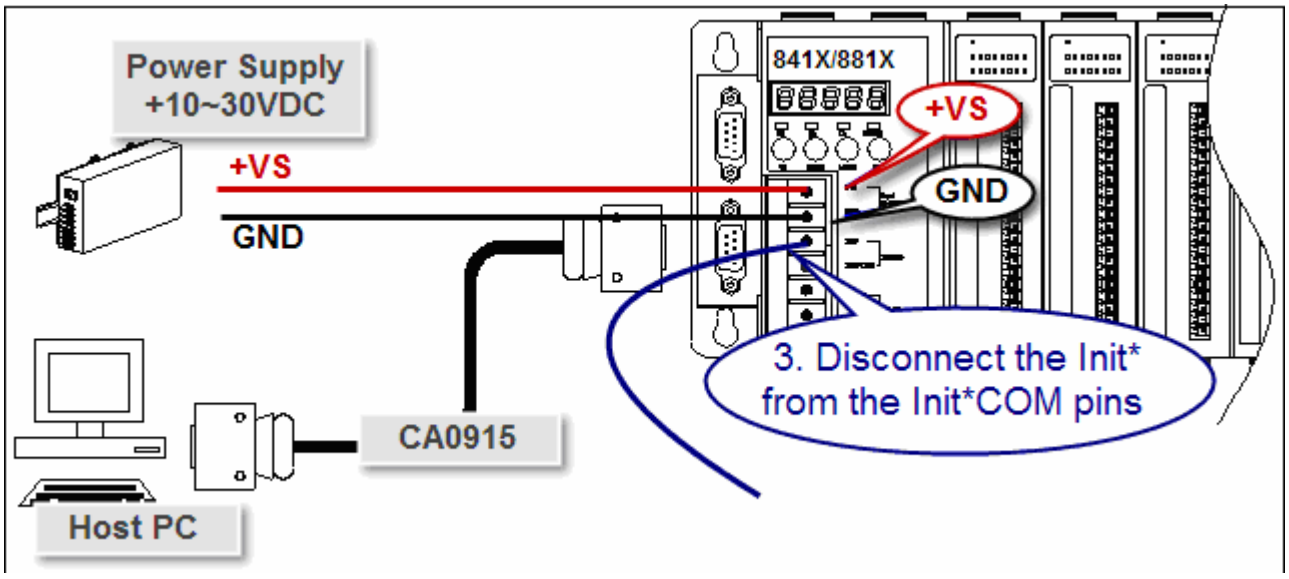
To switch the running mode into the console mode, follows the following steps to stop all programs running on the i-8411/i-8811 module.

Step 1: Connect the Init* to the Init*COM pins

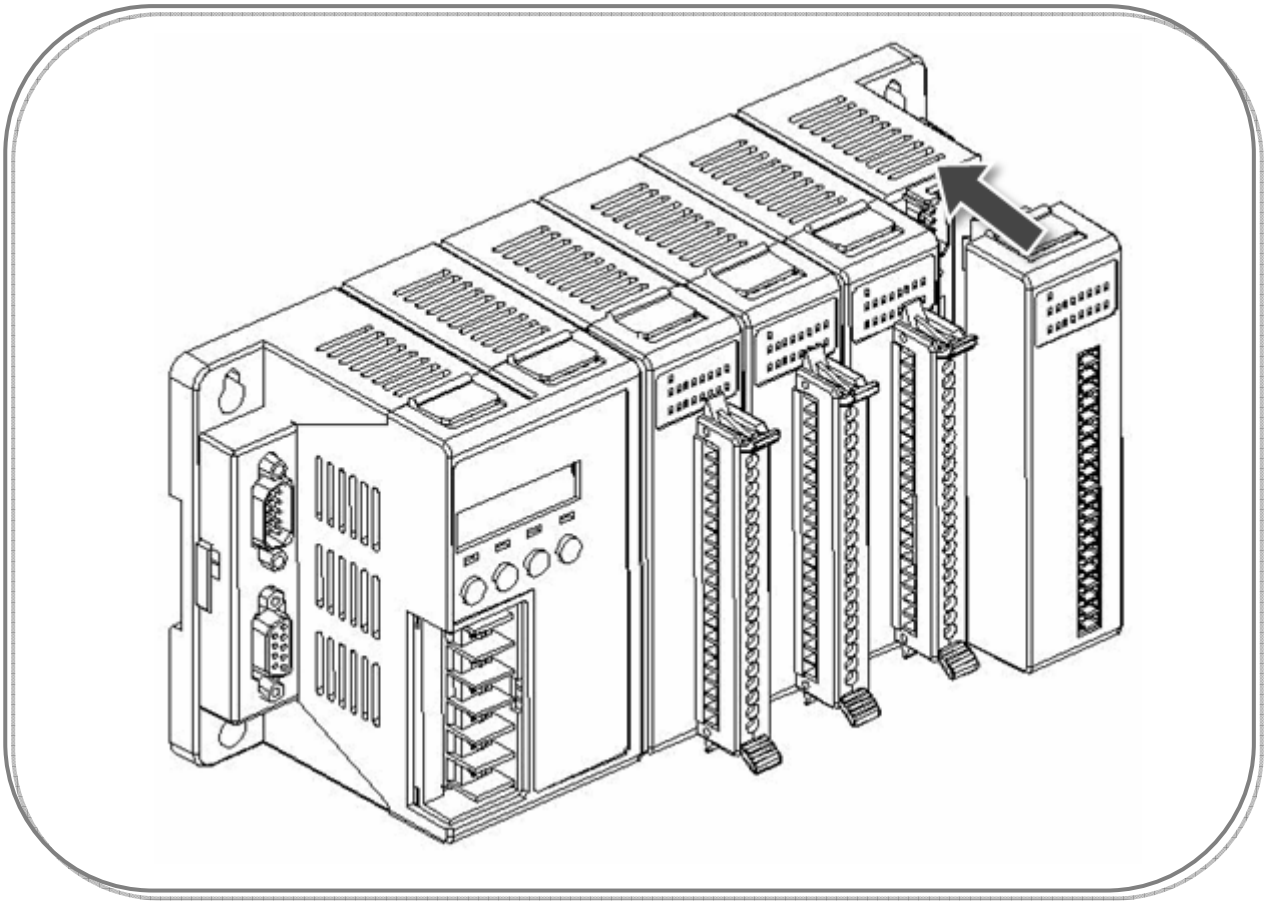
Step 2: Power off and then power on



Step 3: Disconnect the Init* from the Init*COM pins



2.1.3. Inserting the I/O module



Step 1: Read the relevant documentation

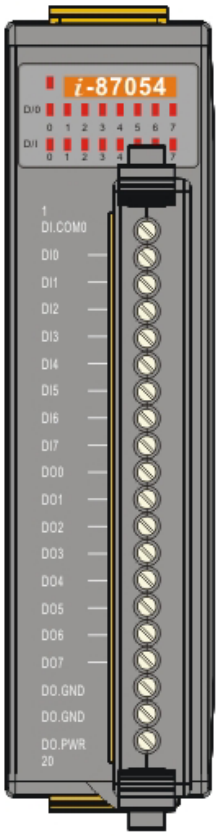
► The documentation for i-8K series modules is located at:
CD:\Napdos\DCON\IO_Module\hw_dcon_on_8KUnit\8k
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io_module/hw_dcon_on_8kunit/8k/

► The documentation for i-87K series modules is located at:
CD:\ Napdos\DCON\IO_Module\hw_dcon_on_8KUnit\87k
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/dcon/io_module/hw_dcon_on_8kunit/87k/

All documents includes the I/O module specifications, pin assignments and wiring connections.

For example, Pin Assignments and Wiring connections for the i-87054 module are as follows:

Pin Assignments



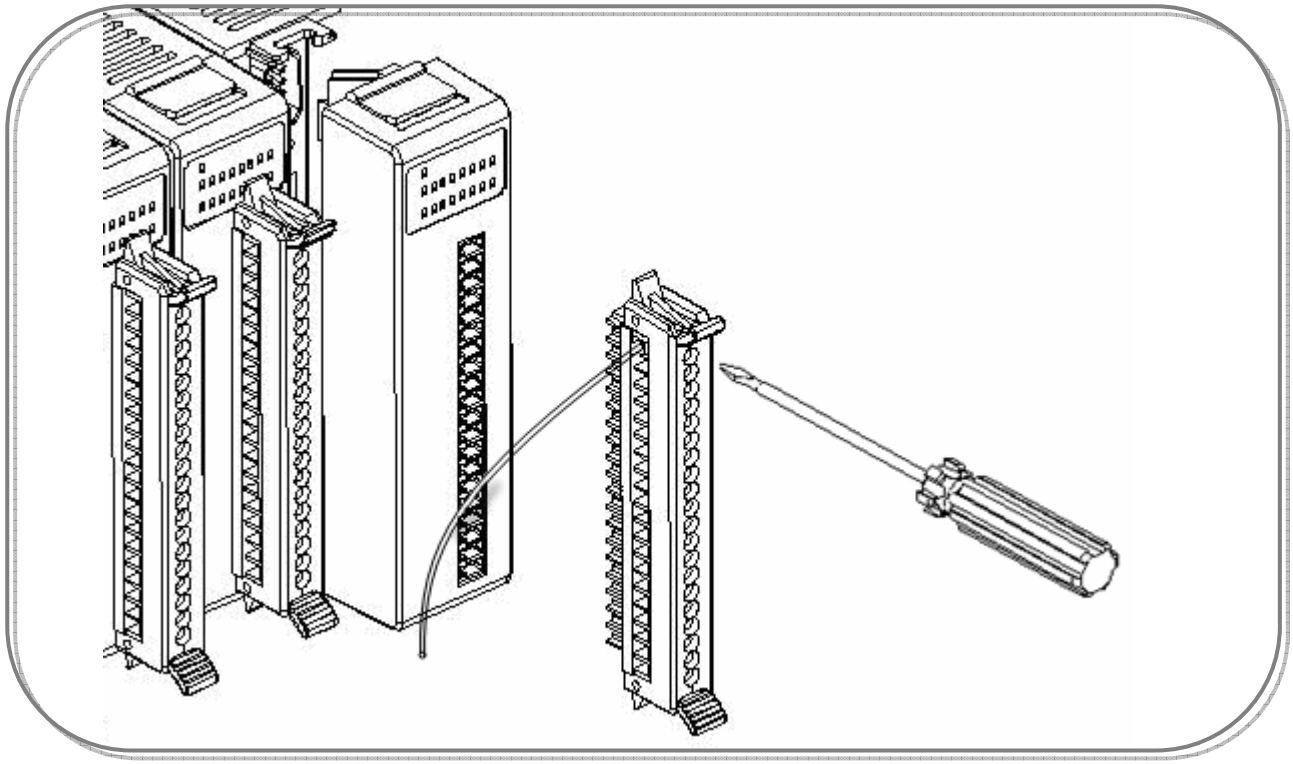
Terminal No.	Pin Assignment Name
01	DI.COM0
02	DI0
03	DI1
04	DI2
05	DI3
06	DI4
07	DI5
08	DI6
09	DI7
10	DO0
11	DO1
12	DO2
13	DO3
14	DO4
15	DO5
16	DO6
17	DO7
18	DO.GND
19	DO.GND
20	DO.PWR

Wire Connection

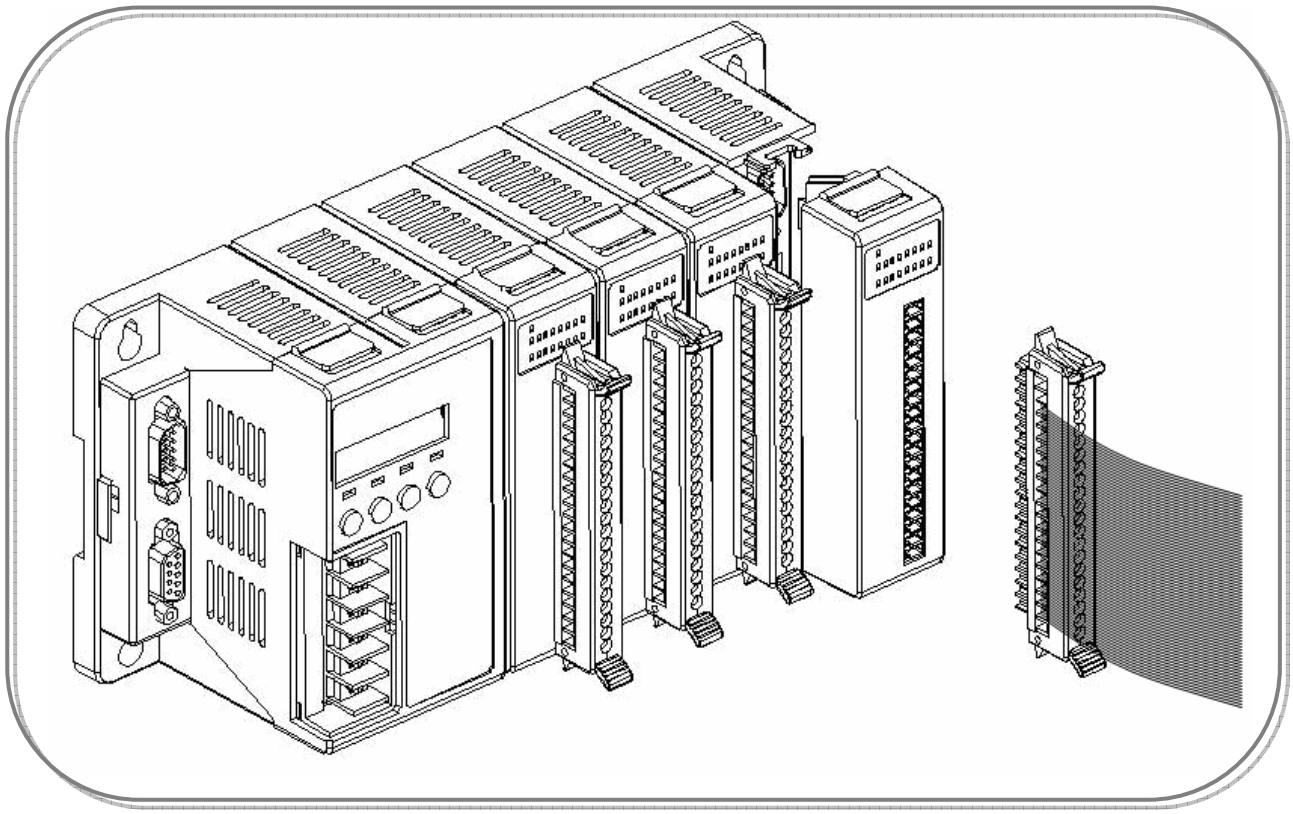
Input Type	ON State LED ON Readback as 1	OFF State LED OFF Readback as 0
Relay Contact	Relay ON Relay Close DI.COM DIx	Relay Off Relay Open DI.COM DIx
TTL/CMOS Logic	Voltage < 1V Logic Power Logic Level Low DI.COM DIx	Voltage > 3.5V Logic Power Logic Level High DI.COM DIx
NPN Output	Open Collector On ON DI.COM DIx	Open Collector Off OFF DI.COM DIx
PNP Output	Open Collector On ON DI.COM DIx	Open Collector Off OFF DI.COM DIx

Output Type	ON State LED ON Readback as 1	OFF State LED OFF Readback as 0
Drive Relay	Relay ON DO.PWR DOx DO.GND	Relay Off DO.PWR DOx DO.GND
Resistance Load	DO.PWR DOx DO.GND	DO.PWR DOx DO.GND

Step 2: Connect the wires



Step 3: Insert the I/O module

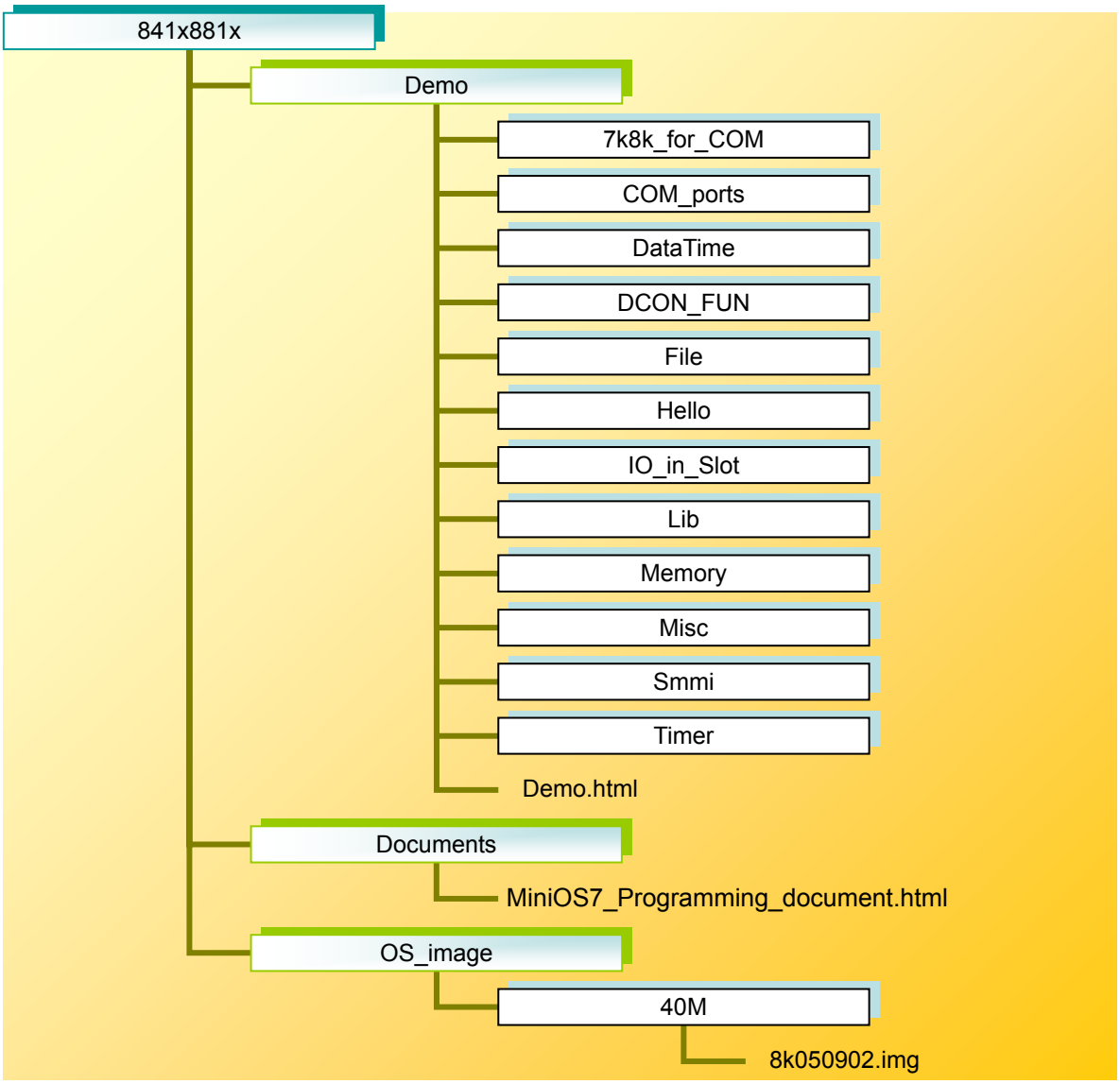


2.2. Software Installation

Step 1: Copy the 841x881x file folder to your Host PC

CD:\Napdos\8000\

The folder is an essential resource for users developing custom programs and contains libraries, header files, demo programs and more information as shown below:



Step 2: Install the MiniOS7 Utility

The MiniOS7 Utility is a tool that can be used to configure and upload files to the controller and is located at:

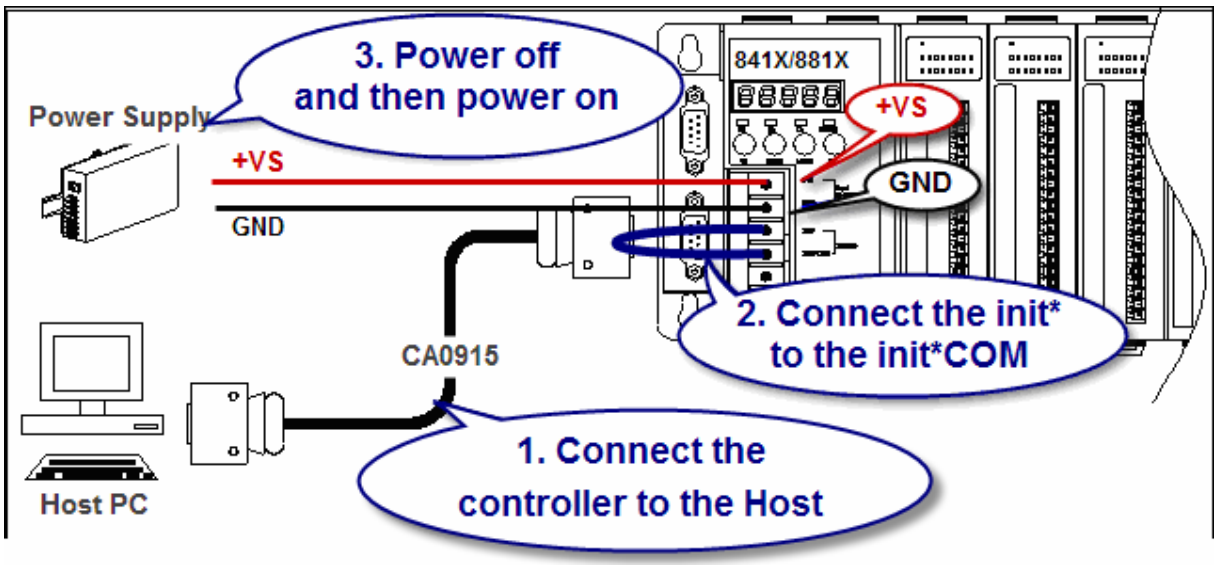
CD:\Napdos\minios7\utility\minios7_utility\

ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/minios7/utility/minios7_utility/

2.3. Download programs to the controller

Before you begin using the MiniOS7 Utility to download programs, ensure that the controller is connected to the Host PC.

2.3.1. Establishing a connection and disabling the running program



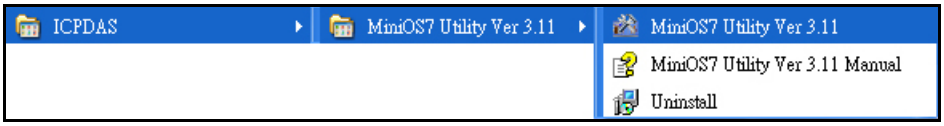
Step 1: Use the CA0915 cable to connect the controller to the Host PC

Step 2: Disable the running program, connect the Init* to the Init*COM pins

Step 3: Power off and then power on the module

The CPU doesn't run the autoexec.bat during the power on stage.

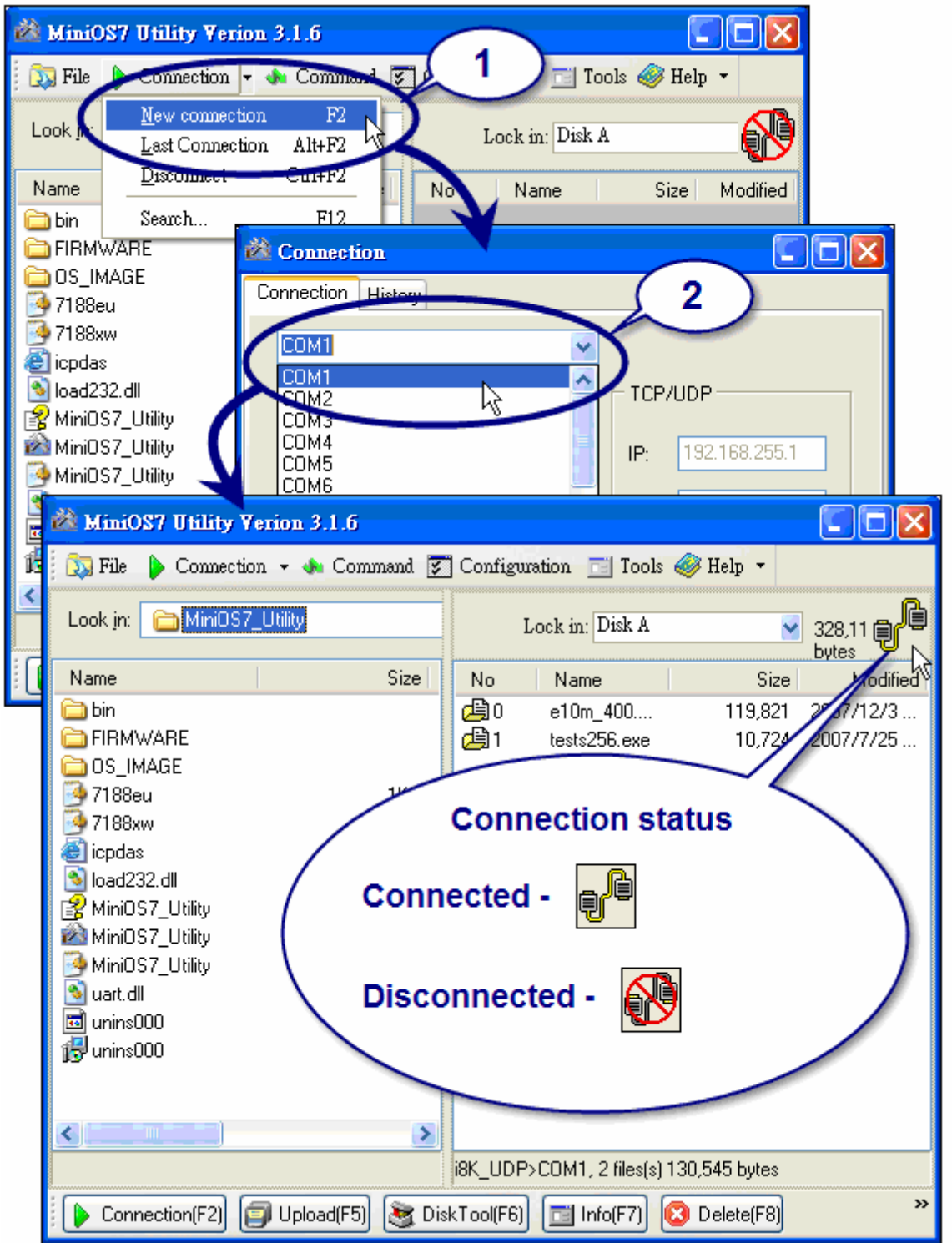
Step 4：Run the MiniOS7 Utility



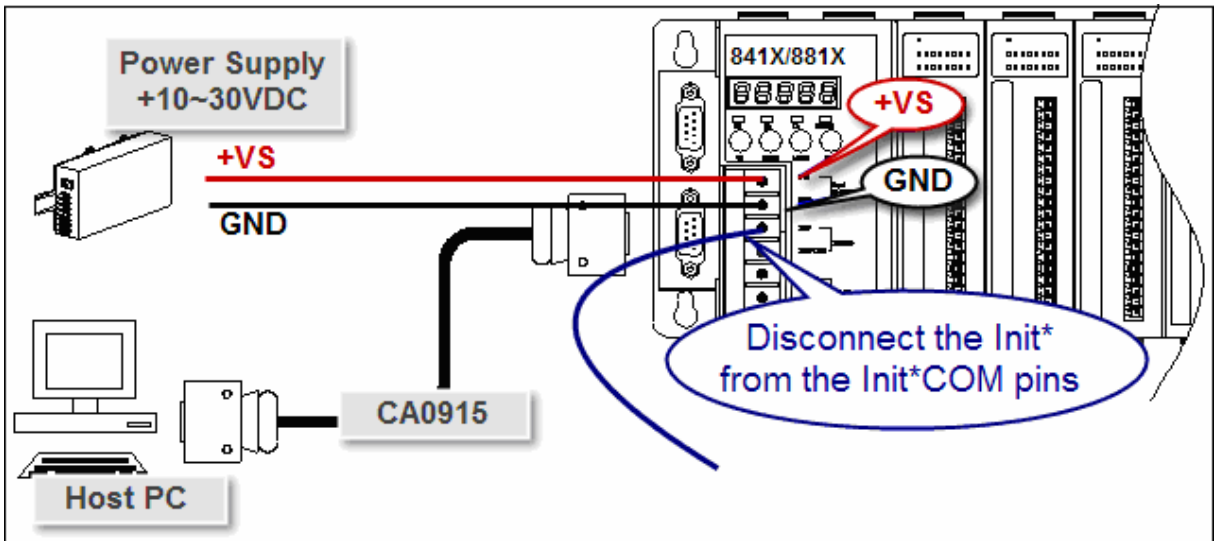
Step 6: Select the controller COM port that is connected to your Host PC

1. Click on “New connection” from the Connection menu or press F2 to create a new connection.

2. Select the correct COM port from the drop down menu in the connection tab.

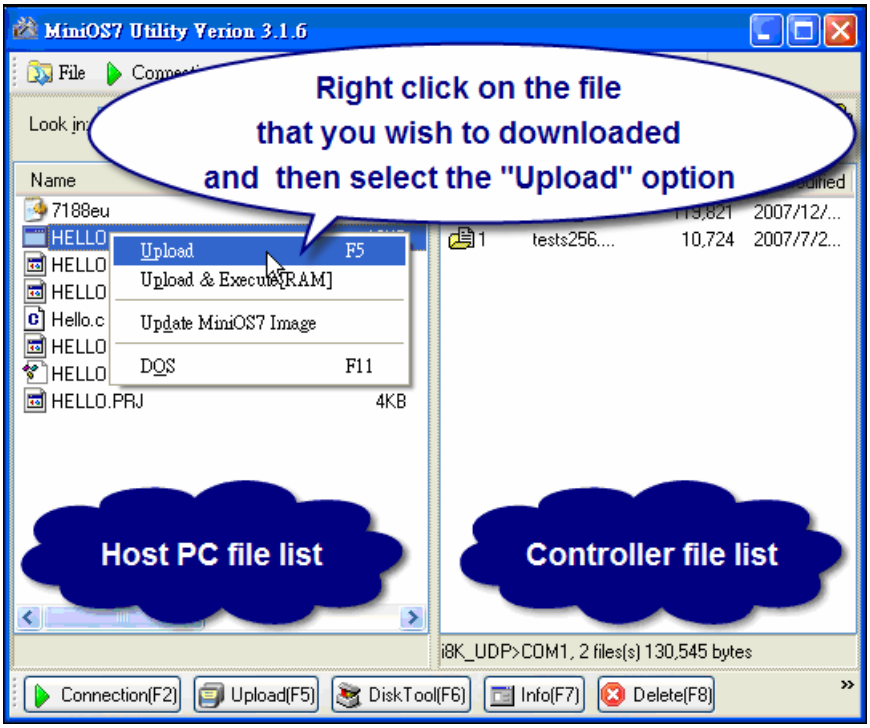


Step 7: Disconnect the Init* to the Init*COM pins

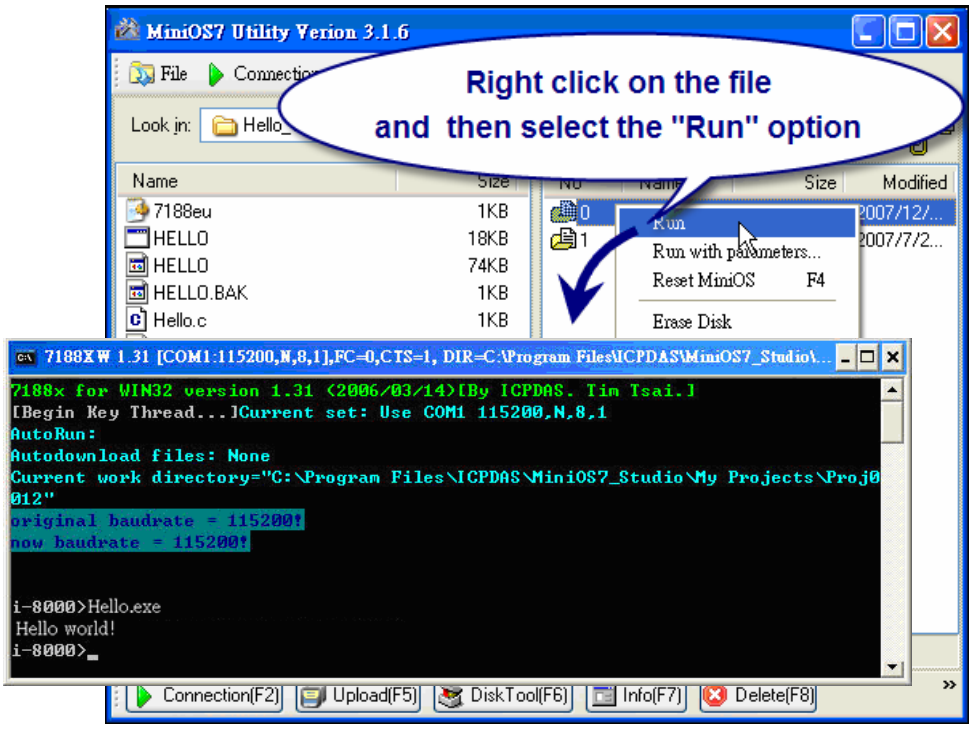


2.3.2. Download and executing programs on the controller

Step 1: Right click on the file that you wish to downloaded and then select the “Upload” option to upload it on the controller.



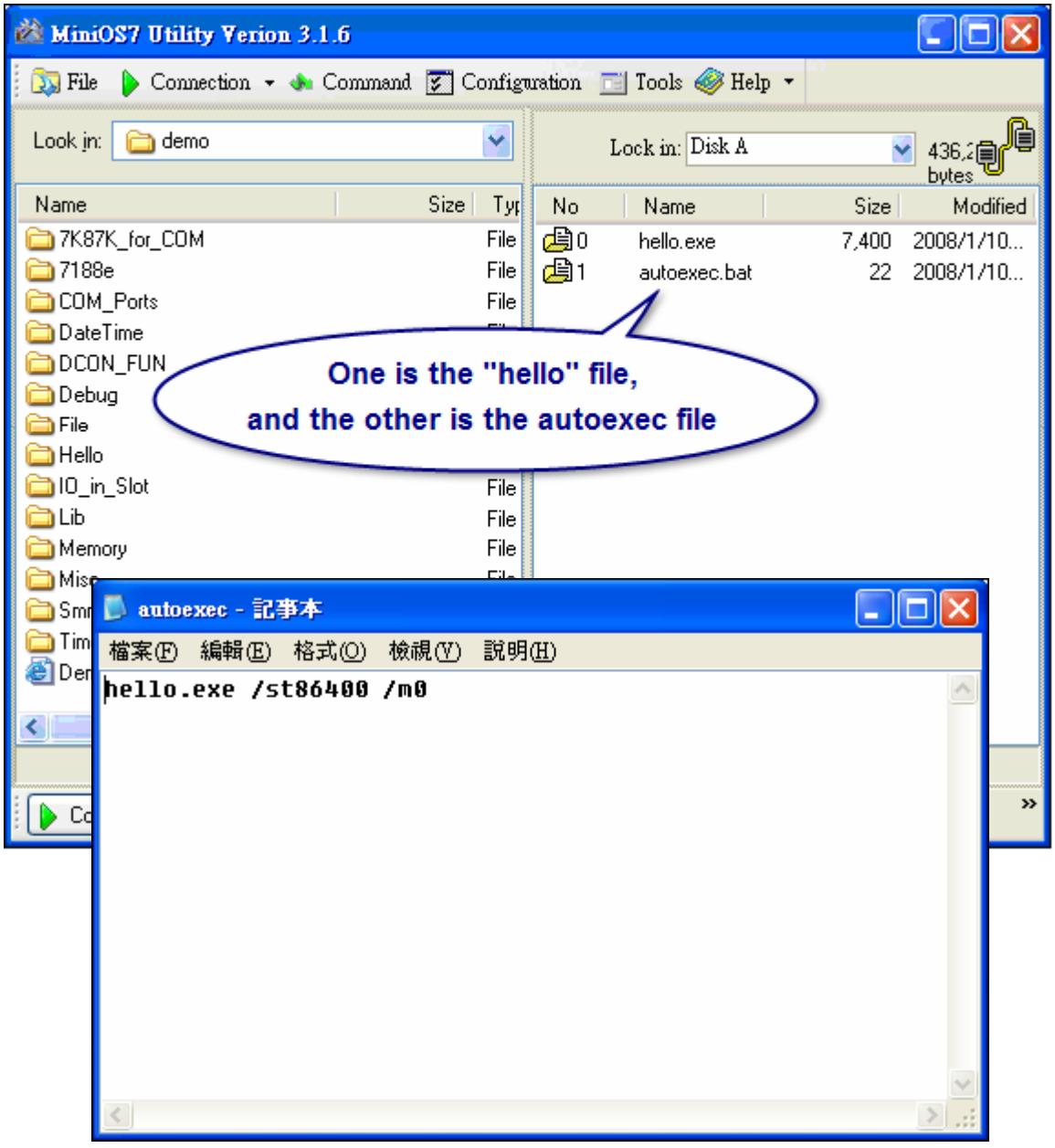
Step 2：Right click on the file and then select “Run” option to execute the program



2.3.3. Making programs start automatically

After download programs on the i-8411/i-8811 module, if you need the program to start automatically after the i-8411/i-8811 start-up, it is easy to achieve it, to create a batch file called autoexec.bat and then upload it on the i-8411/i-8811 controller, the program will start automatically in the next start-up.

For example, to make the program “hello” run on start-up.



2.4. Upgrading the MiniOS7 image file

ICP DAS will continue to add additional features to MiniOS7 in the future, so we advise you to periodically check the ICP DAS web site for the latest updates to MiniOS7.

Step 1: Get the latest version of the MiniOS7 image file

The latest version of the MiniOS7 image file can be obtained from:

CD:\Napdos\8000\841x881x\OS_image\40m\

http://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/os_image/40m/

The format of the image file name is: TTYYMMDD.img

TT: The type of product.

YY: The year this image was released

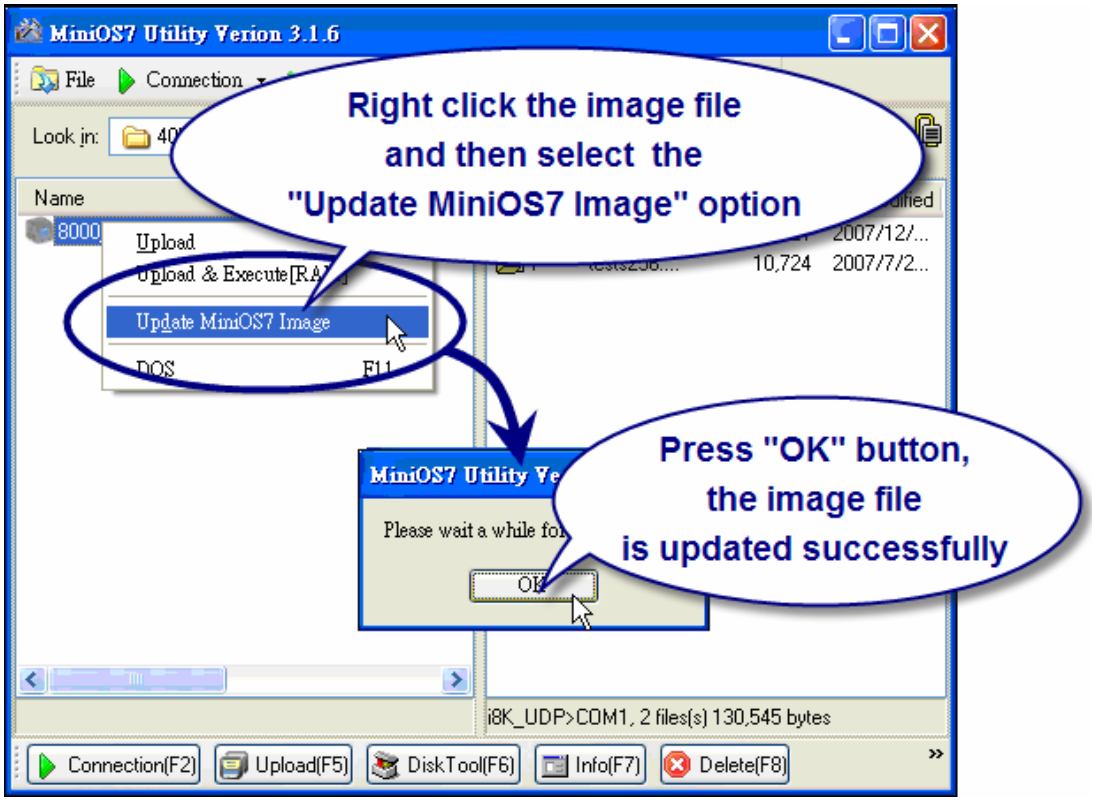
MM: The month this image was released

DD: The day this image was released

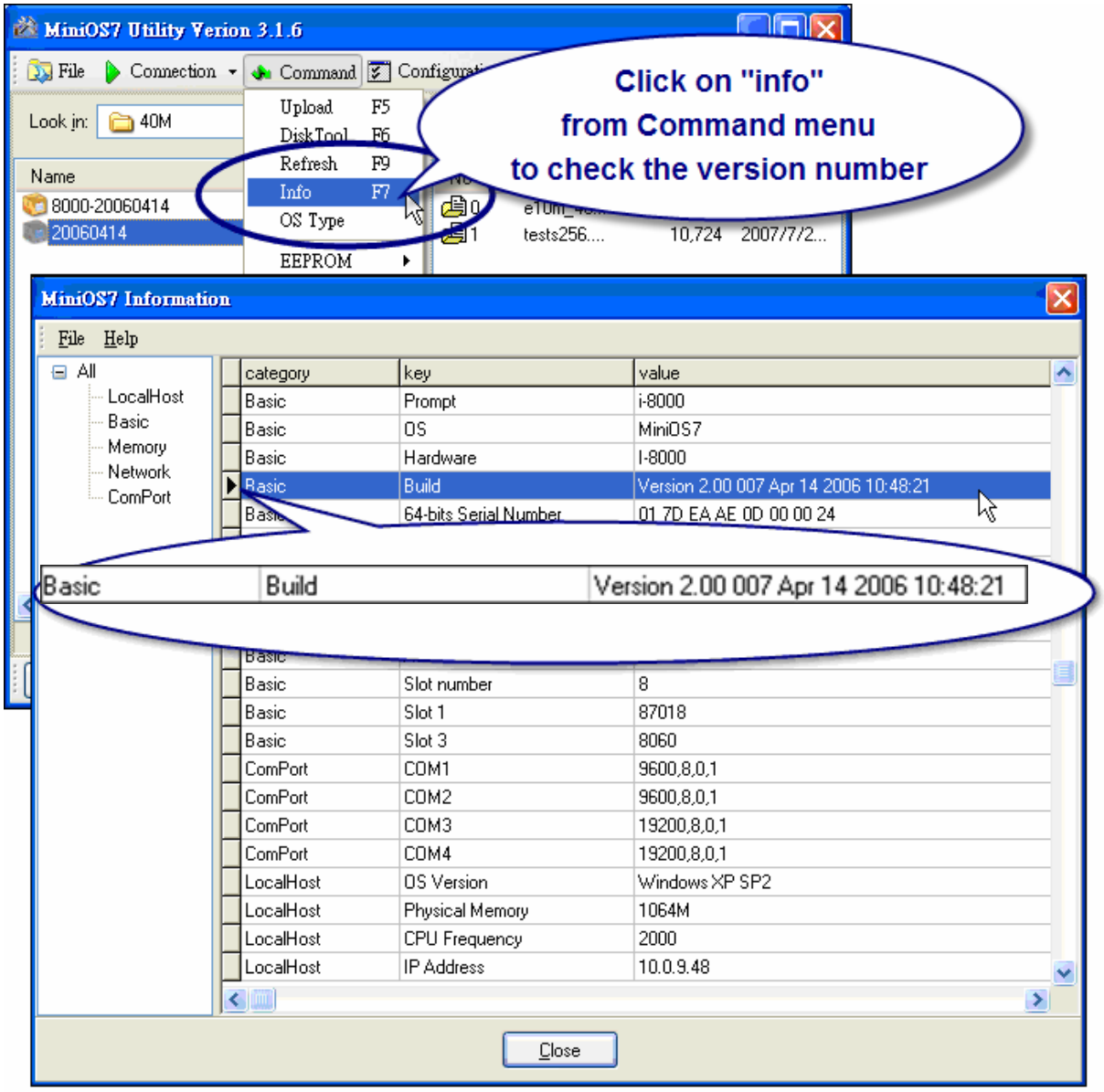
Step 2: Establish a connection

Refer to “Section **2.3.1. Establishing a Connection**” for more details

Step 3: Select the latest version of the MiniOS7 image file from the Host PC



Step 4: Click on “Info” from the Command menu or press F7 to check the version number



Note: The latest version of the MiniOS7 image file is always available at:
http://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/os_image/40m/

CHAPTER
3

Your First Program

Before writing your first program, ensure that you have the necessary C/C++ compiler and the corresponding functions library for the i-8411/i-8811 on your system.

3.1. Setting up the compiler

The following compilers are available for the controller:

- Turbo C++ Version 1.01 (Freeware)
- Turbo C Version 2.01 (Freeware)
- Borland C++ Versions 3.1 - 5.2.x
- MSC
- MSVC ++

Note: ICP DAS suggests that the Borland C++ version compiler is used as the libraries provided on the companion CD have been created using this compiler. Special attention should be paid to the following items before using the compiler to develop custom applications:

- Generate a standard DOS executable program
- Set the CPU option to 80188/80186
- Set the floating point option to EMULATION if floating point computation is required. (Be sure not to choose 8087)
- Cancel the Debug Information function as this helps to reduce program size. (MiniOS7 supports this feature.)

► For more information about compiler settings, please refer to "**Appendix E. More Compiler Settings**"

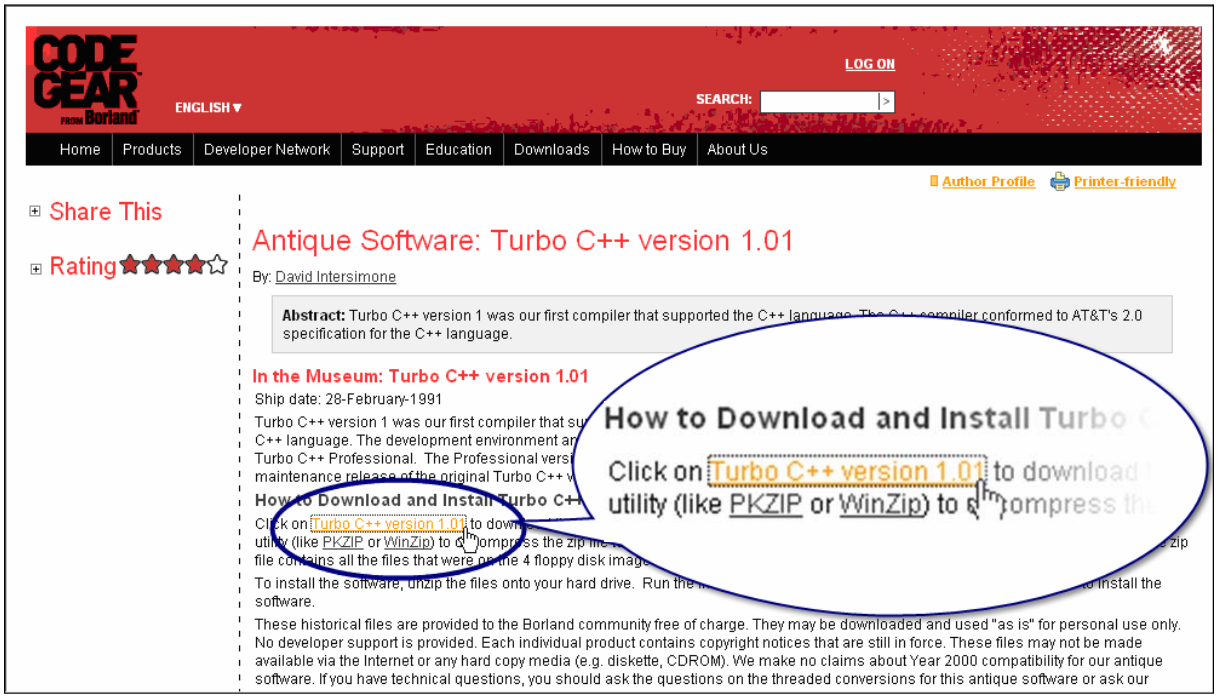
3.2.1. Installing the compiler

If there is no compiler currently installed on your system, installation of the compiler should be the first step. The following section guides you to install Turbo C++ Version 1.01 on your system.

Step 1: Go to the Borland web site and download Turbo C++ Version 1.01

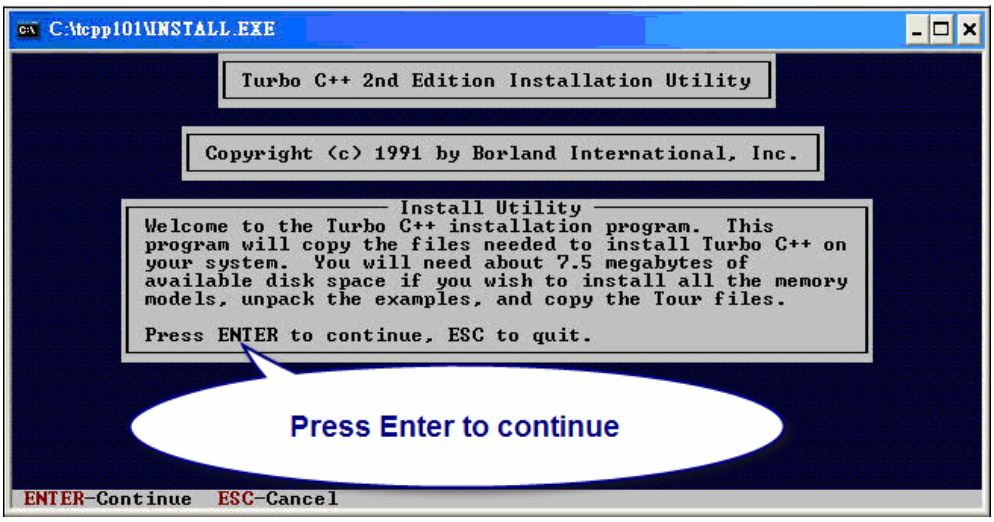
Note: Free versions of the Turbo C++ Version 1.01 and Turbo C Version 2.01 compilers can be downloaded from the Borland web site.

- **Turbo C++ Version 1.01**
  http://dn.codegear.com/article/21751
- **Turbo C Version 2.01**
  http://dn.codegear.com/article/20841

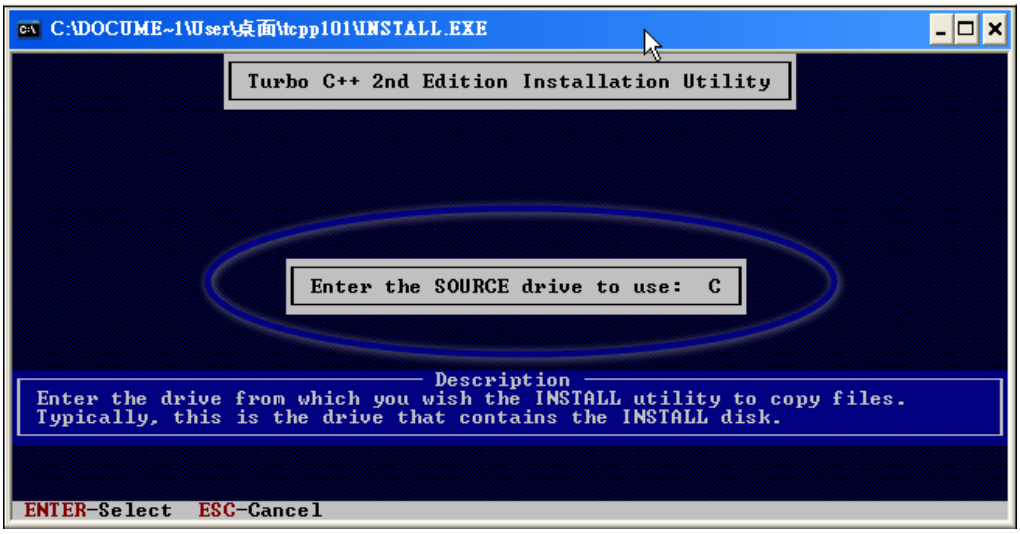


Step 2: Double click the exe file icon to begin installation

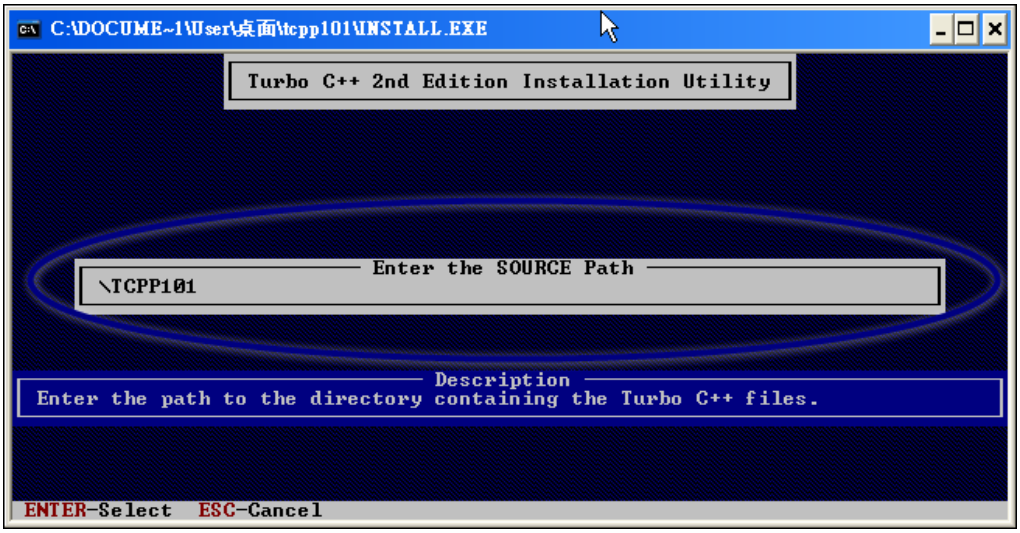
Step 3: Press “ENTER” to continue



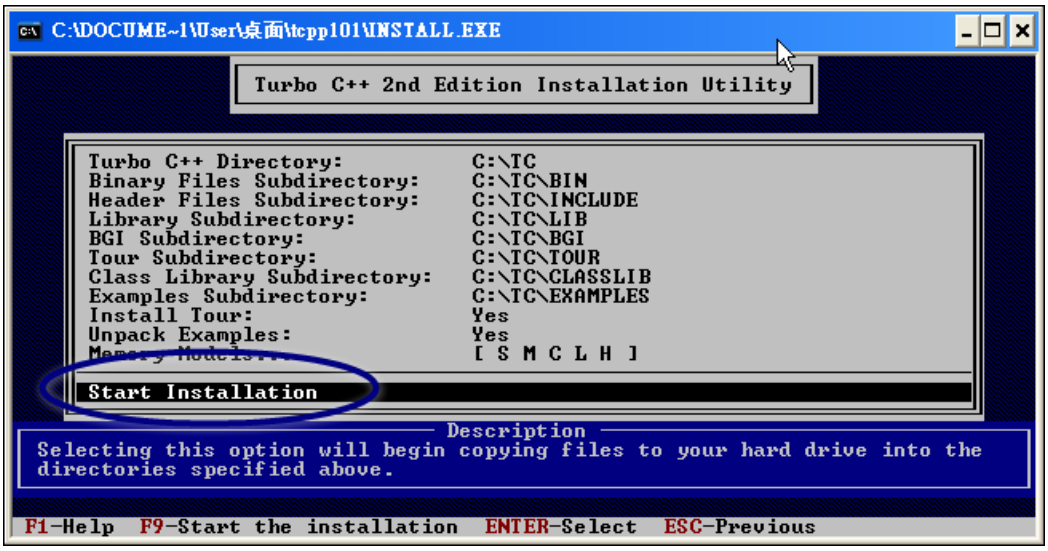
Step 4: Enter the hard drive letter where you wish to install the software



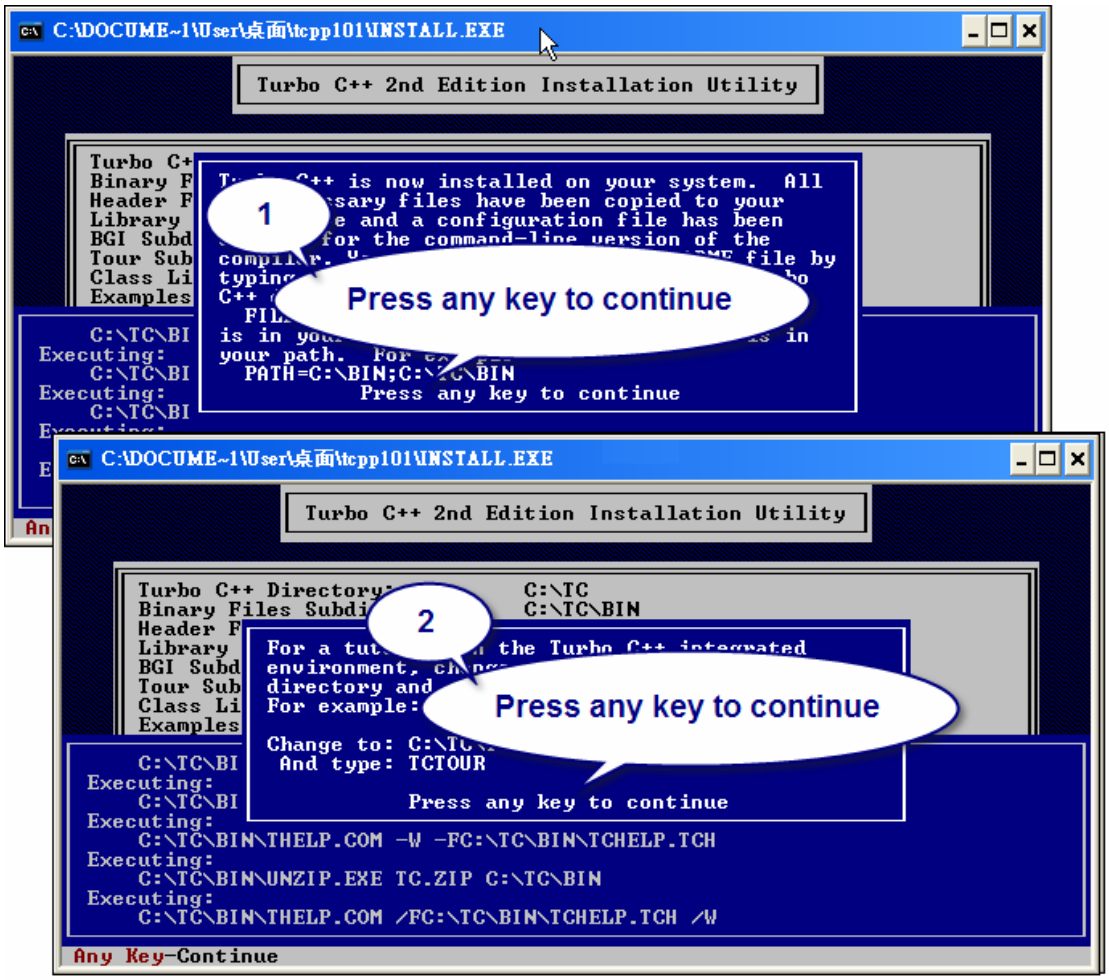
Step 5: Enter the path to the directory that you wish to install the files to



Step 6: Select “Start Installation” to begin installing the compilers files



Step 7: Press “ENTER”, and then press ”ENTER” again

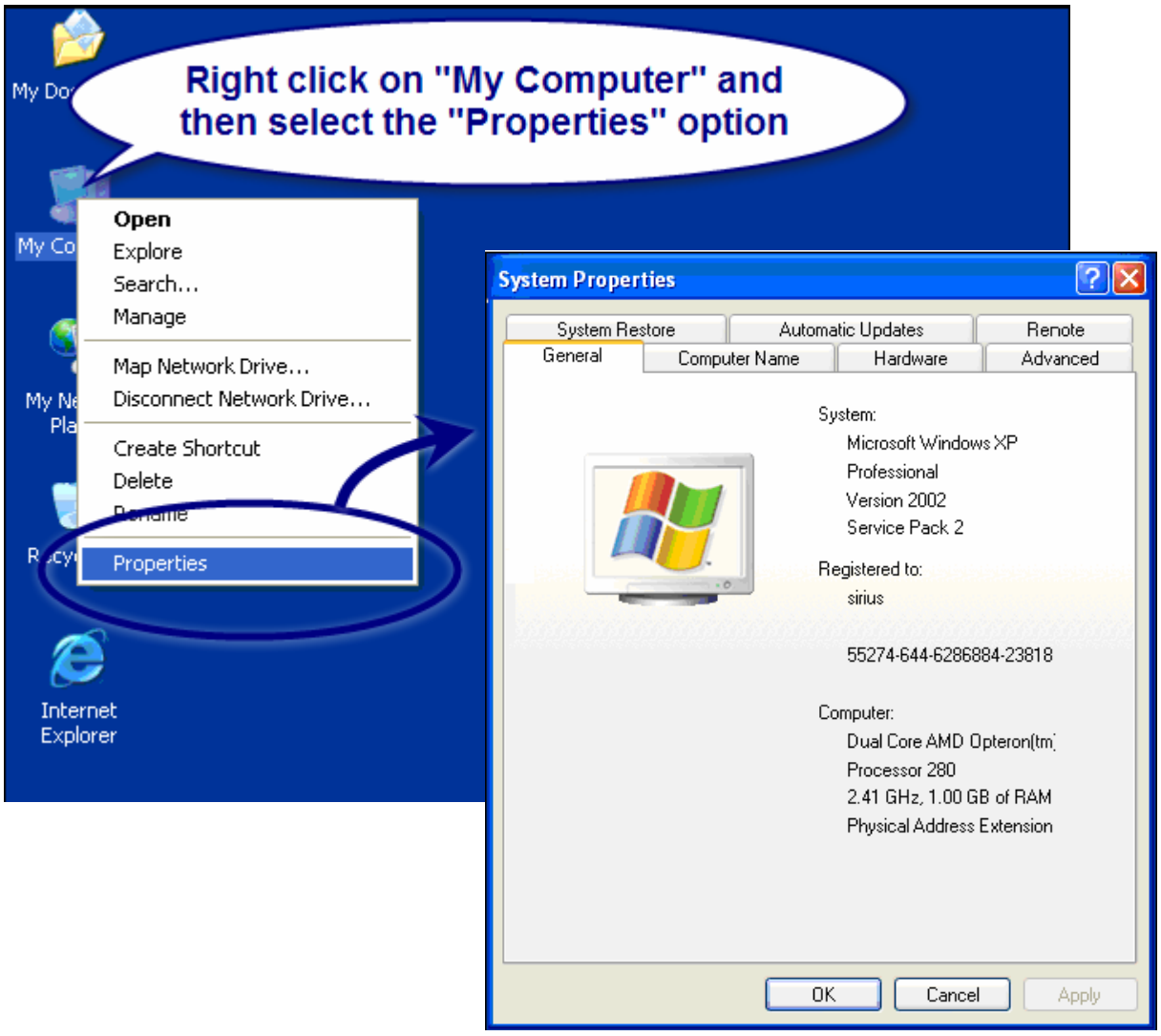


Step 8：Installation is completed

3.2.2. Setting the environment variables

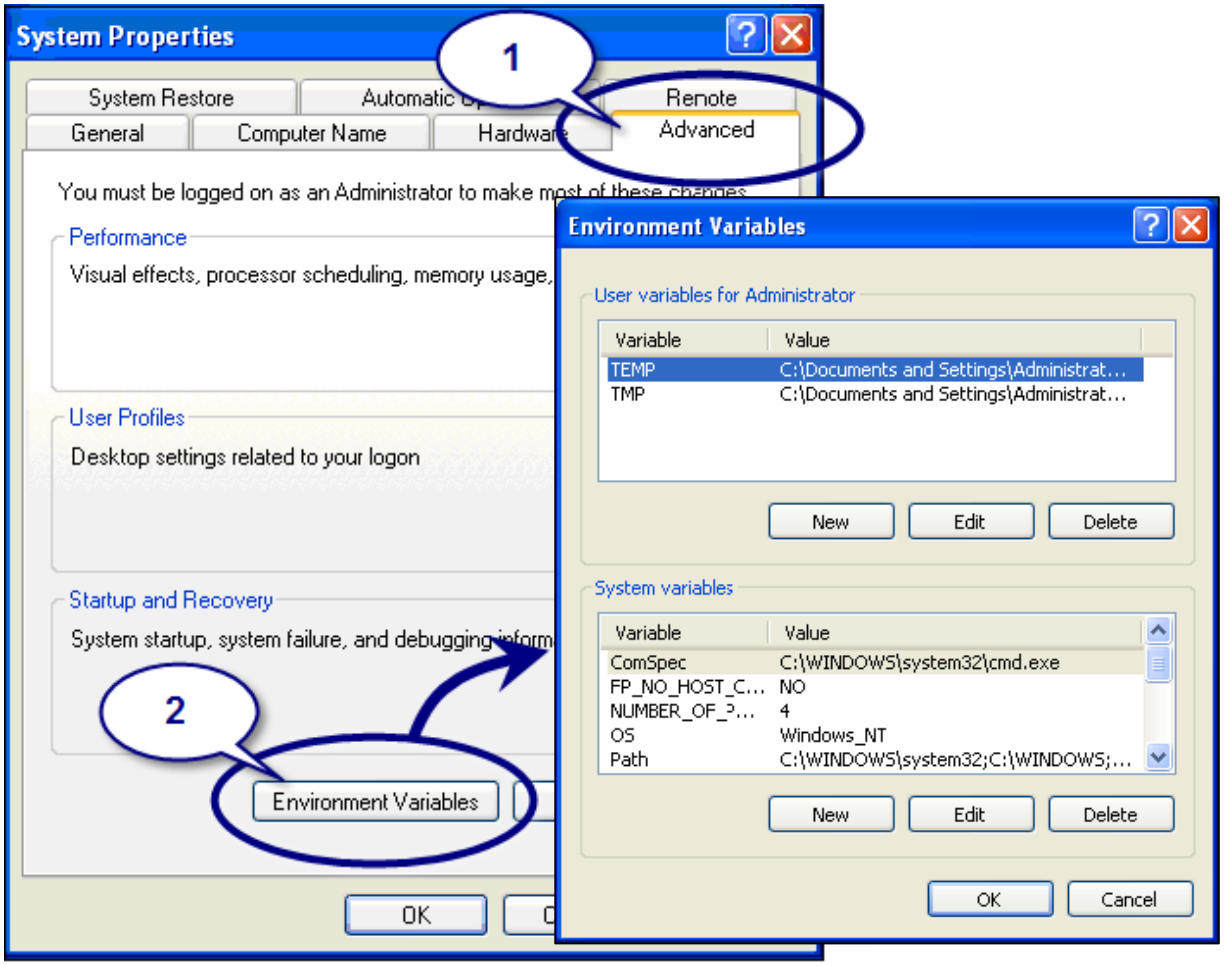
After installing the compiler, several compilers will be available from the Windows Command Line. You can set the path environment variable so that you can execute this compiler on the command line by entering simple names, rather than by using their full path names.

Step 1: Right Click on “My Computer” icon, and then select the “Properties” option



Step 2: Click the “Advanced” Tab, and then click the “Environment Variables” Button

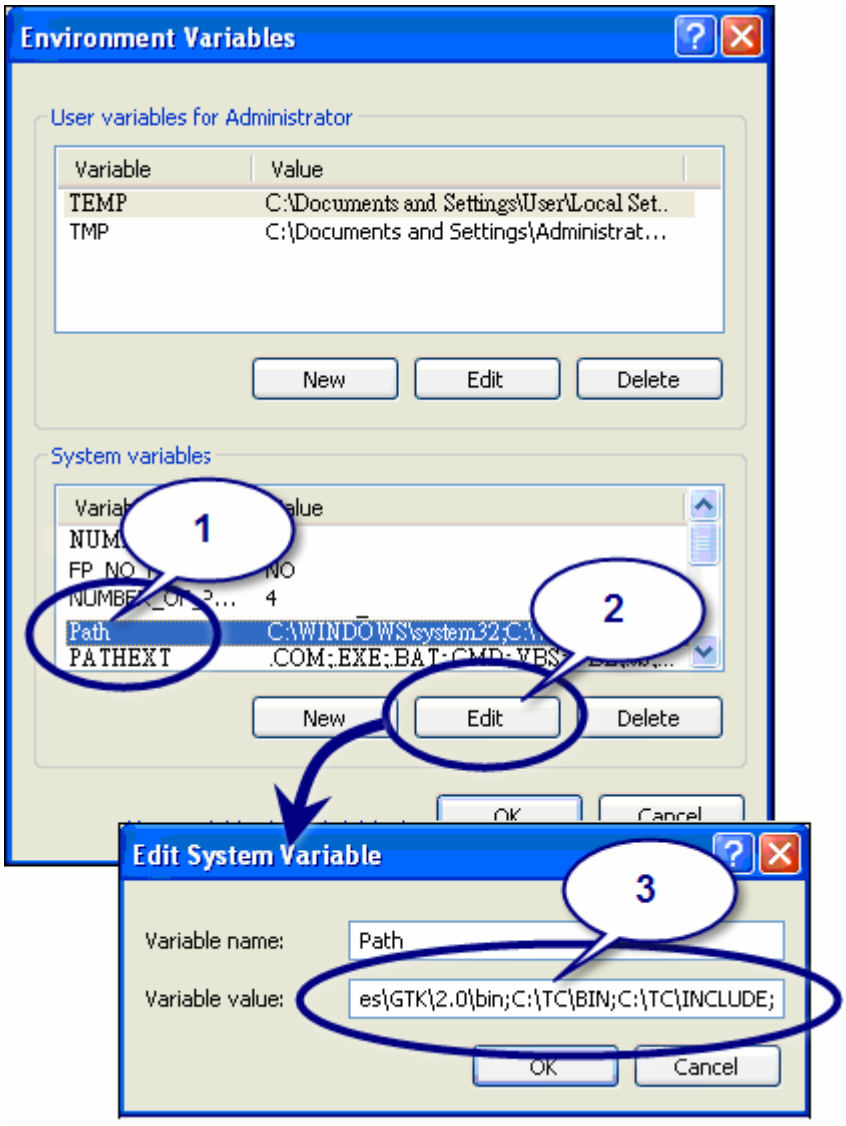
Step 3：Select “Path” under the System Variables option, and then click the “Edit” Button



Step 4: Add the target directory to the end of the variable value field

A semi-colon is used as the separator between variable values.

For example, ”;c:\TC\BIN\;c:\TC\INCLUDE\”



Step 5: Restart the computer to allow your changes to take effect

3.2. API for i-8000 controller

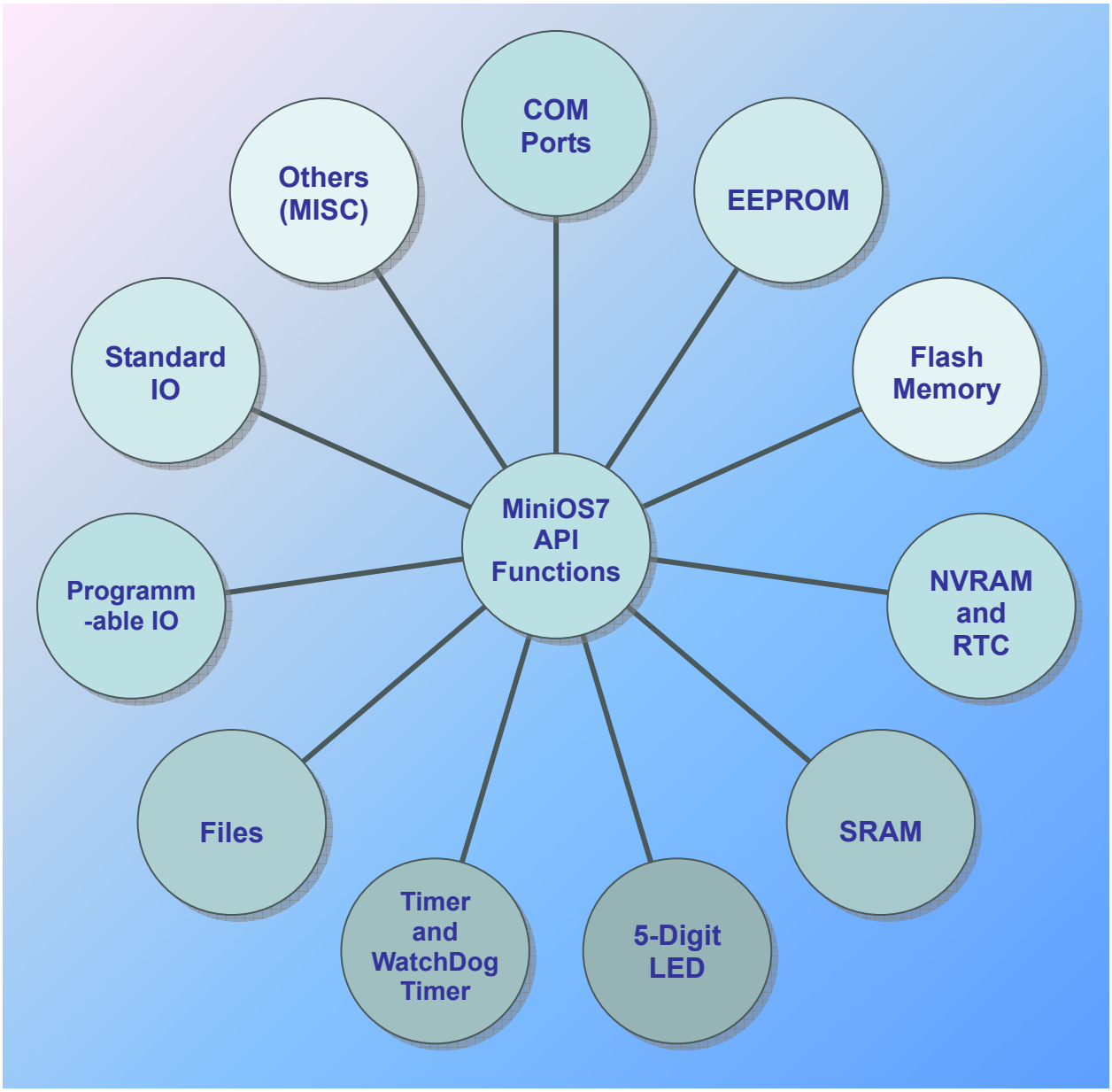
To develop a custom program, ensure that the files below are installed the Host PC. If they are not installed, refer to “section **2.2. Software Installation**”.

■ **Functions Library ─ 8000E.lib**

This file contains the MiniOS7 API (Application Programming Interface) and has hundreds of pre-defined functions related to your controller.

■ **Header File ─ 8000E.h**

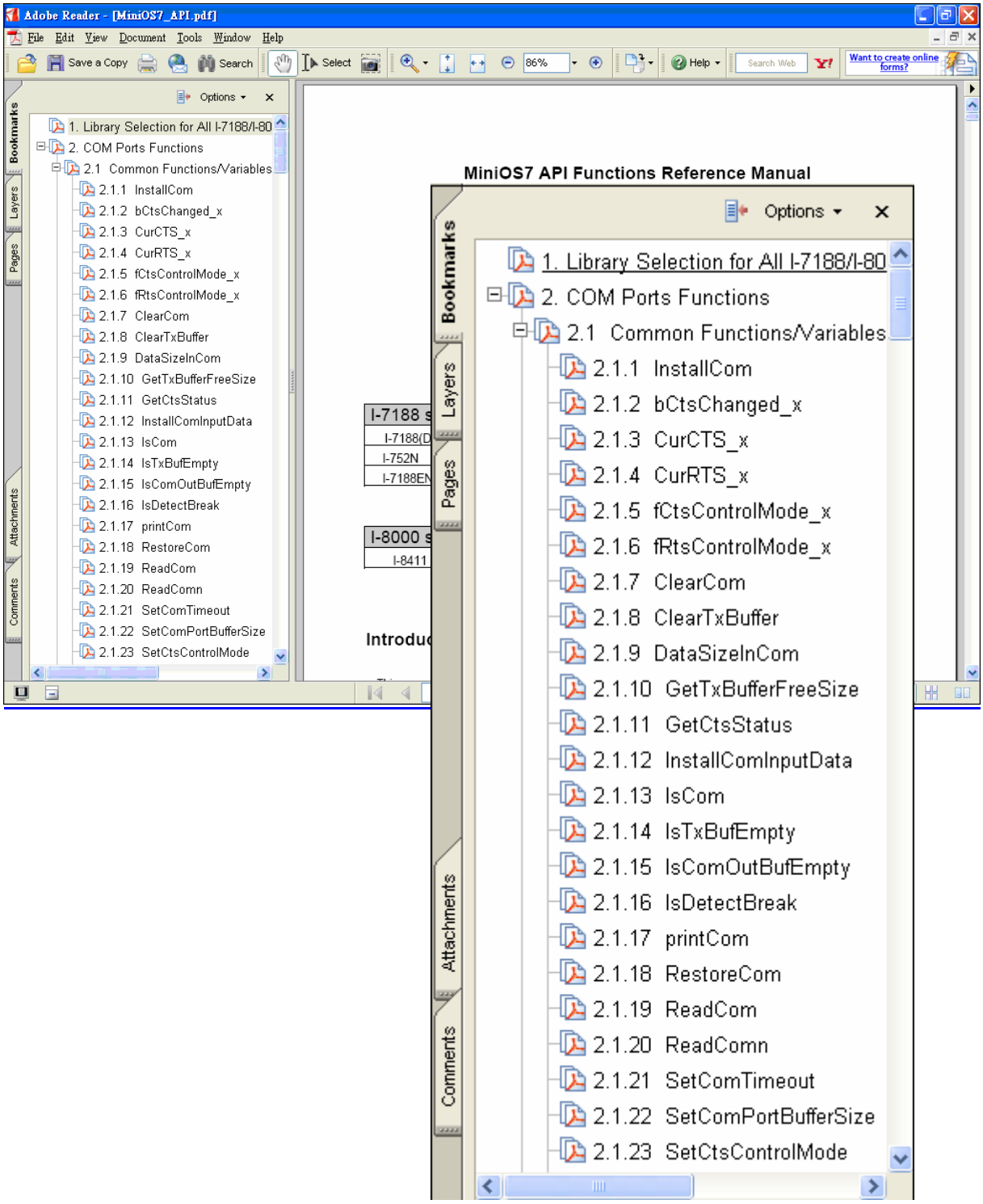
This file contains the forward declarations of subroutines, variables, and other identifiers used for the MiniOS7 API.



► For full usage information regarding the description, prototype and the arguments of the functions, please refer to the "**MiniOS7 API Functions User Manual**" located at:

CD:\Napdos\minios7\document\minios7_api_functions_ver1.0.pdf

http://ftp.icpdas.com/pub/cd/8000cd/napdos/minios7/document/minios7_api_functions_ver1.0.pdf

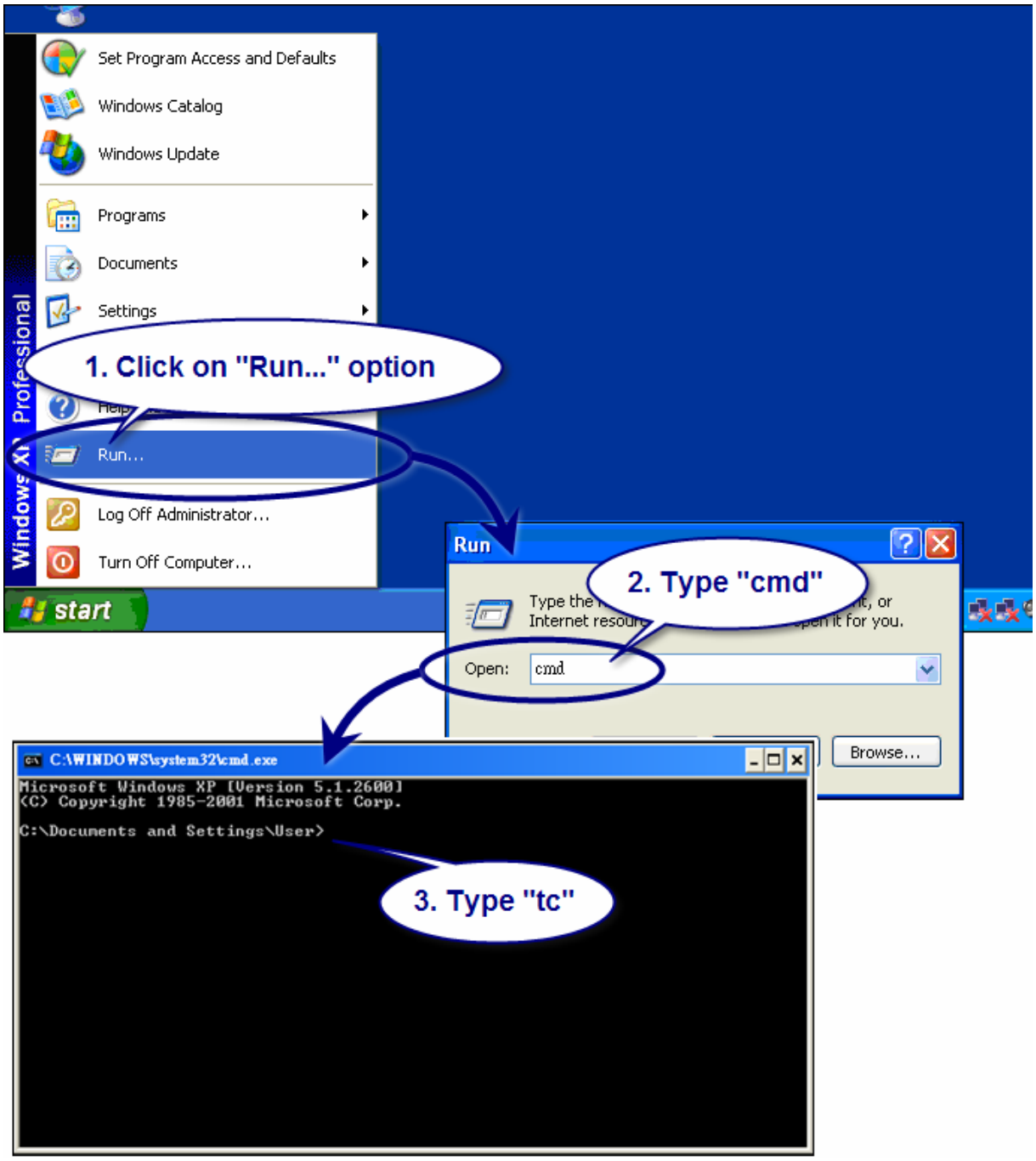


3.3. Creating your first program

If you don't know how to use the TC++ (Turbo C++) to write a program, please take the following steps.

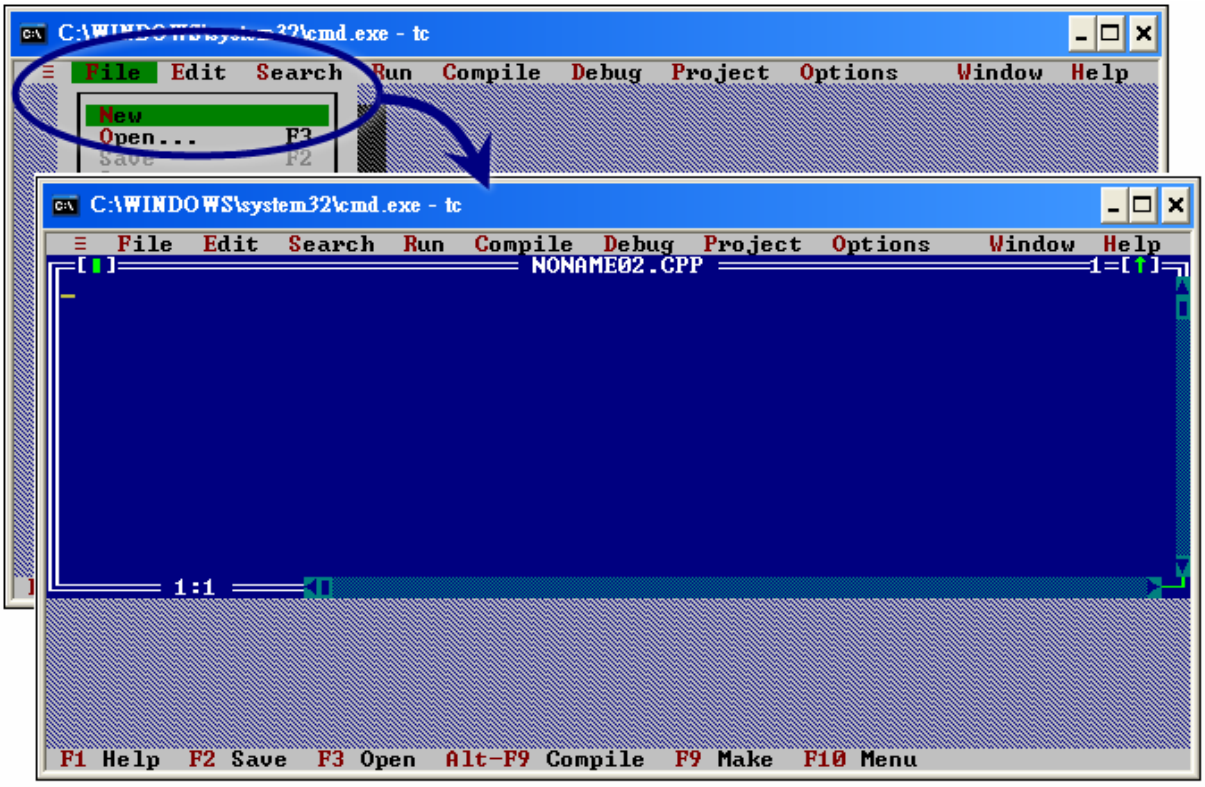
Step 1: Open a MS-DOS command prompt

Step 2: At the command prompt, type "TC", and then press "ENTER"



Step 3: Create a new source file

Select “File” from the menu, and then choose “New”



Step 4: Enter the following code. Note that the code is case-sensitive.

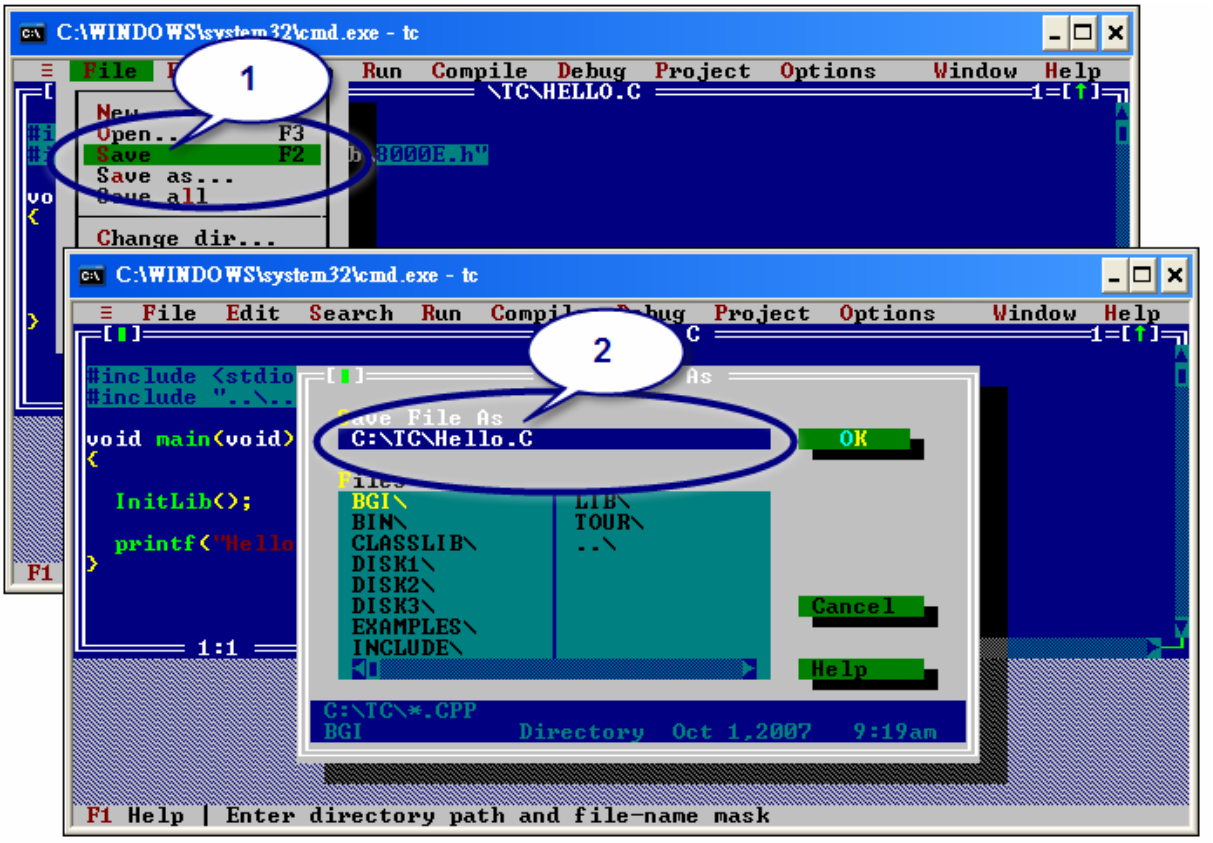
```
#include “8000E.h”
/* Include the header file that allows 8000e.lib functions to be used */
void main(void)
{
   InitLib();     /* Initiate the 8000e library */

   Print(“Hello world!\r\n”);     /* Print the message on the screen */
 }
```

Note: The source file for this example can be found at:
CD:\Napdos\8000\841x881x\demo\Hello\Hello_C\Hello.c

Step 5: Save the file

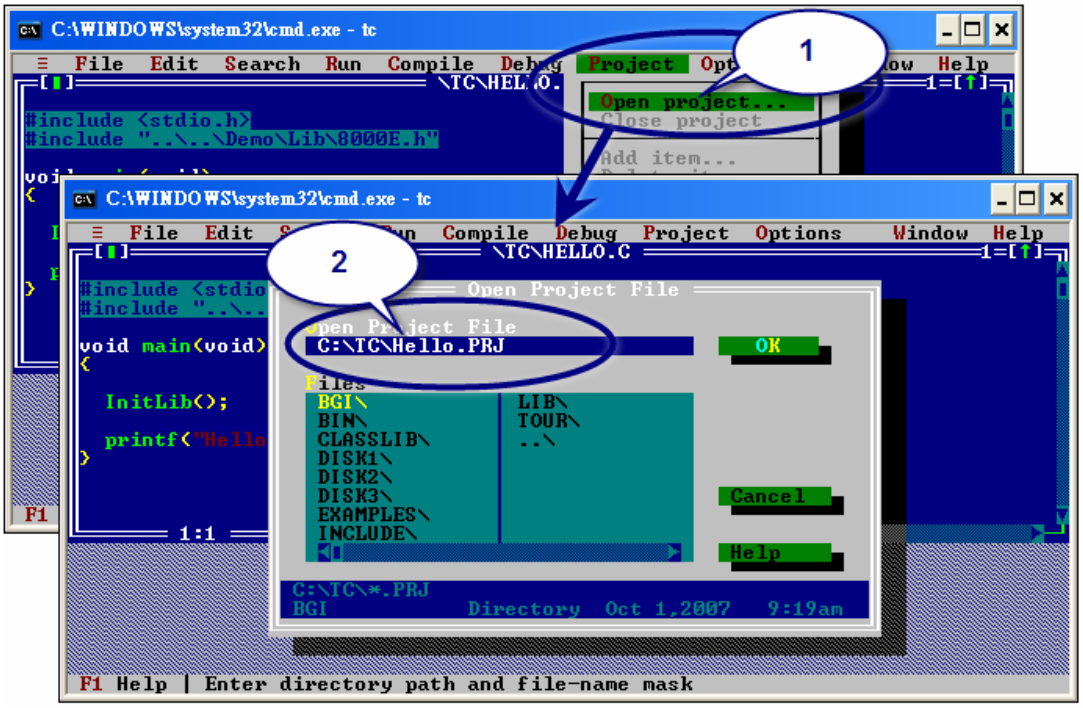
Select “File” from the menu, and then choose “Save” (or press F2). Enter the file name “Hello.C”, and then select the “OK” button.



Note: If there is a text editor you are familiar with or prefer to use such as Notepad or Edit, you may use it to write the code shown above. It should be noted that a word processor application cannot be used for this purpose, as the application must save the file as plain text. C language program files should always have a “.C” extension name.

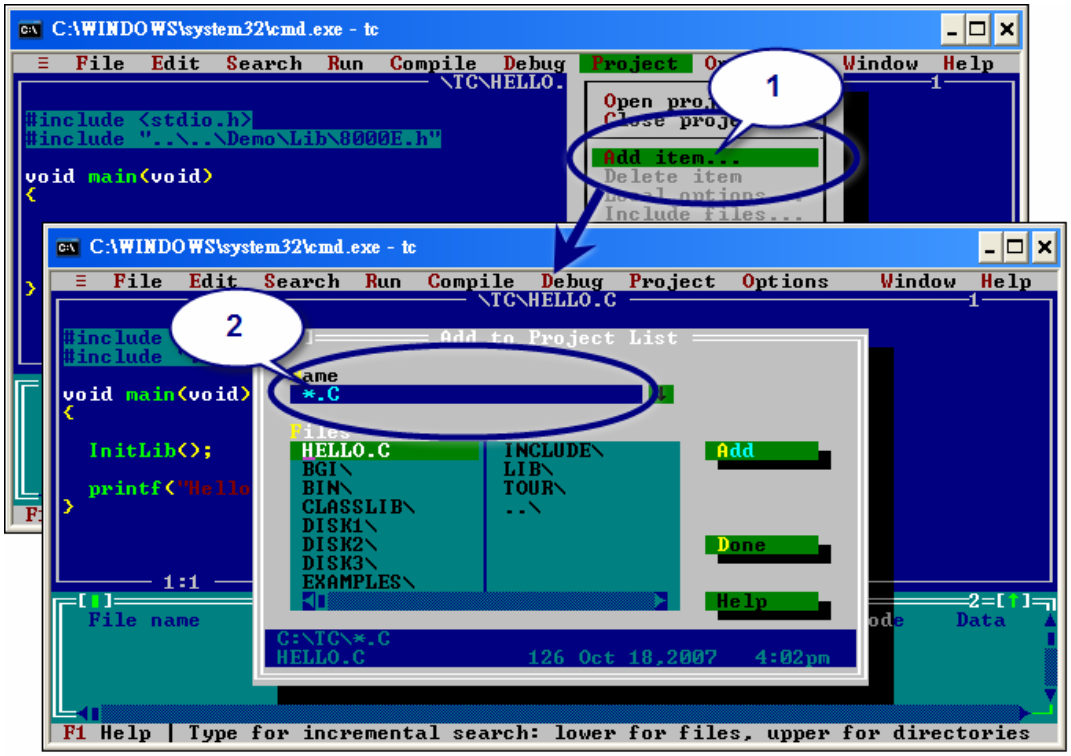
Step 6: Create a new project (*prj)

Select “Project” from the menu, and then choose the “Open project…” option. Enter the project name Hello.prj“, and then select the “OK” button.



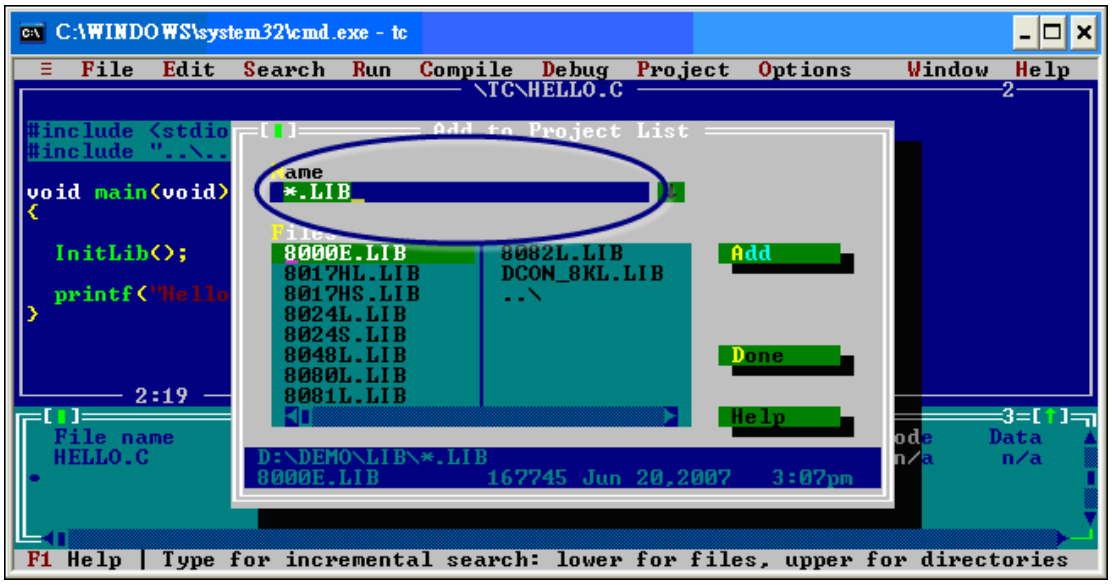
Step 7: Add the necessary source files to the project

Select “Project” from the menu, and then choose the “Add item…” option. Select the source file(s) you wish to add to the project, and then select the “Add” button.



Step 8: Add the necessary function libraries to the project (*.lib)

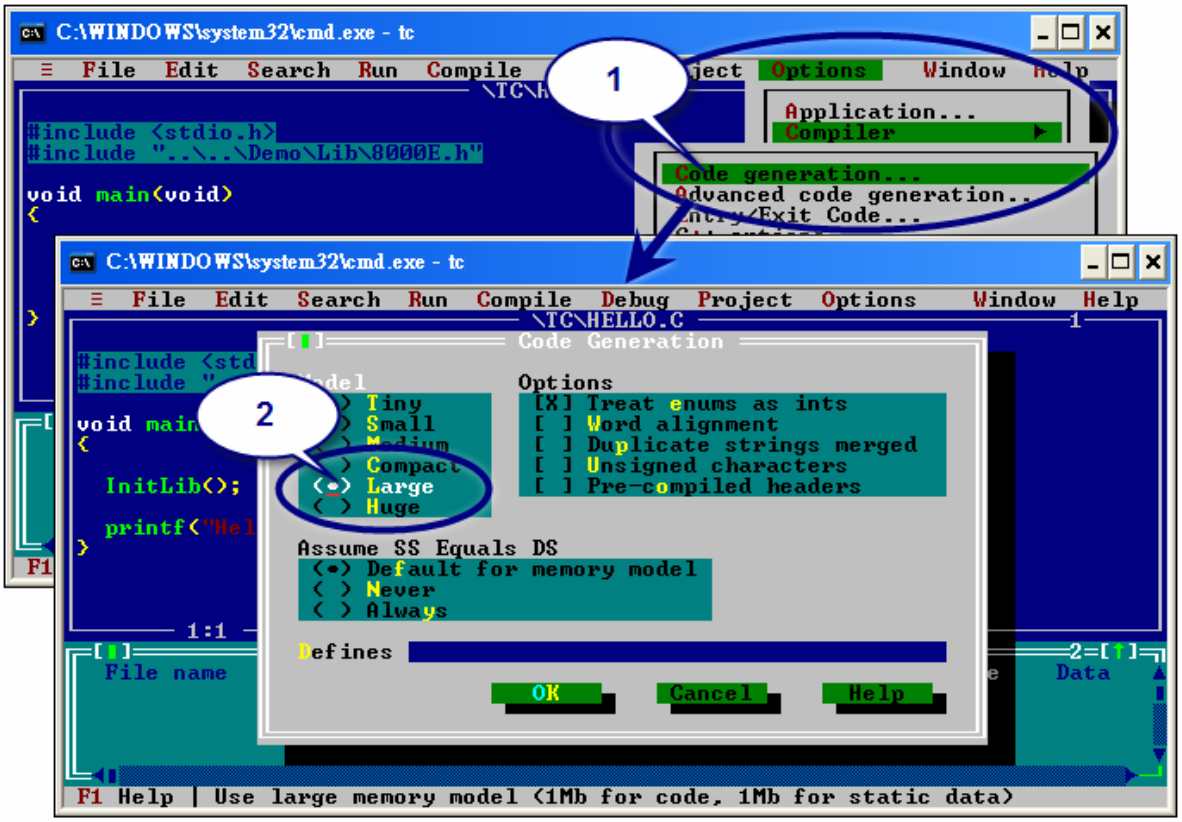
Type “*.lib” to display a list of all available function library files. Choose the library file you require and then select the “Add” button.



Step 9: Select “Done” to exit

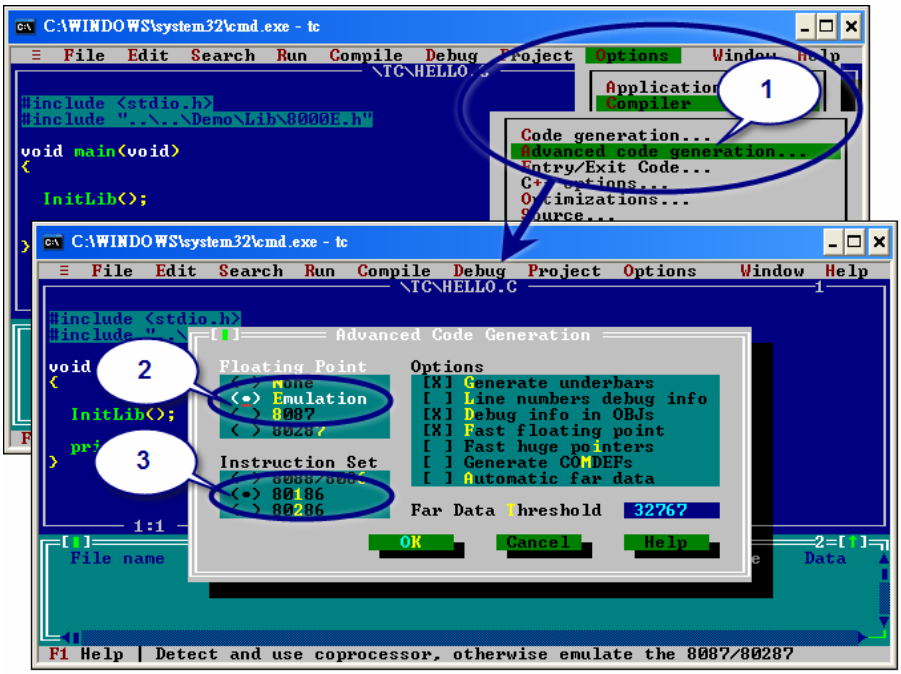
Step 10: Set the memory model to large

Select “Options” from the menu, and choose “Compiler”, and then choose “Code generation …”. Set the “Model” option to “Large”, and then select the “OK” button.



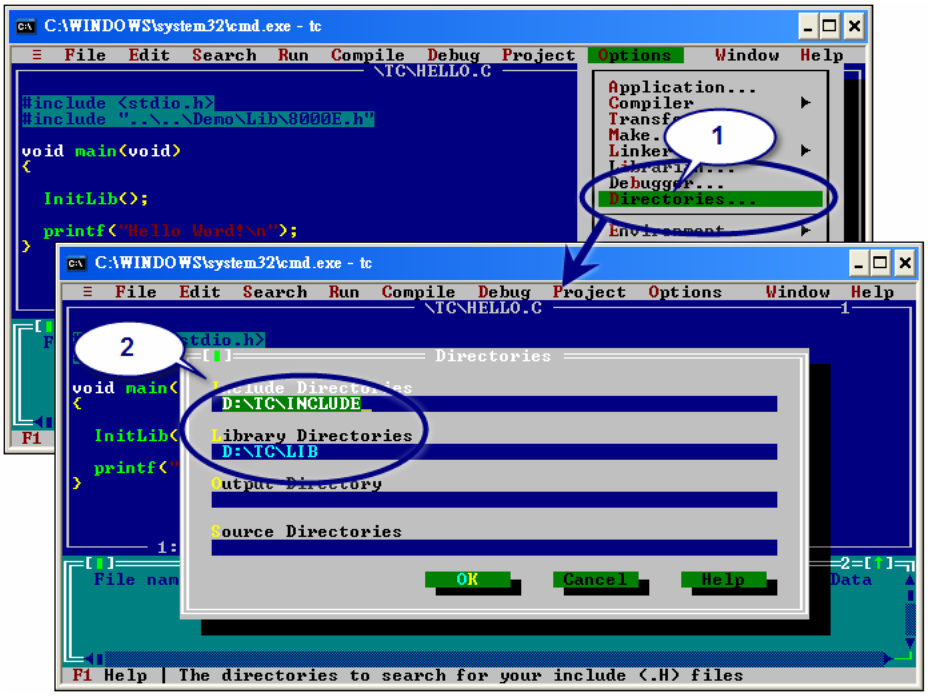
Step 11: Set the “floating point” option to “emulation” and the “instruction” to “80186”

Select “Options” from the menu, and choose “Compiler”, and then choose “Advanced code generation…”. Set the “Floating Point” option to “Emulation” and the “Instruction” option to “80186”, and then select the “OK” button.



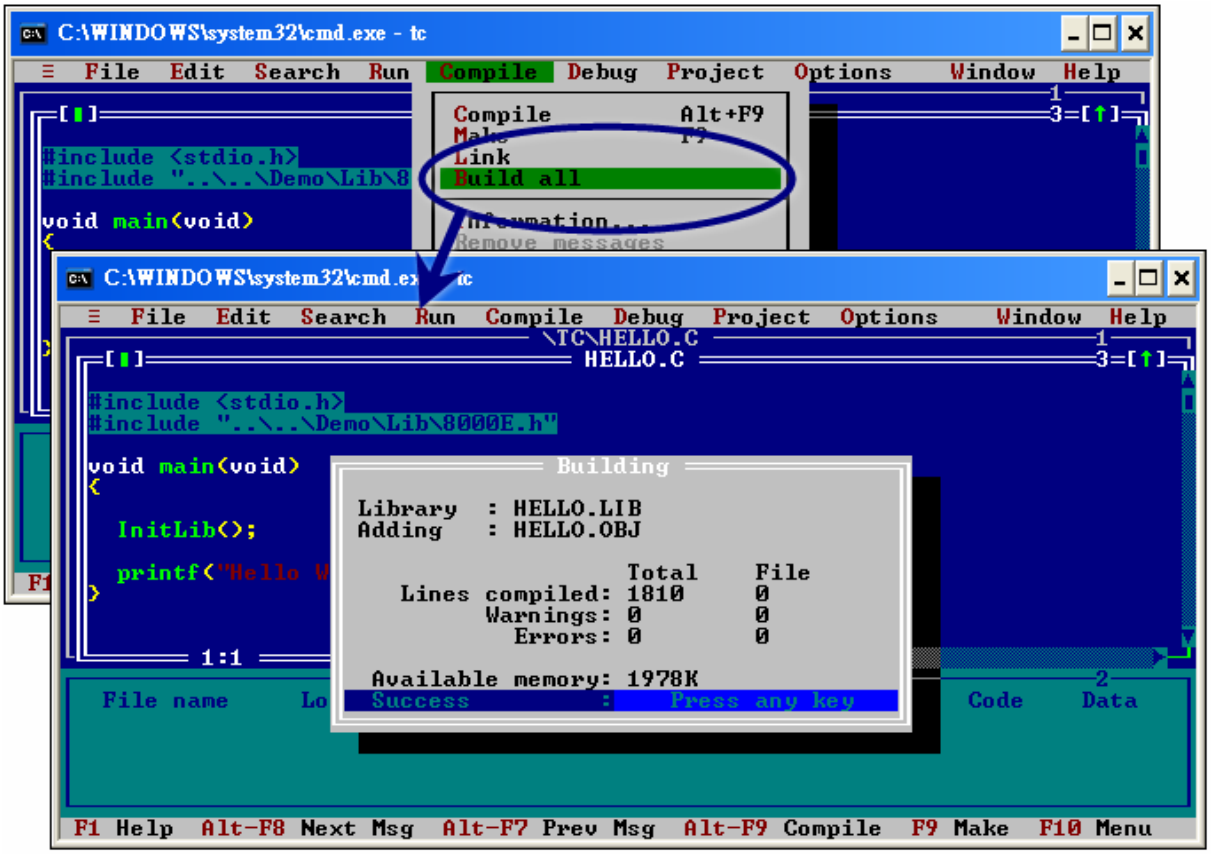
Step 12: Set the TC++ 1.01 include and library directories

Select “Options” from the menu, and then choose “Directories…”. Set the “Include Directories” and “Library Directories” option, and then click the “OK” button.

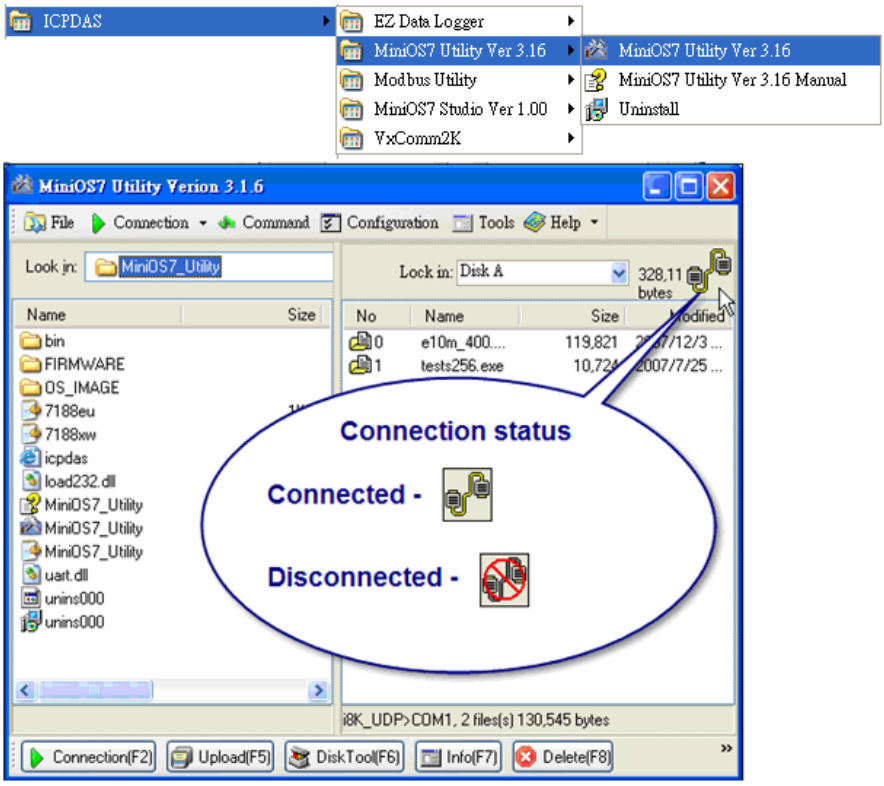


Step 13: Build the project

Select “Compile” from the menu, and then choose the “Build all” option.



Step 14: Use the MiniOS7 Utility to connect to your controller



Step 15: Download your first program to your controller and execute it

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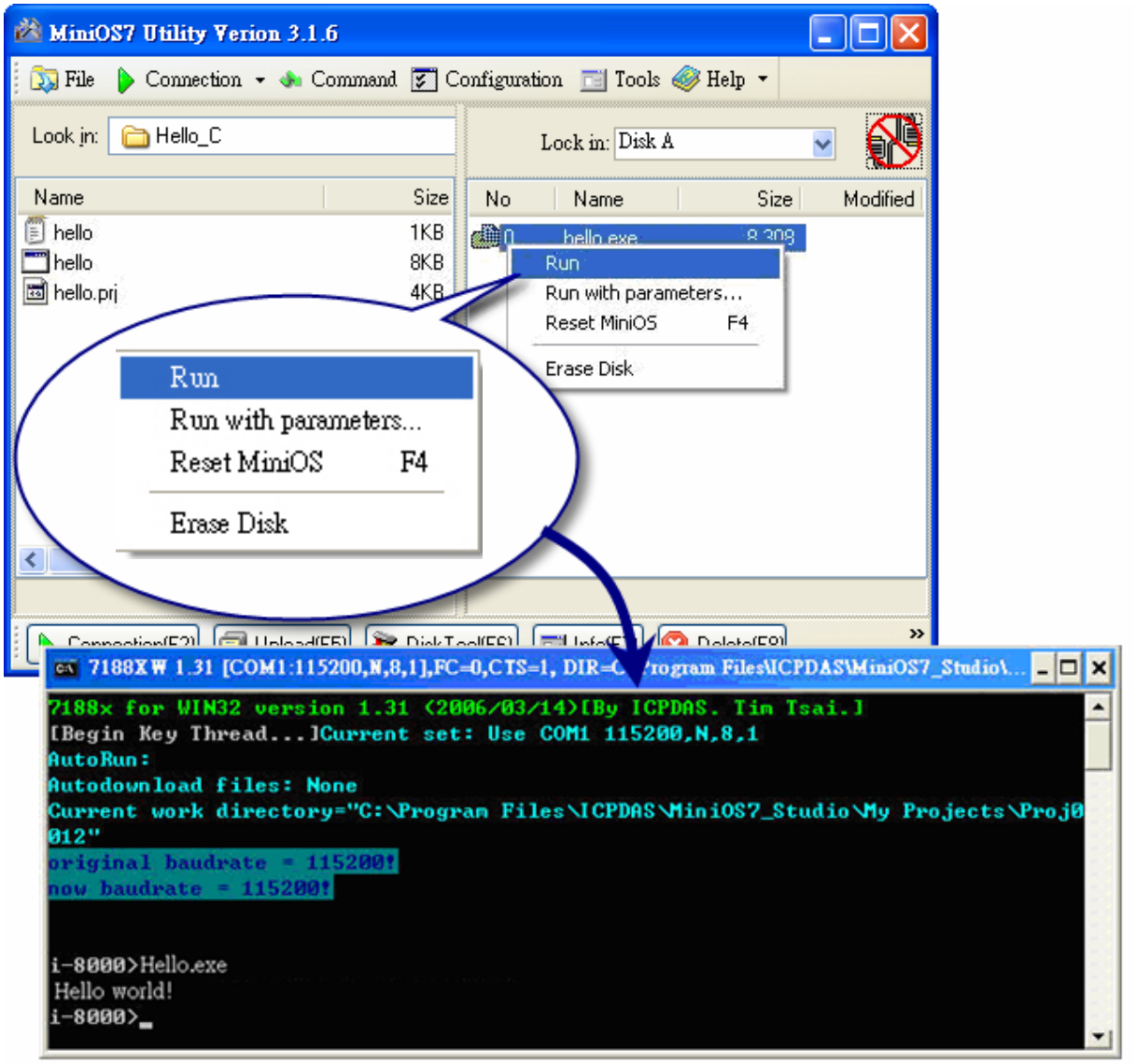
Note: For a more detailed introduction to downloading and executing programs on your controller, please refer to “Section **2.3. Downloading and executing programs to your controller**”.

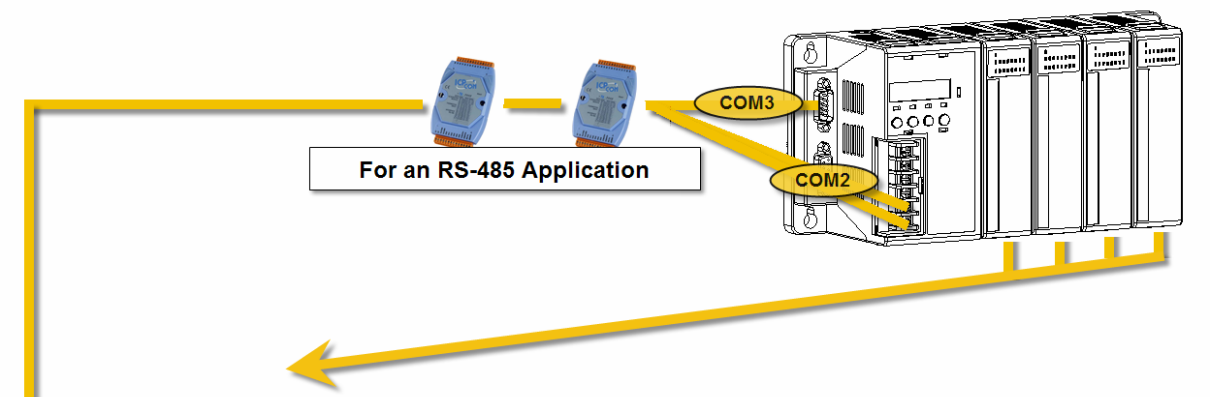


CHAPTER 4

API and Demo Reference

There are several demo programs that have been designed for your controller. You can examine the demo source code, which includes numerous comments, to familiarize yourself with the MiniOS7 API, This will allow to quickly develop your own applications quickly by modifying these demo programs.

Folder	Demo	Explanation
File	Config_1_Basic	Reads information from a text file (basic).
	Config_2_Advanced	Reads a config file (text file)(advanced).
Hello	Hello_C	Reads the library version and flash memory size.
	Hello_C++	
Misc	Reset	Resets the software.
	Runprog	Illustrates how to select an item and run it.
	Serial	Illustrates how to retrieve 64-bit hardware unique serial number.
	Watchdog	Enables the WDT or bypasses the enable WatchDog function.
Smmi	SystemKey	Shows how to operate the systemkey function simply and easily.
	Led	Shows how to control the red LED and 7-segment display.
Memory	S256	Shows how to read or write to the 256K byte battery backup.
DateTime	DateTime	Shows how to read and write the date and time from the RTC.
Timer	For details of the demo programs available, please refer to the followingmo/	
Com port	C_Style_IO	(1) Shows how to write a function to input data. (2) Shows how to receive a string. (3) Shows how to use a C function: sscanf or just use Scanf()
	Receive	Receives data from COM port. Slv_COM.c is in non-blocked mode Receive.c is in blocked mode.
	Slv_COM	A slave COM Port demo for (request/reply) or (command/response) applications.
	ToCom_In_Out	Illustrates how to Read/Write byte data via COM Port.
… more demo programs location: ftp://ftp.icpdas.com.tw/pub/cd/8000cd/napdos/8000/common/minios7/de		



■ i-8K and i-87K I/O series modules for I/O Slot Applications

Folder	Demo	Explanation
IO_in_Slot	8K_DI	This demo program is used by 8K series DI modules, such as 8040, 8051., etc.
	8073	This demo program is used for 8073 General Functions.
	87K_DI	This demo program is used by 87K series DI modules in Com0, such as 87040, 87051, etc.
	87024	This demo program is used by the 87024 AO module.
… more demo programs		

■ i-7K series modules for RS-485 Network Applications

Folder	Demo	Explanation
7K 87K_for_Com	7K87K_DI_for_Com	"COM Port" can be used to connect and control i-7k or i-87k series modules. ■ For 8410/8810/8411/8811 module and can use, COM2, COM3. ■ For 8430/8830/8431/8831 module and (CPU 40 and 80M) can use, COM3, COM4.
	7K87K_DO_for_Com	
	7K87K_AI_for_Com	
	AO_22_26_for_Com	
	AO_024_for_Com	

► For more Information about these demo programs, please refer to:
CD:\Napdos\8000\841x881x\demo or
http://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo

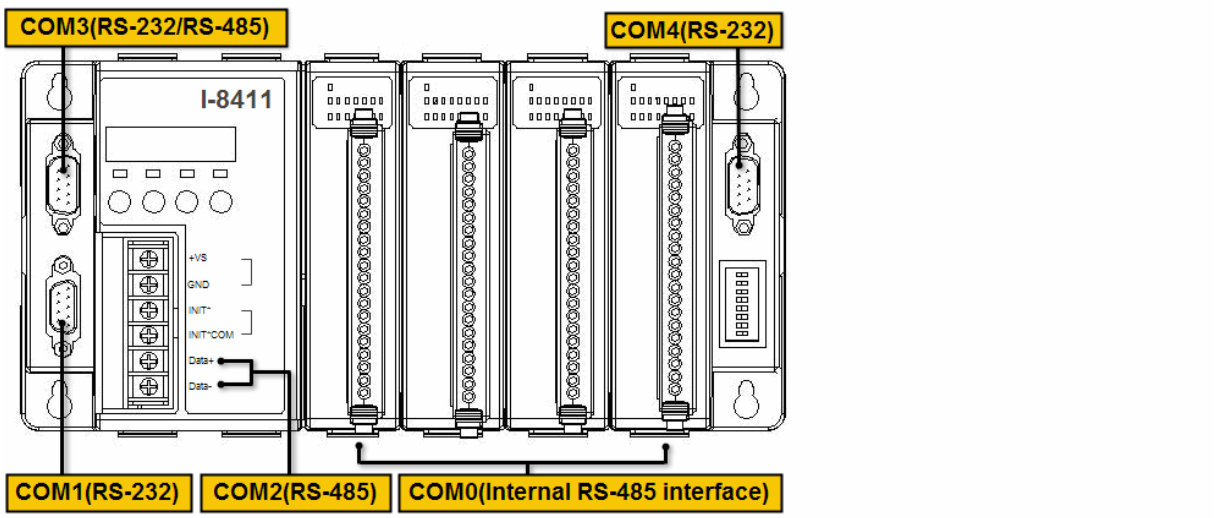
---

Function **InitLib();** must be called at the beginning of the C program.
It is used to make the .exe file can run on all i-8000 controllers
no matter its CPU is 40MHz or 80MHz, with Ethernet or not.

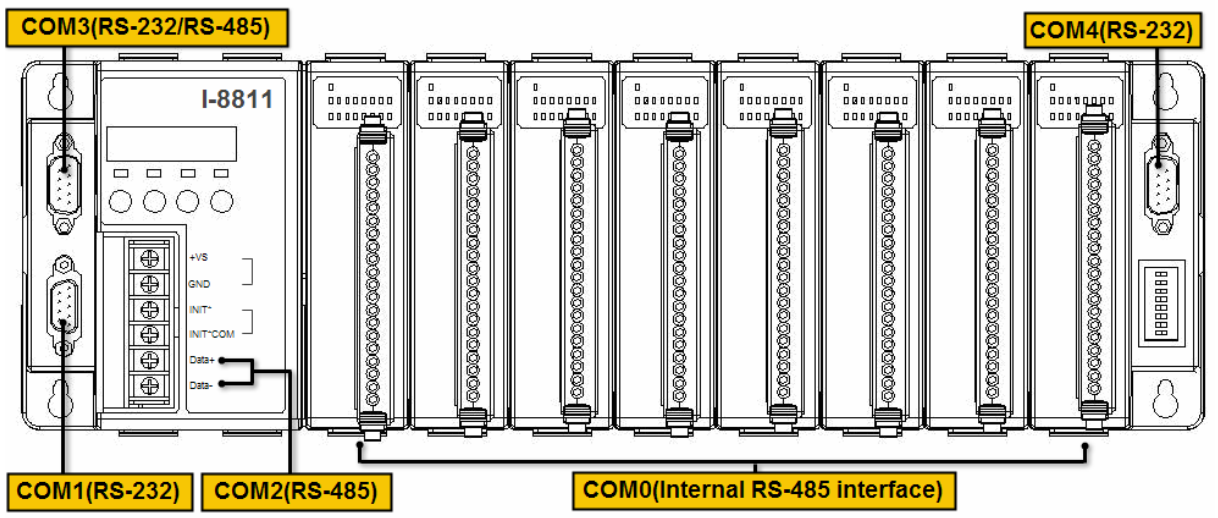
4.1. API for COM Port

■ The i-8411/i-8811 module includes five COM ports:

i-8411:



i-8811:



■ There are two kinds of functions below for using COM port.

☐ MiniOS7 COM port functions

☐ (C style) Standard COM port functions

You have the alternative of MiniOS7 COM ports functions or (C style) Standard COM port functions. If you choose the ones, then the another can not be used.

☐ Summarize the results of the comparison between MiniOS7 COM port functions and (C style) Standard COM port functions:

Kinds of Functions	COM Port	Buffer		Functions			
		RX	TX	Check data	Send data	Read data	Show data
MiniOS7 COM port	0, 1, 2, etc.	1 KB	1 KB	IsCom()	ToCom()	ReadCom()	printCom()
(C style) Standard COM port	1 (Note)	512 Bytes	256 Bytes	Kbhit()	Puts() Putch()	Getch()	Print()

Note: The standard COM port is the port that used to download program from PC to the i-8000 controller.

4.1.1. API for MiniOS7 COM ports

API for using COM ports

1. **InstallCom()**
   Before any COM Port can be used, the driver must be installed by calling InstallCom().

2. **AddCom2fun()**
   Before using COM2, the AddCom2fun() must be called to work for i-8411/i-8811 modules.

3. **RestoreCom()**
   If the program calls InstallCom(), the RestoreCom()must be called to restore the COM Port driver.

API for checking if there is any data in the COM port input buffer

4. **IsCom()**
   Before reading data from COM port, the IsCom() must be called to check whether there is any data currently in the COM port input buffer.

API for reading data from COM ports

5. **ReadCom()**
   After IsCom() confirms that the input buffer contains data, the ReadCom() must be called to read the data from the COM port input buffer.

API for sending data to COM ports

6. **ToCom()**
   Before sending data to COM ports, the ToCom() must be called to send data to COM ports.

For example, reading and receiving data through the COM1:

```
#include <stdio.h>
#include “8000E.h”

void main(void)
{
  int quit=0, data;

  InitLib();    /* Initiate the 8000e library */
  InstallCom(1, 115200, 8, 0, 1);    /* Install the COM1 driver */

  while(!quit)
  {
    if(IsCom(1))    /* Check if there is any data in the COM port input buffer */
    {
      data=ReadCom(1);    /* Read data from COM1 port */
      ToCom(1, data);    /* Send data via COM1 port */
      if(data==’q’) quit=1;    /* If ‘q’ is received, exit the program */
    }
  }
    RestoreCom(1);    /* Uninstall the COM1 driver */
}
```

API for showing data from COM ports

7. **printCom()**

Functions such as printfCom() in the C library allow data to be output from COM ports.

For example, showing data from the COM1 port:

```
#include <stdio.h>
#include "8000E.h"

void main(void)
{
  int i;

  /* Initiate the 8000e library */
  InitLib();
  InstallCom(1, 115200, 8, 0, 1);    /* Install the COM1 driver */

  for (i=0;i<10;i++)
  {
    printCom(1,"Test %d\n\r", i);
  }
  Delay(10);    /* Wait for all data are transmitted to COM port */
  RestoreCom(1);
}
```

► For more demo program about the COM port, please refer to CD:\Napdos\8000\841x881x\demo\com_ports\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/com_ports/

4.1.2. API for standard COM port

☐ The standard COM port is the port that used to download program from PC to the i-8000 controller.

Note: The following configurations of the standard COM port are fixed.
Baudrate=115200 bps, Data format=8 bits,
Parity check=none, Start bit=1, Stop bit=1

API for checking if there is any data in the input buffer

1. **Kbhit()**
   Before reading data from standard I/O port, the kbhit() must be called to check whether there is any data currently in the input buffer.

API for reading data from standard I/O port

2. **Getch()**
   After kbhit() confirms that the input buffer contains data, the Getch() must be called to read data from the input buffer.

API for sending data to standard I/O port

3. **Puts() – For sending a string**
   Before sending data to standard I/O port, the Puts() must be called to send data to COM Port.

4. **Putch( ) – For sending one character**
   Before sending data to standard I/O port, the Putch() must be called to send data to COM Port.

API for showing data from standard I/O port

5. **Print()**
   Functions such as Print() in the C library allow data to be output from the COM Port.

The following demo programs according to the same subject as demo programs of previous section, you can comparing different methods for using COM port.

For example, reading and receiving data through COM1:

```
#include<stdio.h>
#include“8000E.h”

void main(void)
{
  int quit=0, data;

  InitLib();      /* Initiate the 8000e library */

  while(!quit)
  {
    if(Kbhit())    /* Check if any data is in the input buffer */
    {
      data=Getch();    /* Read data from COM1 */
      Putch(data);    /* Send data to COM1 */
     if(data==’q’) quit=1;    /* If ‘q’ is received, exit the program */
    }
  }
}
```

For example, showing data through COM1:

```
#include <stdio.h>
#include “8000E.h”

void main(void)
{
  int i;

  /* Initiate the 8000e library */
  InitLib();

  for(i=0;i<10;i++)
  {
     Print(“Test %d\n\r”,i);
  }
}
```

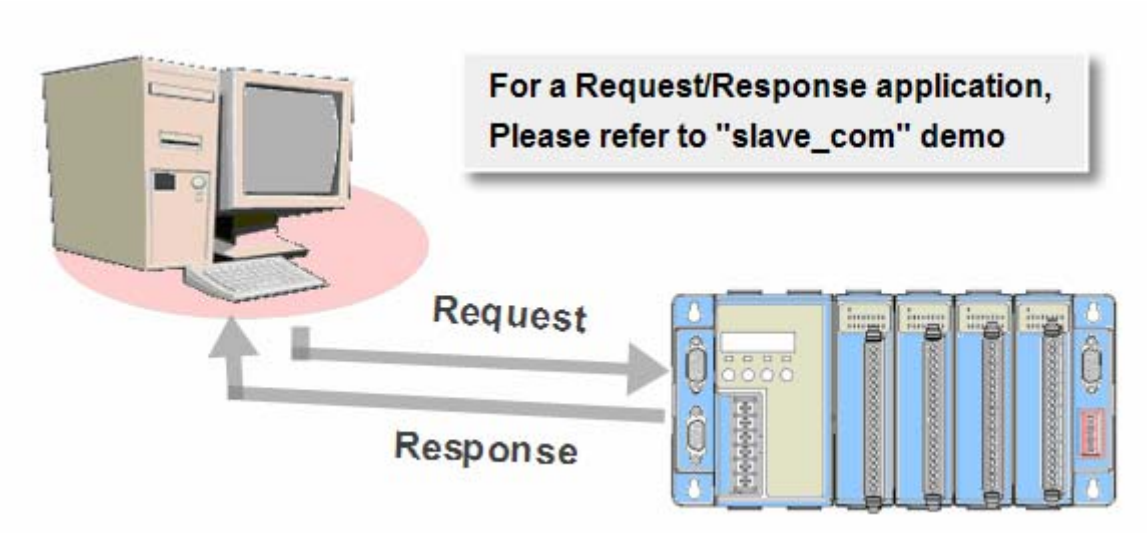
4.1.3. Comparison of MiniOS7 COM port function and standard COM port function

For example, learning to show the ASCII code:

MiniOS7 COM port functions	Standard COM port functions
#include<stdio.h> #include"8000E.h" void main(void) { unsigned char item; InitLib(); InstallCom(1, 115200, 8, 0, 1); printCom(1,"Hits any key.\n"); printCom(1,"Hit the ESC to exit!\n"); for(;;) { if(IsCom(1)) { item=ReadCom(1); if(item=='q') { return; } else { printCom(1,"----------\n\r"); printCom(1,"char:"); ToCom(1,item); printCom(1,"\n\rASCII(%c)\n\r",item); printCom(1,"Hex(%02X)\n\r",item); } } } Delay(10); RestoreCom(1); }	**#include<stdio.h> #include"8000E.h" void main(void) { unsigned char item; InitLib(); Print("Hits any key.\n"); Print("Hits the ESC to exit !\n"); for(;;) { if(kbhit()) { item=Getch(); if(item=='q') { return; } else { Print("----------\n\r"); Print("char:"); Putch(item); Print("\n\rASCII(%c)\n\r",item); Print("Hex(%02X)\n\r",item); } } } }**

4.1.4. Request/Response protocol design on COM port

Request/Response communication is very typical protocol architecture, if you want to design a command set of communication protocol as table below, you can refer to **“slave_com”** demo:



Request	Response
GetCounter	>1234
SetDO1	>OK
ResetDO2	>OK
GetVersion	>V1.0.0

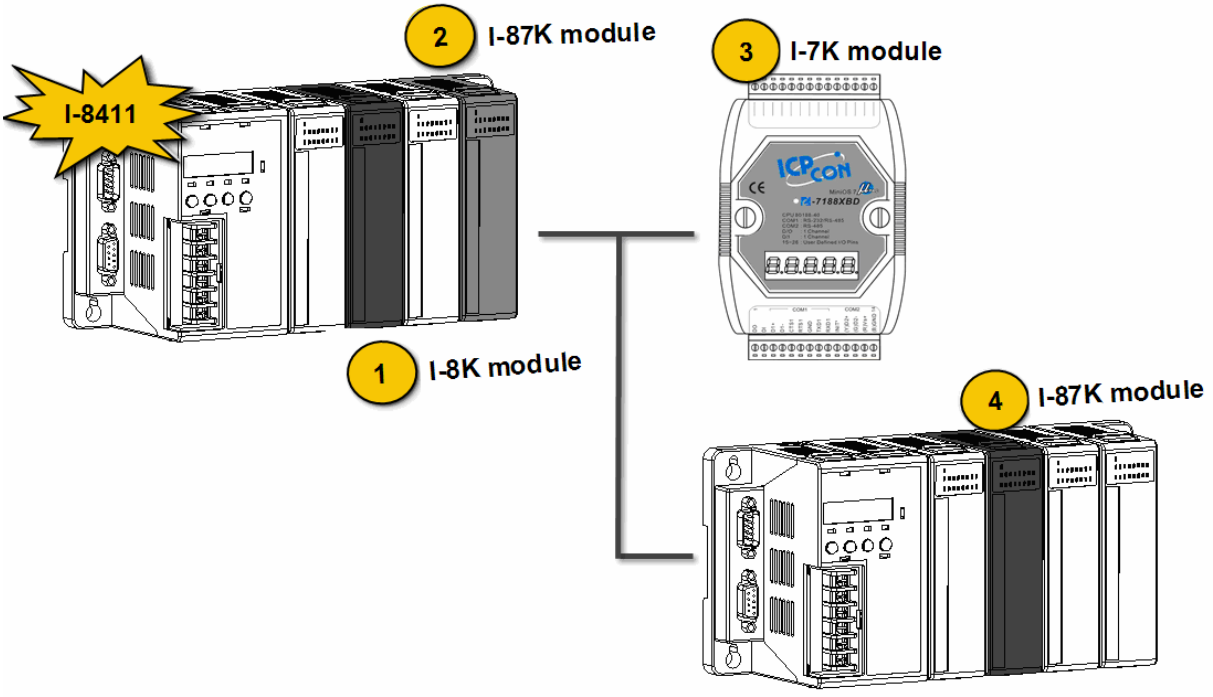
► For more demo program about the COM port, please refer to
CD:\Napdos\8000\841x881x\demo\com_ports\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/com_ports/

4.2. API for I/O Modules

■ The i-8411/i-8811 is equipped with 4/8 I/O slots to access the i-8K and i-87K series I/O modules, as shown the point 1 and point 2 in the figure below.

■ The i-8411/i-8811 is equipped with multi-serial ports to access the i-7K series I/O modules for a wide range of RS-485 network application, as shown the point 3 in the figure below.

■ The i-8411/i-8811 can connect to the original i-8000 series I/O expansion units, 87K4/87K5/87K8/87K9, to access the i-87K I/O series modules through an RS-485 to extend the number of available I/O modules, as shown the point 4 in the figure below.

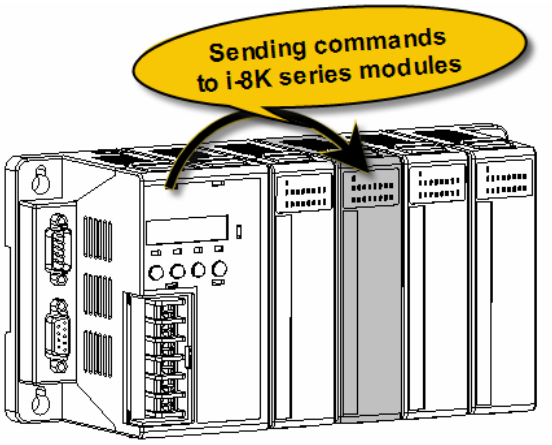


The demo programs used for i-7K, i-8K and i-87K can be divided into the following：

► For **i-8K** and **i-87K** I/O modules in slots, please refer to:
CD:\Napdos\8000\841x881x\demo\IO_in_Slot\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/IO_in_Slot/

► For **i-7K** and **i-87K** I/O modules is connected to COM ports, please refer to:
CD:\Napdos\8000\841x881x\demo\7K87K_for_COM\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/7K87K_for_com/

4.2.1. Steps to use i-8K I/O modules in slots



API for reading DI module

DI_8(), DI_16(), DI_32()

The DI_8(), DI_16() or DI_32() must be called to read the input value of DI modules.

For example, reading the input value of slot 3 DI modules:

```
#include <stdio.h>
#include “8000E.h”

 void main(void)
 {

    Int DI_data, iSlot=3;
    InitLib();     /* Initiate the 8000e library */

    for(;;)
    {
         /* Read the input value of Slot 3 DI module    */
          DI_data=DI_8(iSlot);
          Print("DI Status== %x \n\r",DI_data);
    }
 }
```

4.2.2. Steps to use i-87K I/O modules in slots

You must have to perform the following steps：

Step 1. Using **InstallCom()** to Install the COM port driver.

Step 2. Using **ChangeToSlot()** to change to the slot which the i-87K module plugged in.

Step 3. Using **SendCmdTo7000(0,…)** to send command to the i-87K module.

Step 4. Using **ReceiveResponseFrom7000_ms()** to get the response from the i-87K module.

Step 5. Using **RestoreCom()** to restore the COM port driver.

1. The following configurations of the COM0 are fixed.
   Baudrate=115200 bps
   Data bit=8 bits
   Parity check=none
   Stop bit=1

2. The following configurations of the i-87K module that plugged in the slots are fixed.
   Address=0
   Check Sum=Disable
   Besides, the **ChangeToSlot()** function must be called.

For example, sending a command '$00M' to slot 7's i-87K for getting the module name:

```
#include <stdio.h>
#include "8000E.h"

 void main(void)
{
   unsigned char InBuf0[60];

   InitLib();     /* Initiate the 8000e library */
   InstallCom(0, 115200, 8, 0, 1);     /* Install the COM0 driver */
   InstallCom(1, 115200, 8, 0, 1);     /* Install the COM1 driver */

   ChangeToSlot(7);

   SendCmdTo7000(0,"$00M",0);     /* Send a command to COM0 */

   /* Timeout = 50ms, checksum disabled */
   ReceiveResponseFrom7000_ms(0,InBuf0,50,0);

   printCom(1,"Module Name=%s",InBuf0);
   Delay(10);     /* Wait for all data are transmitted to COM port */
   RestoreCom(0);     /* Uninstall the COM0 driver */
   RestoreCom(1);     /* Uninstall the COM1 driver */
}
```

4.2.3. Steps to use i-7K and i-87K I/O modules that connected to COM port

You must have to perform the following steps：

Step 1. Calling **Installcom** to install the COM port driver.

Step 2. Calling **AddCom2fun()** when using COM2.

Step 3. Calling **SendCmdTo7000()** to send command to i-7K or i-87K module.

Step 4. Calling **ReceiveResponseFrom7000_ms()** to get the response from i-7K or i-87K module.

Step 5. Calling **RestoreCom()** to restore the COM port driver.

The **AddCom2fun()** must be called after calling InstallCom(2,…) when using COM2.

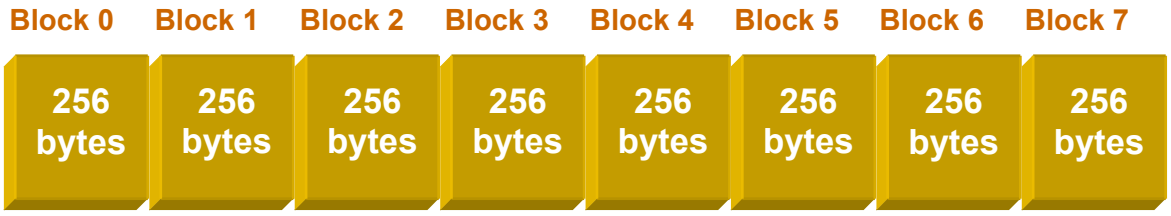
For example, sending a command '$00M' to i-7K or i-87K series I/O module for getting the module name:

```
#include <stdio.h>
#include "8000E.h"

 void main(void)
{
    unsigned char InBuf0[60];

    InitLib();     /* Initiate the 8000e library */
   InstallCom(1, 115200L, 8, 0, 0);     /* Install the COM1 driver */
    InstallCom(2, 115200L, 8, 0, 0);     /* Install the COM2 driver */
    AddCom2Fun();
    SendCmdTo7000(2,"$00M",0);     /* Send a command to COM2 */

   /* Timeout = 50ms, checksum disabled */
    ReceiveResponseFrom7000_ms(2,InBuf0,50,0);

     PrintCom(1, "Module Name=%s",InBuf);
    RestoreCom(1);     /* Uninstall the COM1 driver */
    RestoreCom(2);     /* Uninstall the COM2 driver */
}
```

4.3. API for EEPROM

■ The EEPROM contains 8 blocks, and each block has 256 bytes, with a total size of 2,048 (2K) bytes capacity.

■ The default mode for EEPROM is write-protected mode.



Total Size is 2,048 (2K) bytes

API for writing data to the EEPROM

1. **EE_WriteEnable()**

   Before writing data to the EEPROM, the EE_WriteEnable() must be called to write-enable the EEPROM.

2. **EE_WriteProtect()**

   After the data has finished being written to the EEPROM, the EE_WriteProtect() must be called to in order to write-protect the EEPROM.

3. **EE_MultiWrite()**

   After using the EE_WriteEnable() to write-enable EEPROM, the EE_MultiWrite() must be called to write the data.

API for reading data from the EEPROM

4. **EE_MultiRead()**

   The EE_WriteEnable() must be called to read data from the EEPROM no matter what the current mode is.

For example, to write data to block1, address 10 of the EEPROM:

```
#include “8000E.h”

void main(void)
{
   int data=0x55, data2;

   InitLib();     /* Initiate the 8000e library */
   EE_WriteEnable();
   EE_MultiWrite(1,10,1,&data);
   EE_WriteProtect();

   EE_MultiRead(1,10,1,&data2);     /* Now data2=data=0x55 */

 }
```

Note: To write an integer to the EEPROM, the EE_WriteEnable() function must be called twice, in the same manner as writing data to the NVRAM.

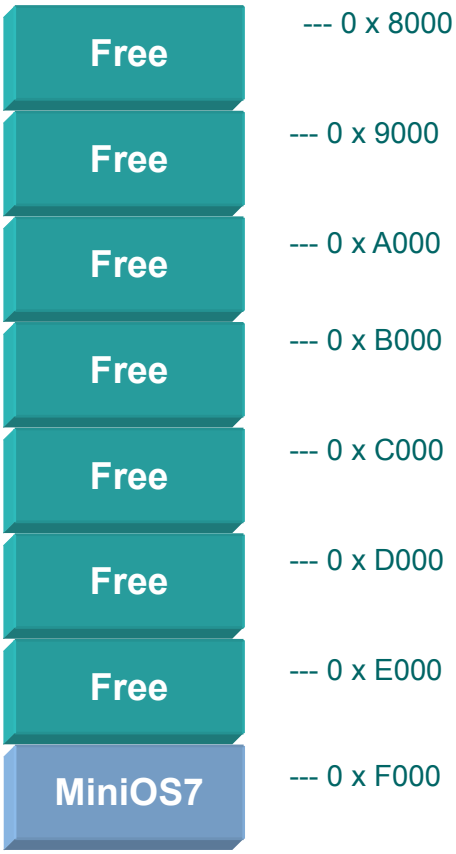
► For more demo programs related to the EEPROM, please refer to:
CD:\Napdos\8000\841x881x\demo\Memory\ or
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/Memory/

4.4. API for Flash Memory

Free – 448 K bytes

MiniOS7 – 64 K bytes

Total Size – 512 K bytes



■ The i-8411/i-8811 module contains 512K bytes of Flash memory.

■ MiniOS7 uses the last 64K bytes, the other parts of the memory are used to store user programs or data.

■ Each bit of the Flash memory only can be written from 1 to 0 and cannot be written from 0 to 1.

■ Before any data can be written to the Flash memory, the flash must be erased first, which returns all data to 0xFF, meaning that all data bits are set to “1”. Once their is completed, new data can be written.

API for writing data to the Flash Memory

1. **FlashWrite()**

   The FlashWrite() must be called to write data to the Flash Memory.

API for reading data from the Flash Memory

2. **FlashRead()**

   The FlashRead() must be called to read data from the Flash Memory.

For example, to write an integer to segment 0xD000, offset 0x1234 of the Flash Memory:

```
#include “8000E.h”

void main(void)
{
   int data=0xAA55, data2;
   char *dataptr;
   int *dataptr2;

   InitLib();     /* Initiate the 8000e library */
   dataptr=(char *)&data;
   FlashWrite(0xd000,0x1234, *dataptr++);
   FlashWrite(0xd000,0x1235, *dataptr);

  /* Read data from the Flash Memory (method 1) */
   dataprt=(char *)&data2;
   *dataptr=FlashRead(0xd000,0x1234);
   *(dataptr+1)=FlashRead(0xd000,0x1235);

  /* Read data from the Flash Memory (method 2) */
   dataptr2=(int far *)_MK_FP(0xd000,0x1234);
   data=*data;

 }
```

► For more demo programs related to the Flash Memory, please refer to:
CD:\Napdos\8000\841x881x\demo\Memory\ or
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/Memory/

4.5. API for NVRAM and RTC

■ The i-8411/i-811 module is equipped with an RTC (Real Time Clock), and 31 bytes of NVRAM memory can be used to store data.

■ NVRAM is the same as SRAM, but it uses a battery to retain the data, so the data store in the NVRAM is not lost when the module is powered off and can be used for 10 years.

■ NVRAM has no limit on the number of times the data can be written.
(Both Flash and EEPROM both have a limit on the numbers of data can be re-written.)

API for writing data to the NVRAM

1. **WriteNVRAM()**
   The WriteNVRAM() must be called in order to write data to the NVRAM.

API for reading data from the NVRAM

2. **ReadNVRAM()**
   The ReadNVRAM() must be called in order to write data to the NVRAM.

For example, use the following code to write data to the NVRAM address 0:

```
#include “8000E.h”

void main(void)
{
   int data=0x55, data2;

   InitLib();     /* Initiate the 8000e library */
   WriteNVRAM(0,data);
   data2=ReadNVRAM(0);     /* Now data2=data=0x55 */

 }
```

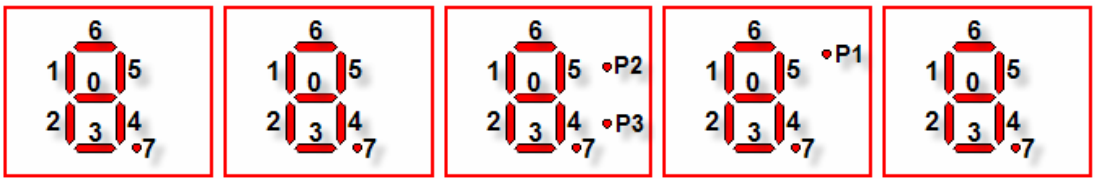
For example, the following can be used to write an integer (two bytes) to NVRAM:

```
#include "8000E.h"

void main(void)
{
   int data=0xAA55, data2;
   char *dataptr=(char *)&data;

   InitLib();     /* Initiate the 8000e library */
   WriteNVRAM(0, *dataptr);     /* Write the low byte */
   WriteNVRAM(1, *dataptr+1);     /* Write the high byte */
   dataptr=(char *) &data2;
   *dataptr=ReadNVRAM(0);     /* Read the low byte */
   (*dataptr+1)=ReadNVRAM(1);     /* Read the high byte */

 }
```

► For more demo programs related to the NVRAM or the RTC, please refer to:
CD:\Napdos\8000\841x881x\demo\Memory\ or
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/Memory/

4.6. API for 5-Digit LED

■ The i-8411/i-8811 module contains a 5-Digit 7-SEG LED with a decimal point on the left-hand side of each digit, which be used to display numbers, IP addresses, time, and so on.



API for controlling the 5-Digit 7-SEG LED

1. **Init5DigitLed()**

   Before using any LED functions, the Init5DigitLed() must be called to initialize the 5-Digit 7-SEG LED.

API for displaying a message on the 5-Digit 7-SEG LED

2. **Show5DigitLed()**

   After the Init5DigitLed() is used to initialize the 5-Digit 7-SEG LED, the Show5DigitLed() must be called to display information on the 5-Digits 7-SEG LED.

For example, use the following code to display “8000E” on the 5-Digit 7-SEG LED:

```
#include “8000E.h”

void main(void)
{
   InitLib();      /* Initiate the 8000e library */

   Init5DigitLed();

   Show5DigitLed(1,8);
   Show5DigitLed(2,0);
   Show5DigitLed(3,0);
   Show5DigitLed(4,0);
   Show5DigitLed(5,14);      /* The ASCII code for the letter ‘E’ is 14 */

 }
```

► For more demo programs related to use the 5-Digit 7-SEG LED, please refer to:
CD:\Napdos\8000\841x881x\demo\Smmi\ or
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/Smmi/

4.7. API for Timer

■ The i-8411/i-8811 can support a single main time tick, 8 Stop Watch timers and 8 Count Down timers.

■ The i-8411/i-8811 uses a single 16-bit timer to perform these timer functions, with a timer accuracy of 1 ms.

API that can be used to control the Timer

1. **TimerOpen()**
   Before using the Timer functions, the TimerOpen() must be called at the beginning of the program.

API for reading the Timer

2. **TimerResetValue()**
   Before reading the Timer, the TimerResetValue() must be called to reset the main time ticks to 0.

3. **TimerReadValue()**
   After the TimerResetValue() has reset the main time ticks to 0, the TimerReadValue() must be called to read the main time tick.

API for stopping the Timer

4. **TimerClose()**
   Before ending the program, the TimerClose() must be called to stop the Timer.

For example, the following code can be used to read the main time ticks from 0:

```
#include “8000E.h”

void main(void)
{
   Unsigned long time iTime;

   InitLib();     /* Initiate the 8000e library */
   TimerOpen();
   While(!quit)
   {
        If(Kbhit())
             TimerResetValue();     /* Reset the main time ticks to 0 */

        iTime=TimerReadValue();     /* Read the main time ticks from 0 */
    }
   TimerClose();     /* Stop using the 8000e timer function */

 }
```

► For more demo programs related to the Timer, please refer to:
CD:\Napdos\8000\841x881x\demo\Timer\ or
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/Timer

4.8. API for WatchDog Timer (WDT)

■ The default WatchDog timer (WDT) value for the i-8411/i-8811 module is fixed at 0.8 seconds for MiniOS7 version 2.0.

■ When the i-8411/i-8811 module is first powered on, the WatchDog Timer will always be enabled.

■ The MiniOS7 for the i-8411/i-8811 module will automatically refresh the WatchDog Timer after being powered on. The software driver can be called by a user program to prevent the MinOS7 from refreshing the WatchDog Timer.

API for refreshing WDT

1. **EnableWDT()**
   The WDT is always enabled, before user's programming to refresh it, the EnableWDT() must be called to stop refreshing WDT.

2. **RefreshWDT()**
   After EnableWDT() stop refreshing WDT, the RefreshWDT() must be called to refresh the WDT.

3. **DisableWDT()**
   After user's programming to refresh WDT, the DisableWDT() should be called to automatically refresh the WDT.

For example, to refresh the Watchdog Timer:

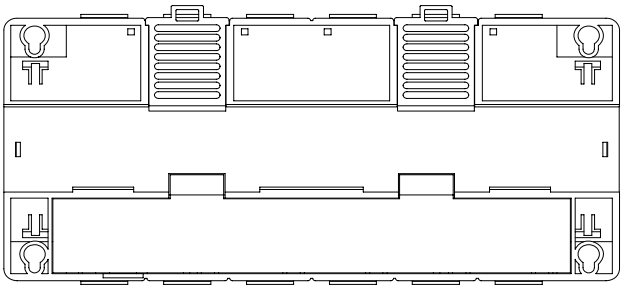
```
#include “8000E.h”

void main(void)
{
   Unsigned long time iTime;

   InitLib();     /* Initiate the 8000e library */
   Enable WDT();
   While(!quit)
   {
        RefreshWDT();
        User_function();
    }
   DisableWDT();
 }
```

► For more demo program about the WatchDog Timer, please refer to CD:\Napdos\8000\841x881x\demo\Misc\
ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/8000/841x881x/demo/Misc/

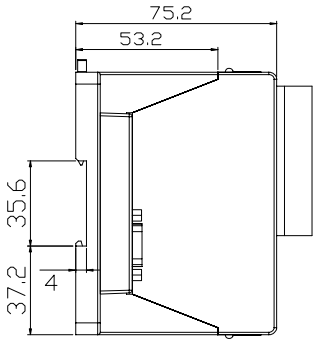
APPENDIX
A

Dimension

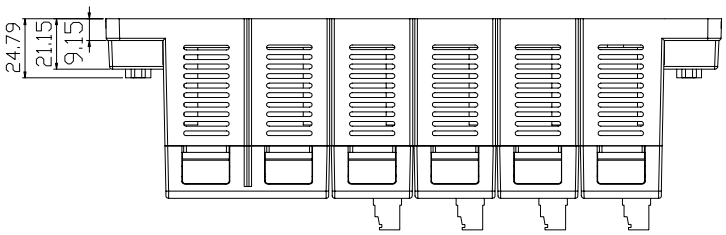
A.1. i-8411



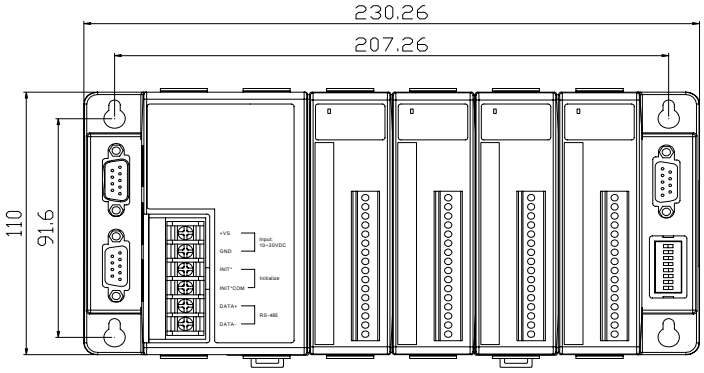
Back View



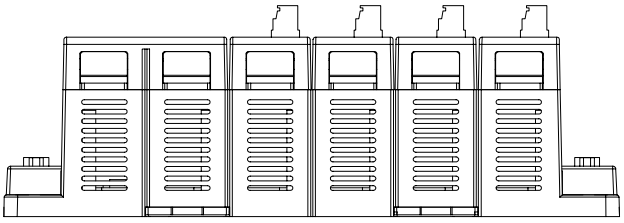
Side View



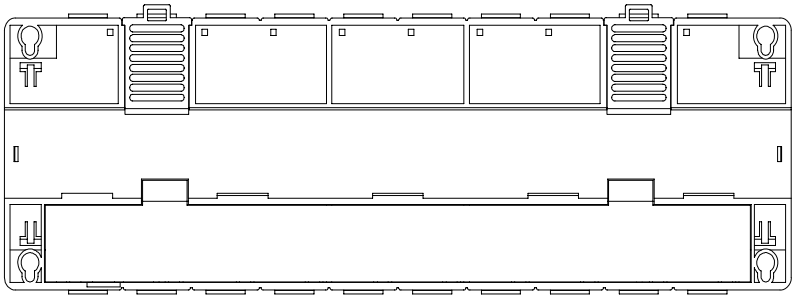
Top View



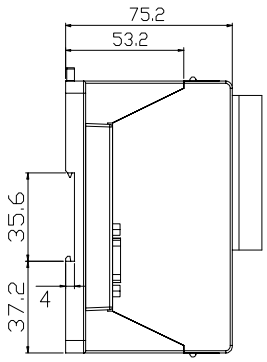
Front View



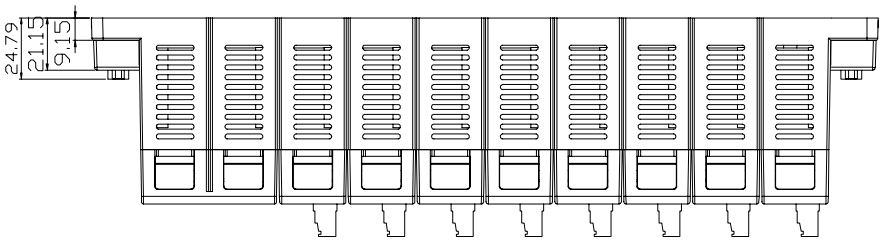
A.2. i-8811



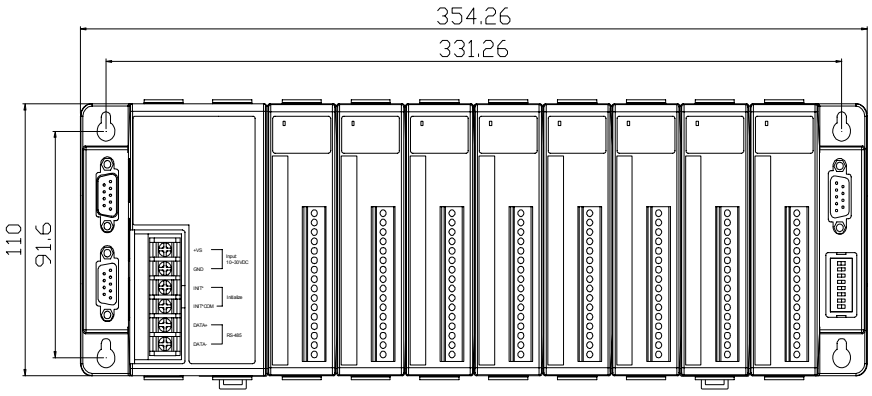
Back View



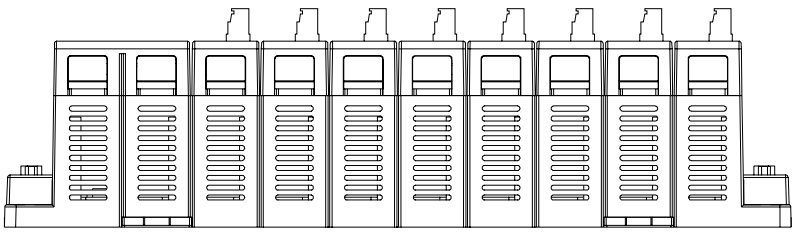
Side View



Top View



Front View



APPENDIX
B

What is MiniOS7

MiniOS7 is an embedded ROM-DOS operating system design by ICP DAS. It is functionally equivalent to other brands of DOS, and can run programs that are executable under a standard DOS.

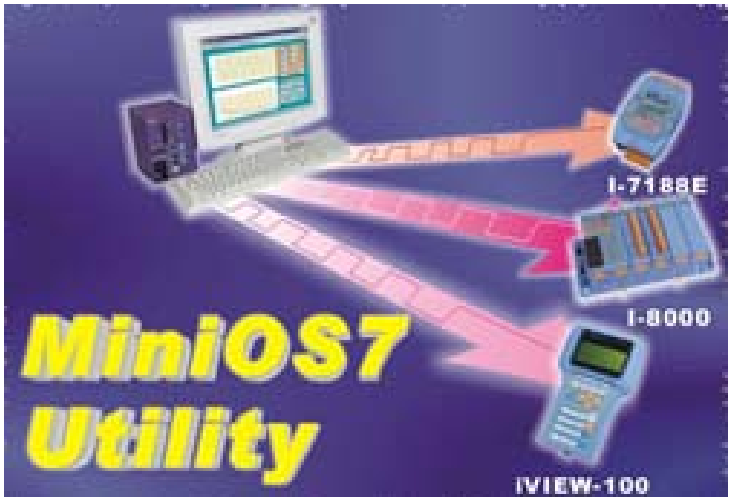
Note: DOS (whether PC-DOS, MS-DOS or ROMDOS) is a set of commands or code that tells the computer how to process information. DOS runs programs, manages files, controls information processing, directs input and output, and performs many other related functions.

The following table compares the features between MiniOS7 and ROM-DOS：

Feature	MiniOS7	ROM-DOS
Power-up time	0.1 sec	4 ~ 5 sec
More compact size	< 64 K bytes	64 K bytes
Support for I/O expansion bus	Yes	No
Support for ASIC key	Yes	No
Flash ROM management	Yes	No
O.S. update (Download)	Yes	No
Built-in hardware diagnostic functions	Yes	No
Direct control of 7000 series modules	Yes	No
Customer ODM functions	Yes	No
Free of charge	Yes	No

APPENDIX
C

What is MiniOS7 Utility



MiniOS7 Utility is a tool for configuring, uploading files to all products embedded with ICPDAS MiniOS7 with easiness and quickness.

Note：Since version 3.1.1, the Utility can allow users remotely access the controllers (7188E,8000E,…ect) through the Ethernet

Functions

Supported connection ways

1. COM port connection (RS-232)
2. Ethernet connection (TCP & UDP)
   (Supported since version 3.1.1)

Maintenance

1. Upload file(s)
2. Delete file(s)
3. Update MiniOS7 image

Configuration

1. Date and Time
2. IP address
3. COM port
4. Disk size (Disk A, Disk B)

Check product information

1. CPU type
2. Flash Size
3. SRAM Size
4. COM port number

Including Frequently Used Tools

a. 7188XW
b. 7188EU
c. 7188E
d. SendTCP
e. Send232
f. VxComm Utility

PC System Requirements

1. IBM compatible PC
2. Windows 95 /98/NT/2000/XP

Supported Products

1. 7188XA
2. 7188XB
3. 7188XC
4. 7188EX series
5. All i-8000 series
6. iView100
7. uPAC-7186XB
8. uPAC-7186EX
9. ET-6000 series
10. ET-7000 series

Download location：

http://ftp.icpdas.com.tw/pub/cd/8000cd/napdos/minios7/utility/minios7_utility/

APPENDIX D

i-8K and i-87K Series I/O Modules

There are two types of buses on i-8411/i-8811 backplane. The first is a serial bus (RS-485 interface) for i-87K I/O modules and the second is a parallel bus for i-8K I/O modules. The MiniOS7,can support both i-8K and i-87K series I/O modules can both be connected into the same i-8411/i-8811.

The modules for DI, DO, DIO, AI, AO and Counter/Frequency purpose are supported. Other modules, such as multi-serial port (8112, 8144, 8142, 8144), MMC (8073), motion (8090, 8091), are not supported.

The differences between i-8K and i-87K series I/O modules：

Item	i-8K Series	i-87K Series
Microprocessor	No	Yes (8051)
Communication interface	Parallel bus (Note1)	Serial bus (Note2)
Communication speed	Fast	Slow
DI latched function	No	Yes
Counter input (for digital input module)	No	Yes (100 Hz)
Power on value	No	Yes
Safe value	No	Yes
Host watchdog	No	Yes
Module watchdog	No	Yes
Programmable slew-rate for AO module	No	Yes

Note：

1. Through the parallel bus, the CPU can communicate with I/O modules very fast, for digital I/O modules, the communication time takes 0.005 ~ 0.010 ms, for analog I/O modules, it depends on the modules.

2. Through the serial bus (RS-485), the communication speed is 115200 bps maximum. The communication time depends on the command and response length (bytes). Normally, for digital I/O modules, one module takes less then 1 ms. for analog I/O modules, one sample takes less than 2 ms.

3. The hardware design of the i-8K series I/O modules doesn't have the power on value and safe value in default of a microprocessor, users can develop their own program to let i-8K series I/O modules have these functions.

APPENDIX

E

More Compiler Settings

This section describes the setting of the following compilers:

- Turbo C 2.01 Compiler
- BC++ 3.1 IDE
- MSC 6.00 Compiler
- MSVC 1.50 Compiler

E.1. Turbo C 2.01 Compiler

You have a couple of choices here, you can：

1：Using a command line

For more information, please refer to

CD:\8000\NAPDOS\8000\841x881x\Demo\hello\Hello_C\gotc.bat

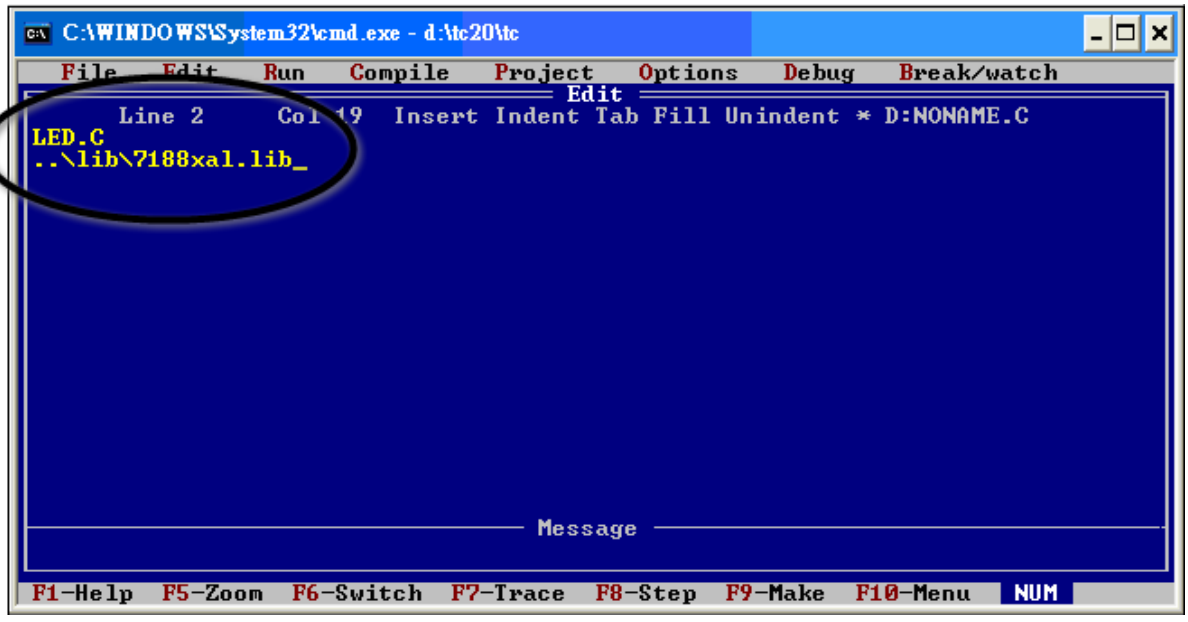
tcc -Ic:\tc\include -Lc:\tc\lib hello1.c ..\..\lib\8000e.lib

2：Using the TC Integrated Environment

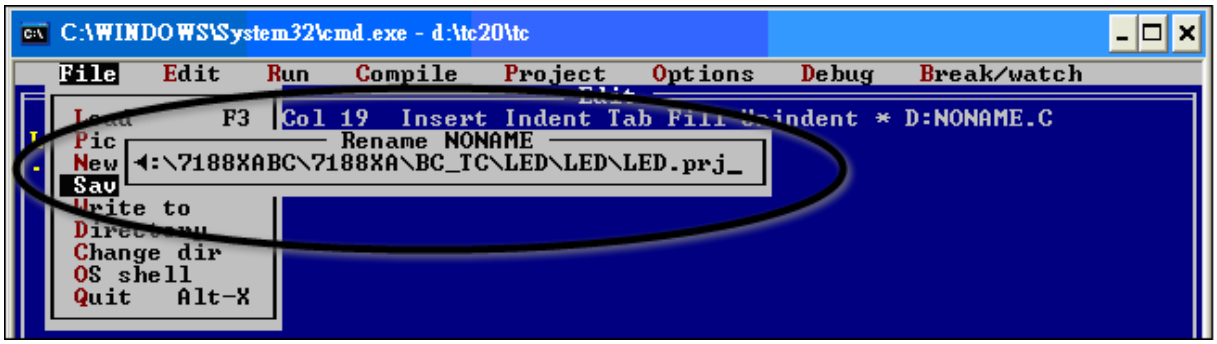
Step 1：Executing the TC 2.01

Step 2：Editing the Project file

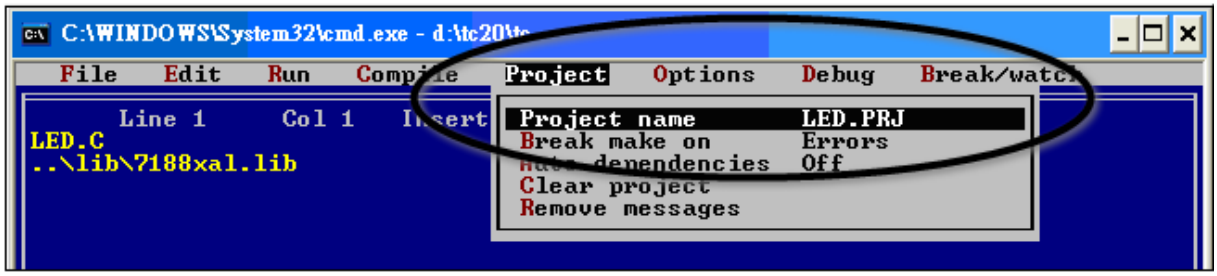
Adding the necessary library and file to the project



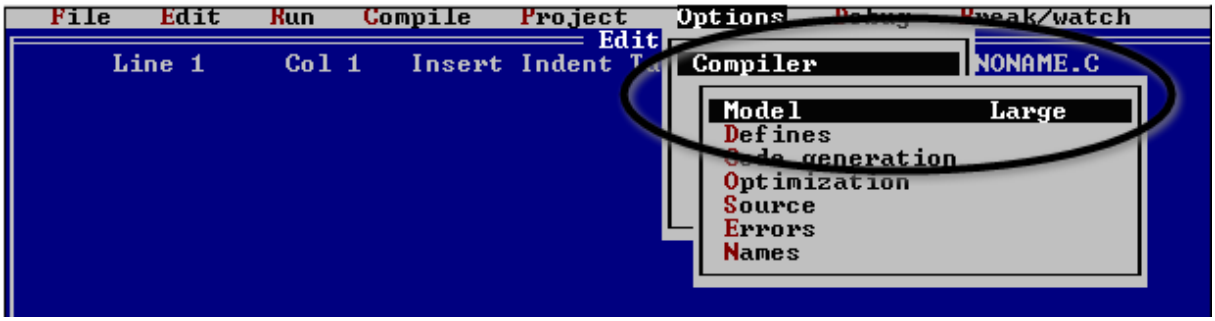
Step 3：Save the project and entering a name, such as LED.prj

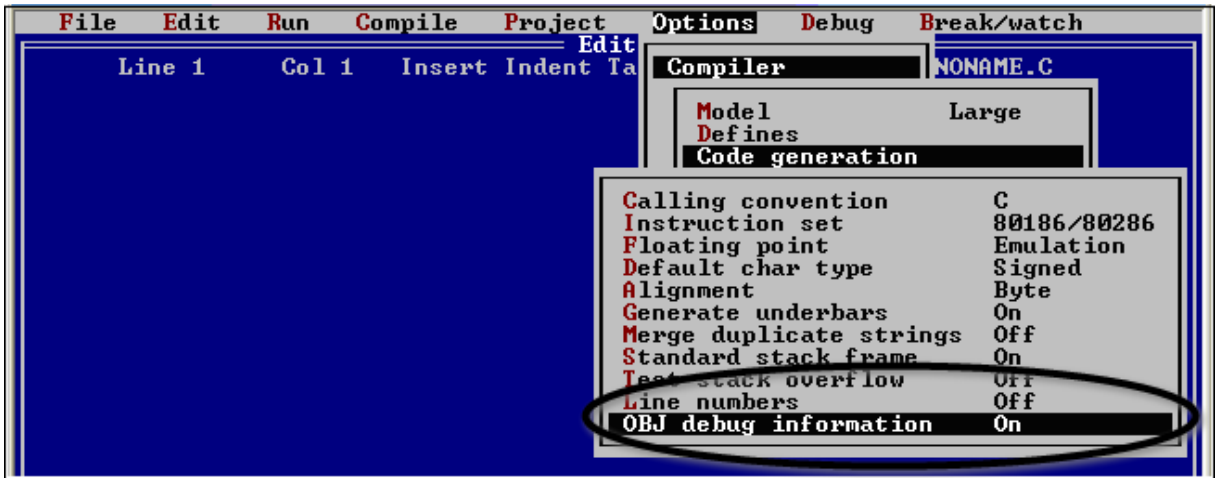


Step 4：Load the Project

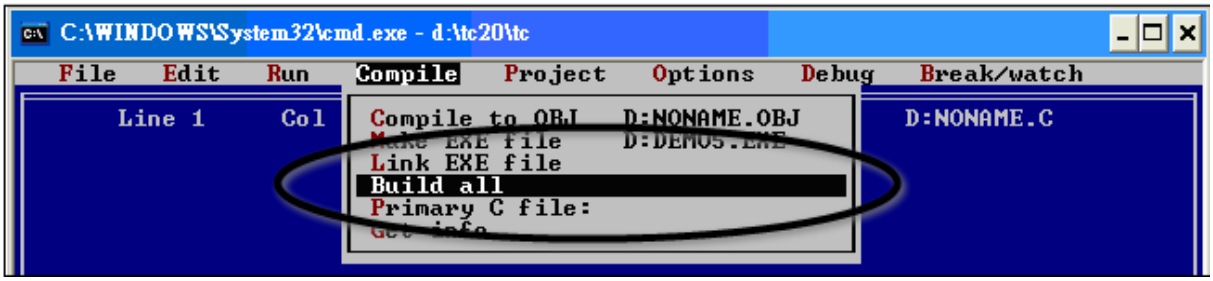


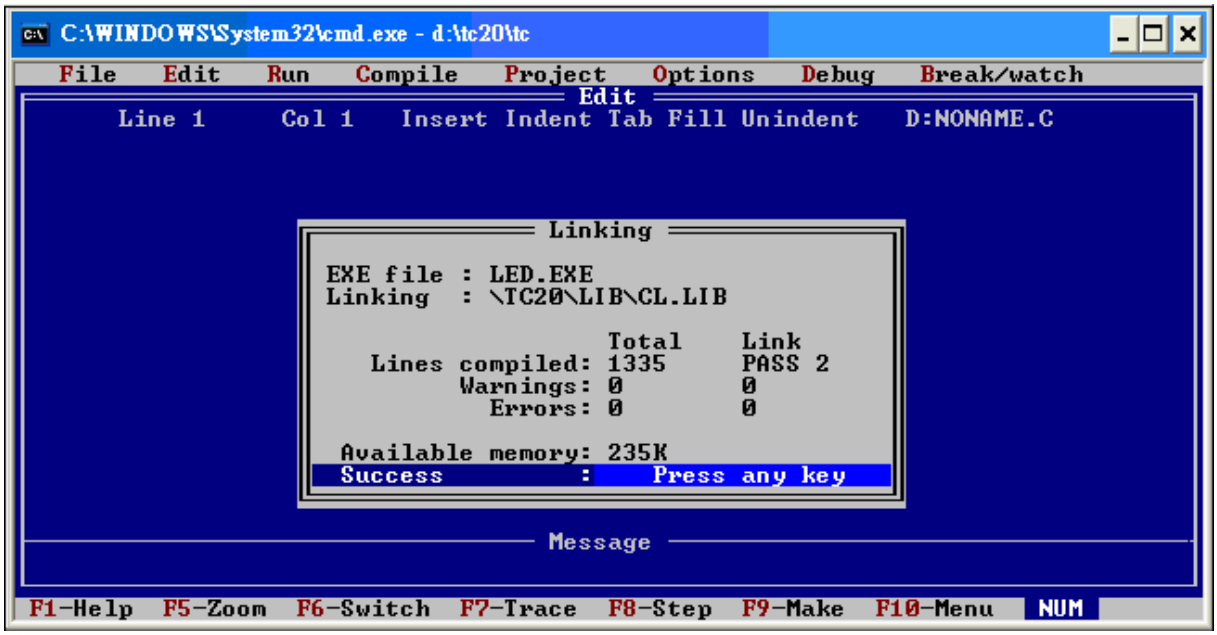
Step 5：Change the Memory model (Large for 8000e.lib) and set the Code Generation to 80186/80286





Step 6：Building the project

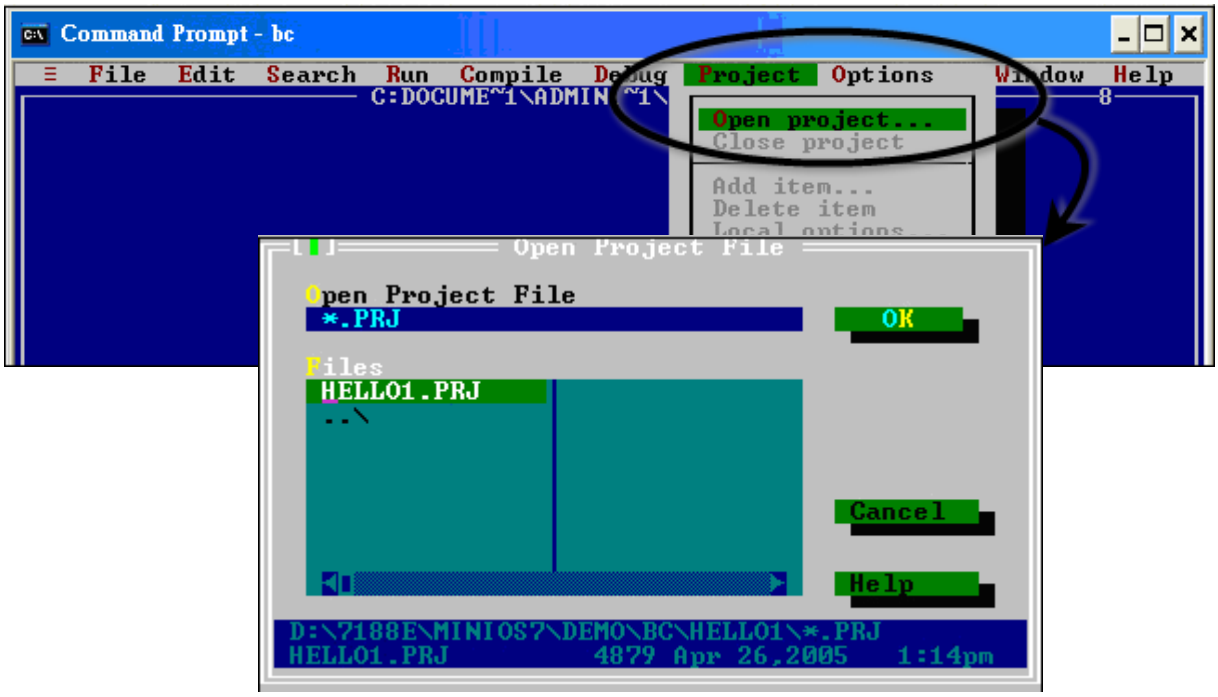




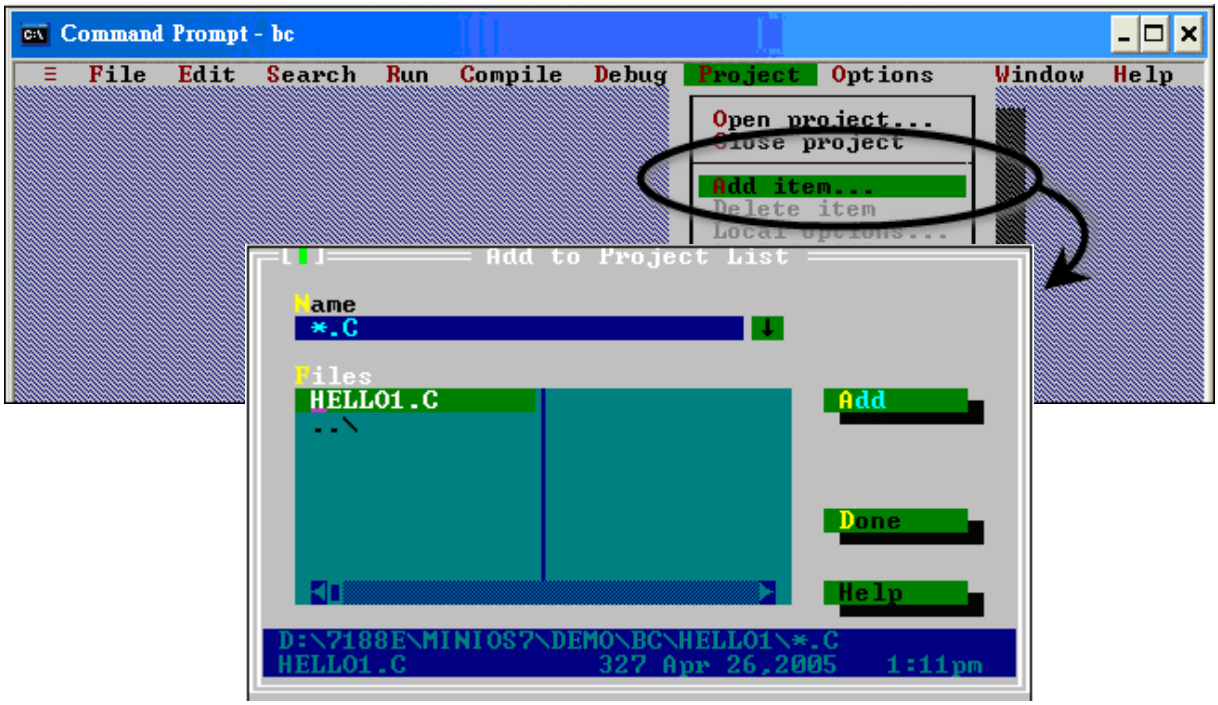
E.2. BC++ 3.1 IDE

Step 1：Executing the Borland C++ 3.1

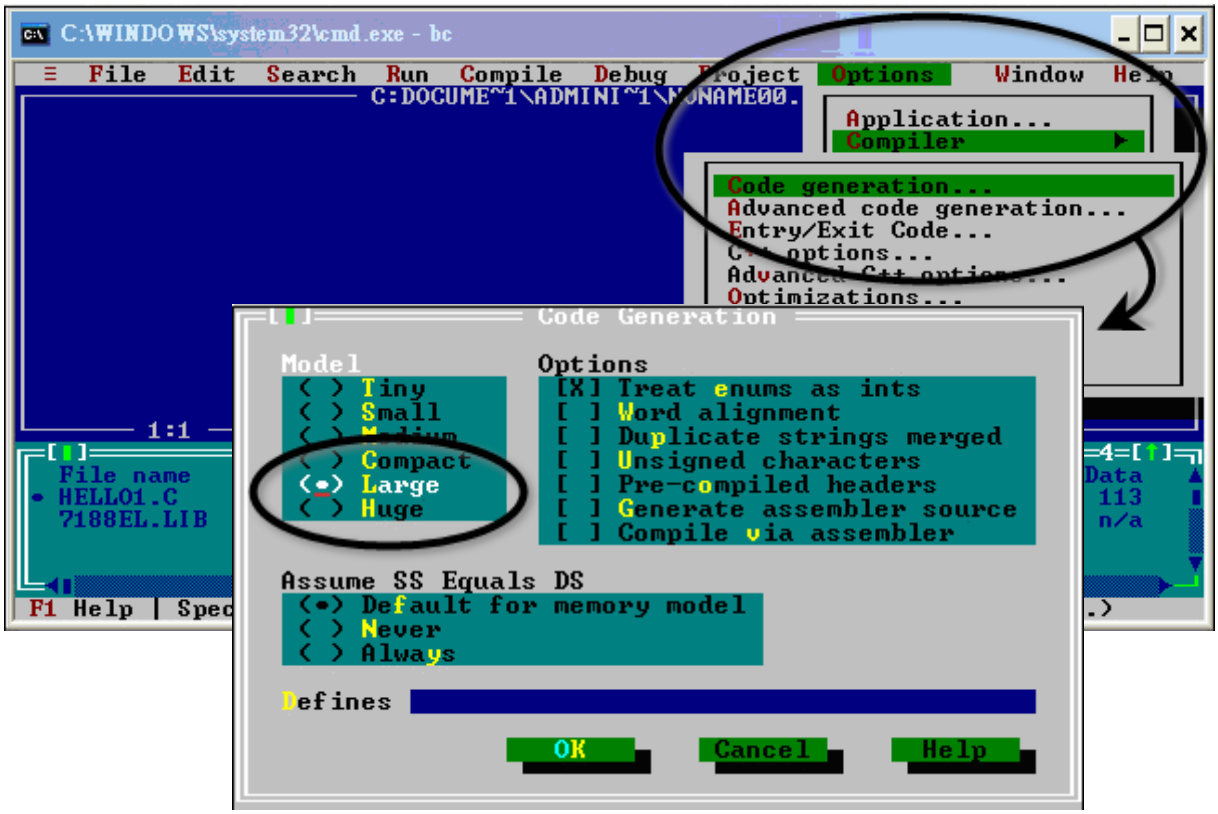
Step 2：Creating a new project file (*.prj)



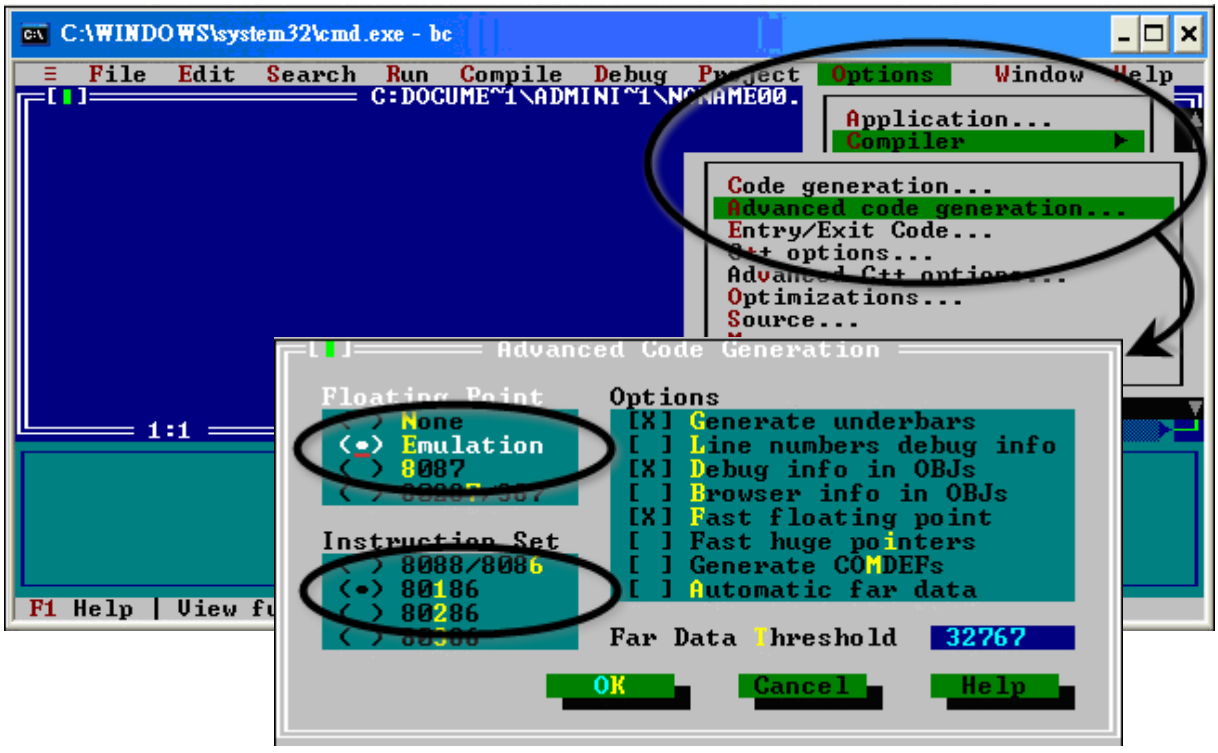
Step 3：Add all the necessary files to the project



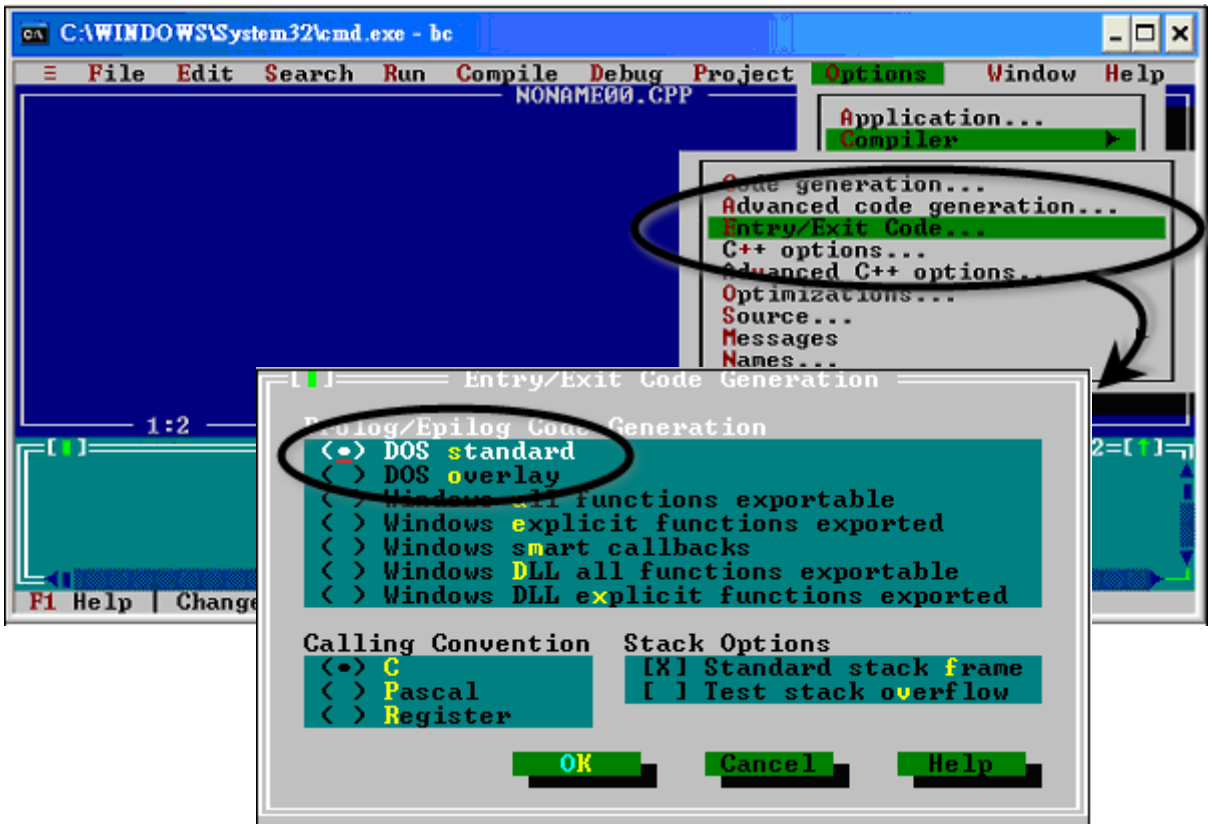
Step 4：Change the Memory model (Large for 8000e.lib)



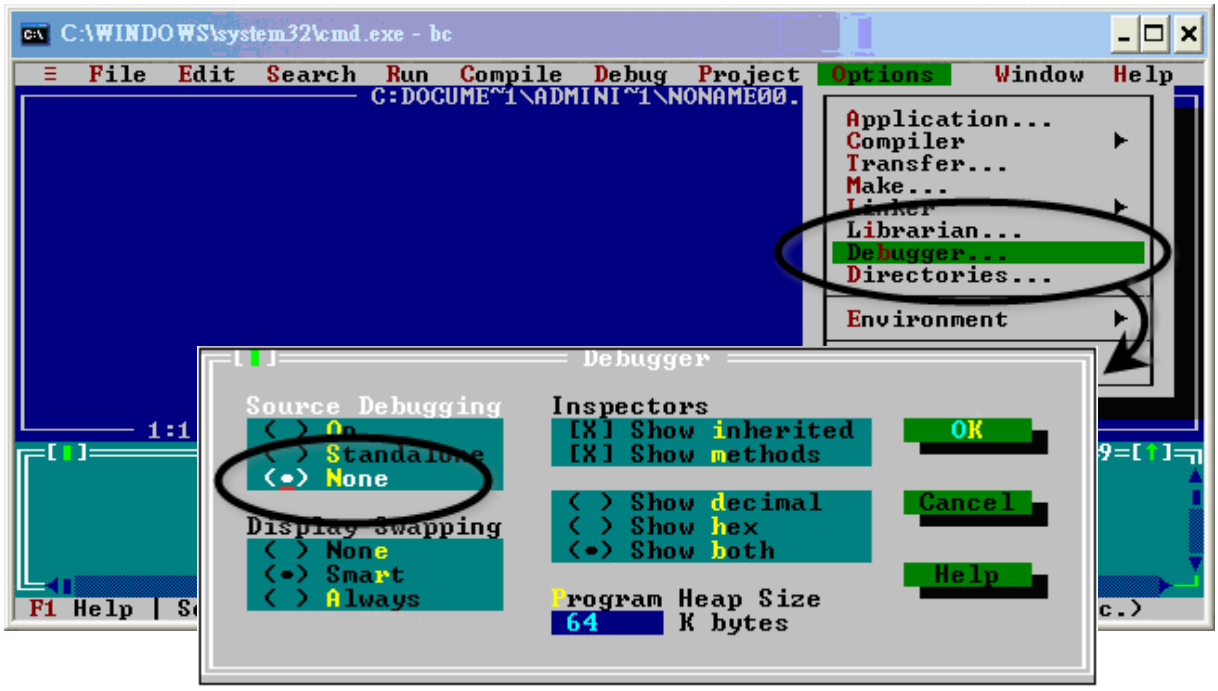
Step 5：Set the Advanced code generation options and Set the Floating Point to Emulation and the Instruction Set to 80186



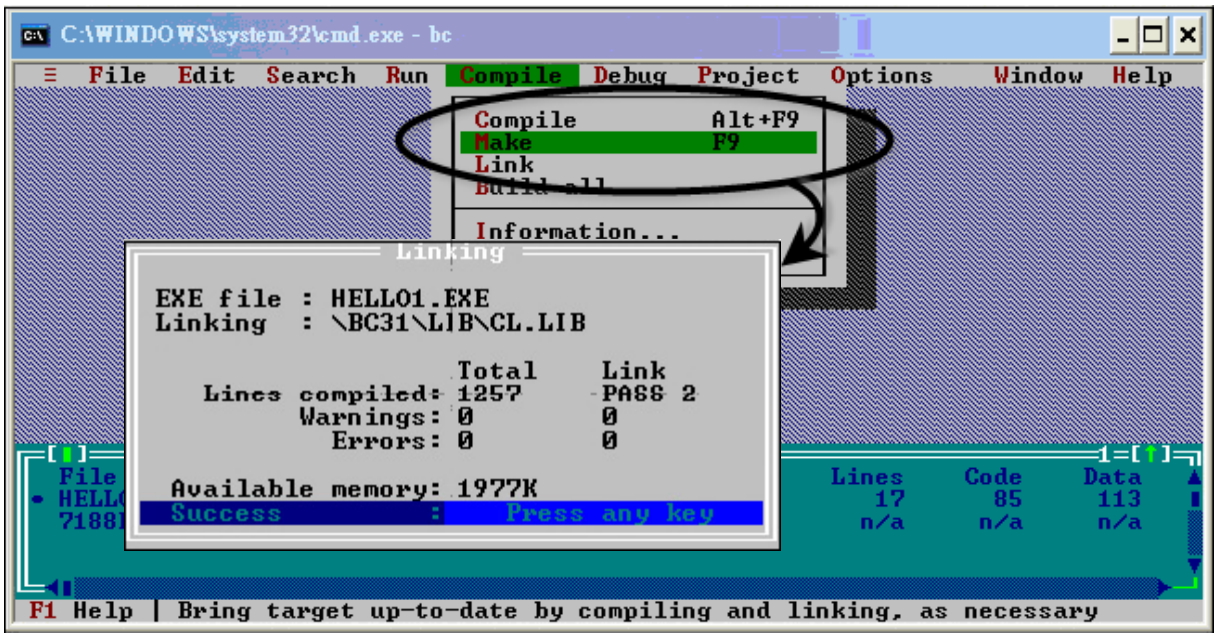
Step 6：Set the Entry/Exit Code Generation option and setting the DOS standard



Step 7：Choosing the Debugger…and set the Source Debugging to None

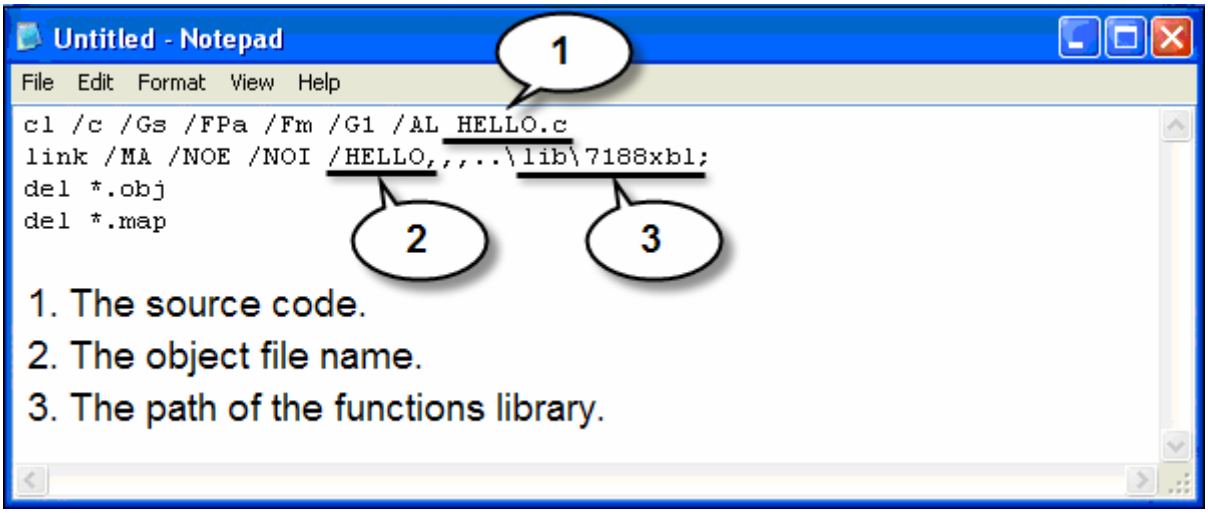


Step 8：Make the project



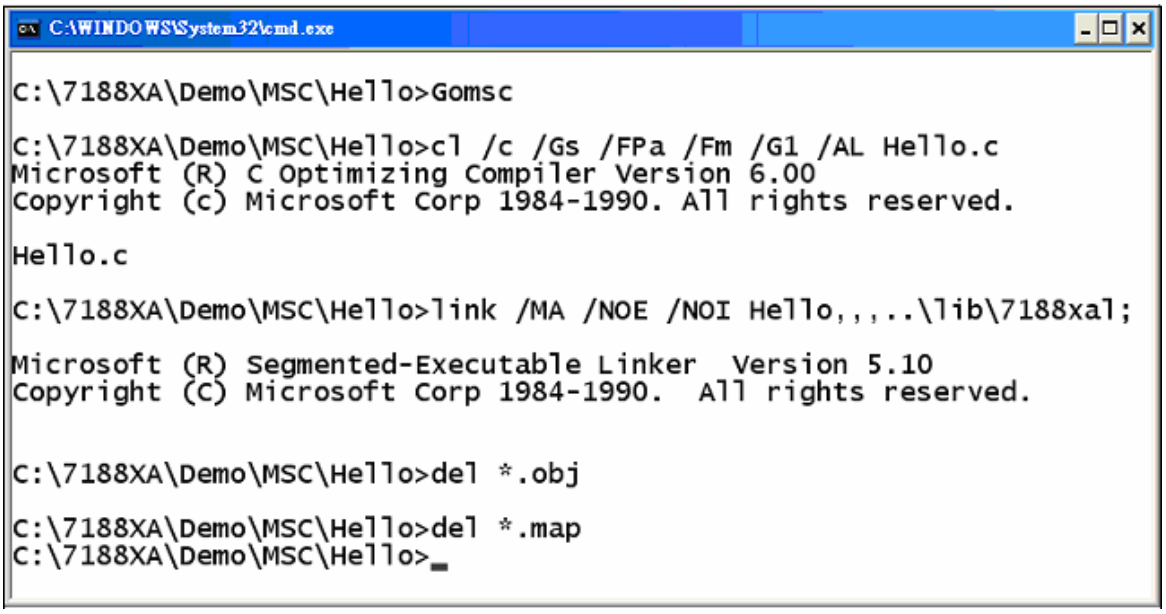
E.3. MSC 6.00 Compiler

Step 1：In the source file folder, create a batch file called Gomsc.bat using the text editor

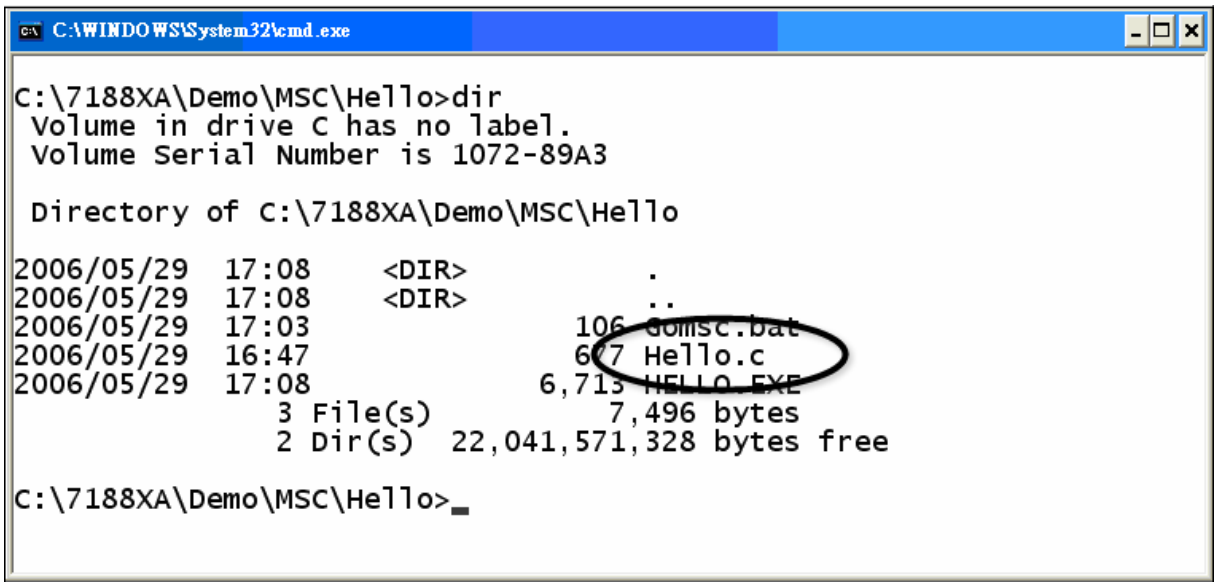


Note：/C：Don't strip comments
/Gs：No stack checking
/Fpa：Calls with altmath
/Fm：[map file]
/G1：186 instructions
/AL：large model

Step 2：Run the Gomsc.bat file

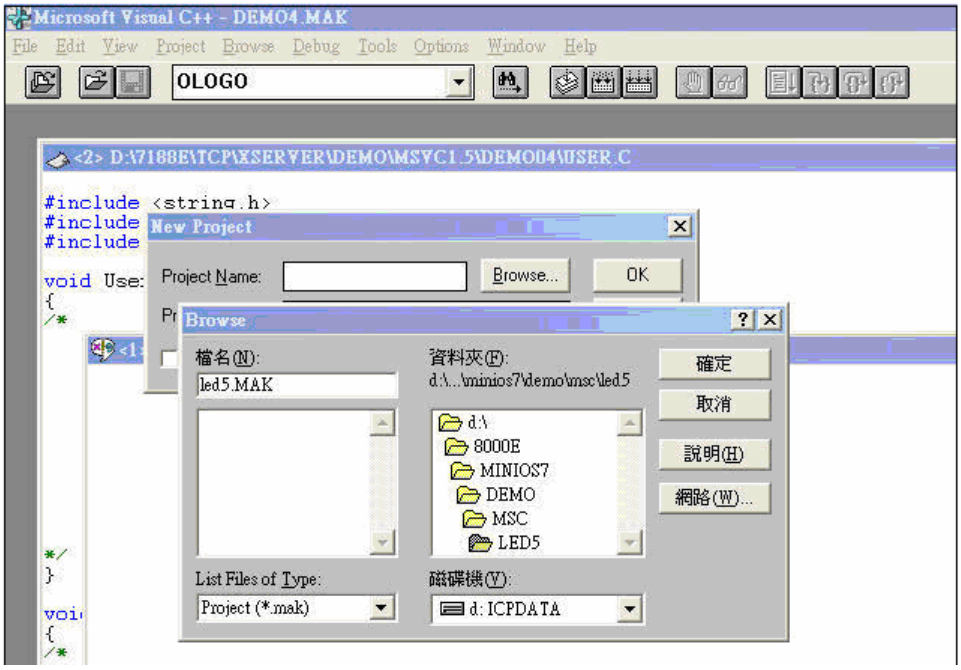


Step 3：A new executable file will be created if it is successfully compiled

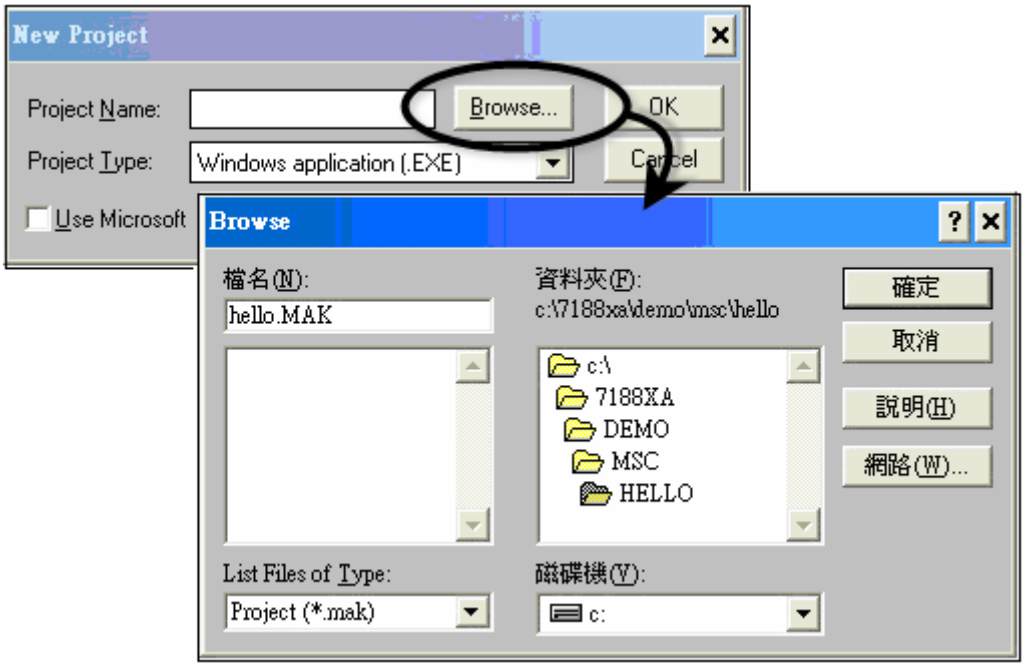


E.4. MSVC 1.50 Compiler

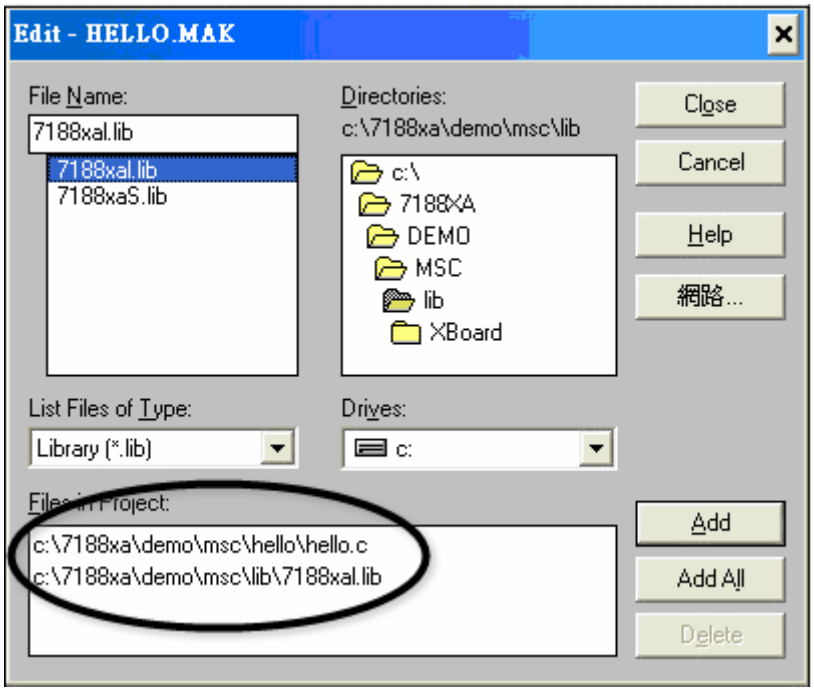
Step 1：Run MSVC.exe



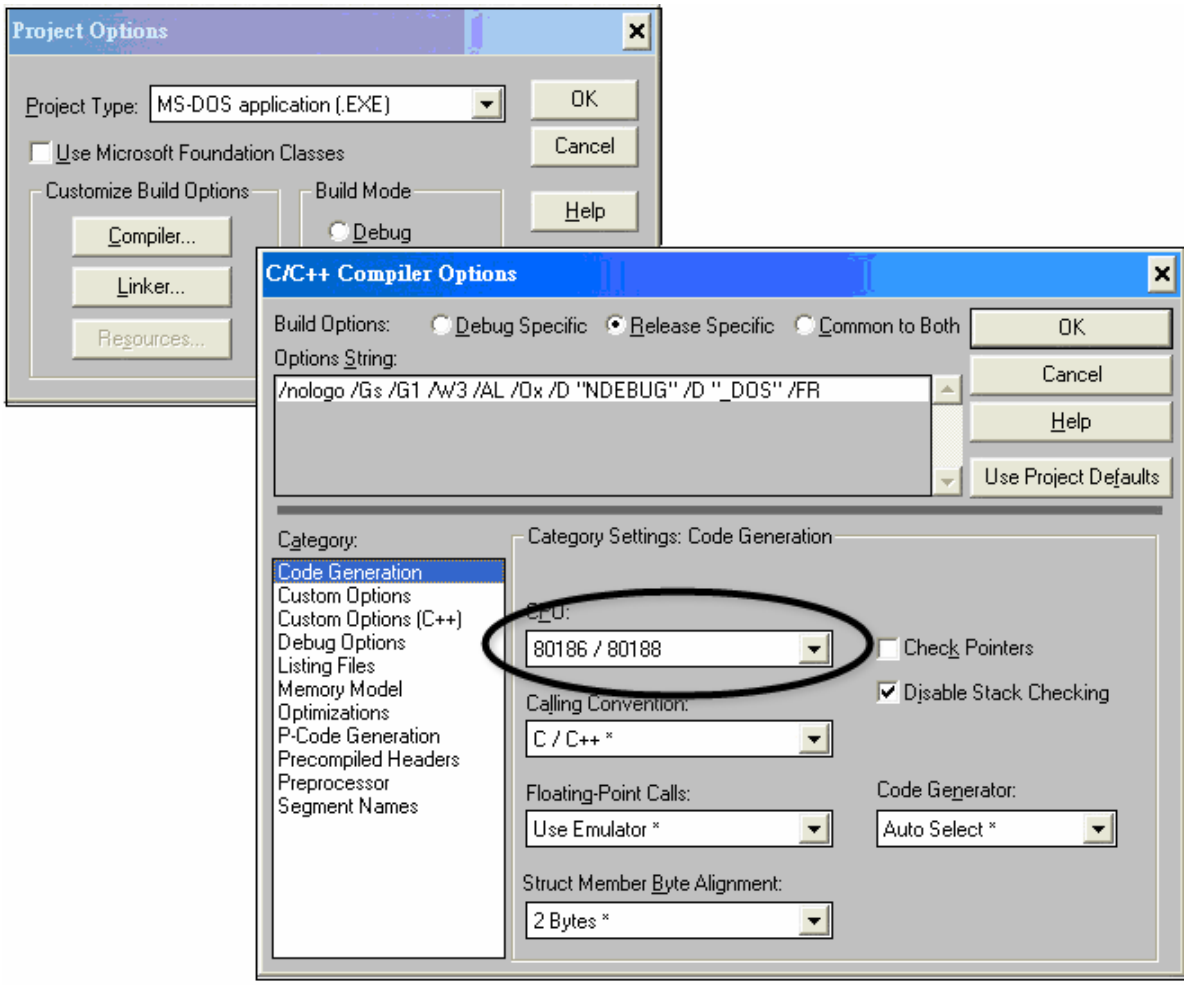
Step 2：Create a new project (*.mak) by entering the name of the project in the Project Name field and then select MS-DOS application (EXE) as the Project type



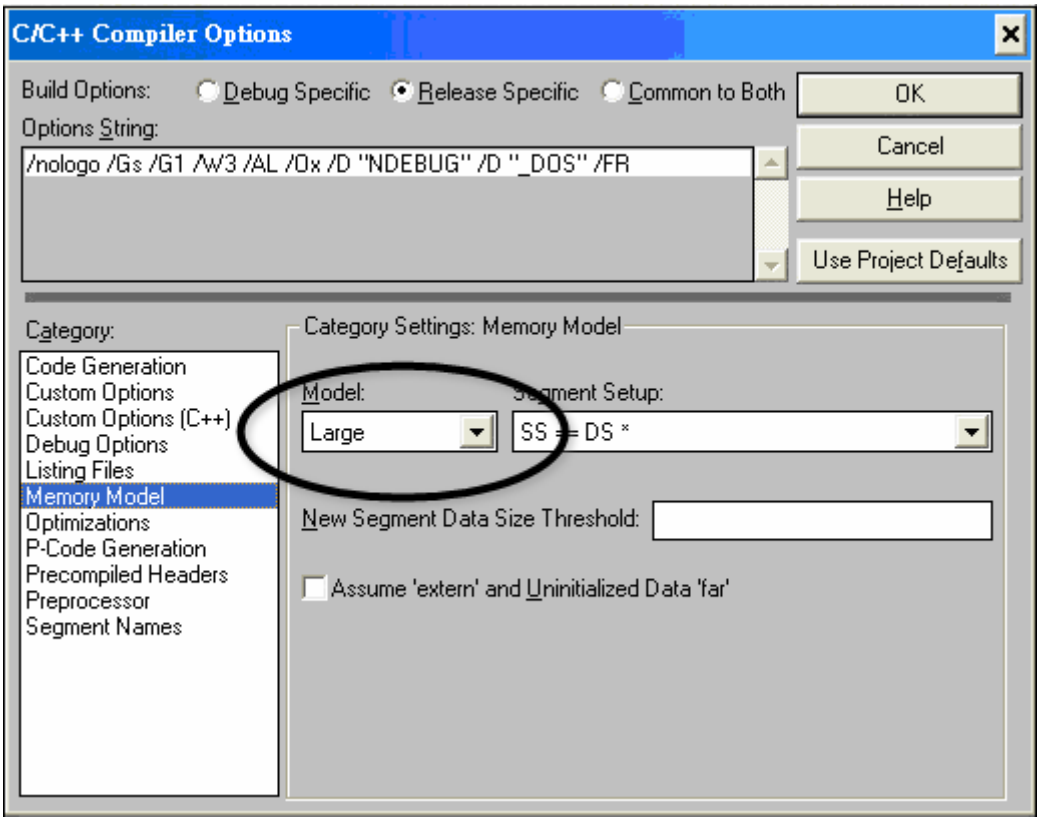
Step 3：Add the user's program and the necessary library files to the project



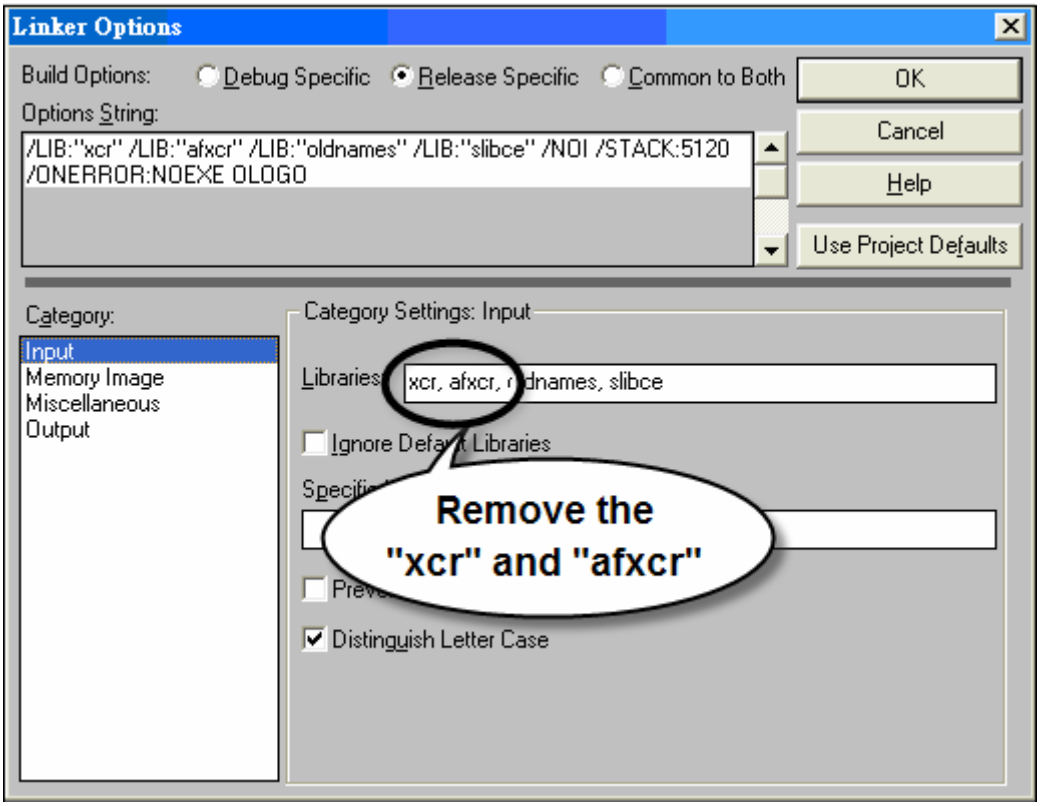
Step 4：Set the Code Generation on the Compiler.



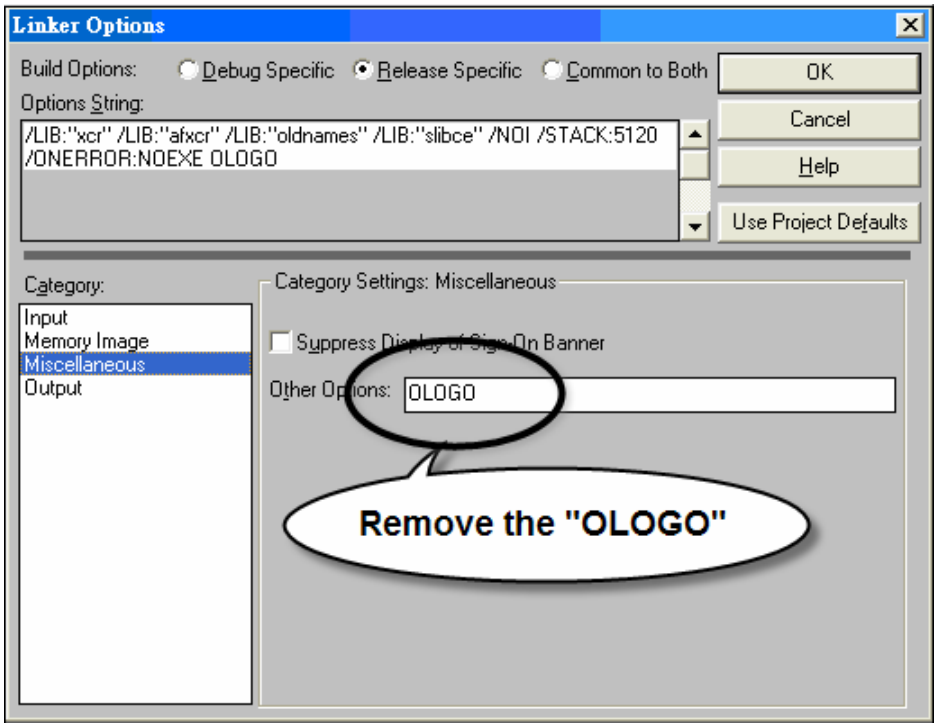
Step 5：Change the Memory model (large for 8000e.lib)



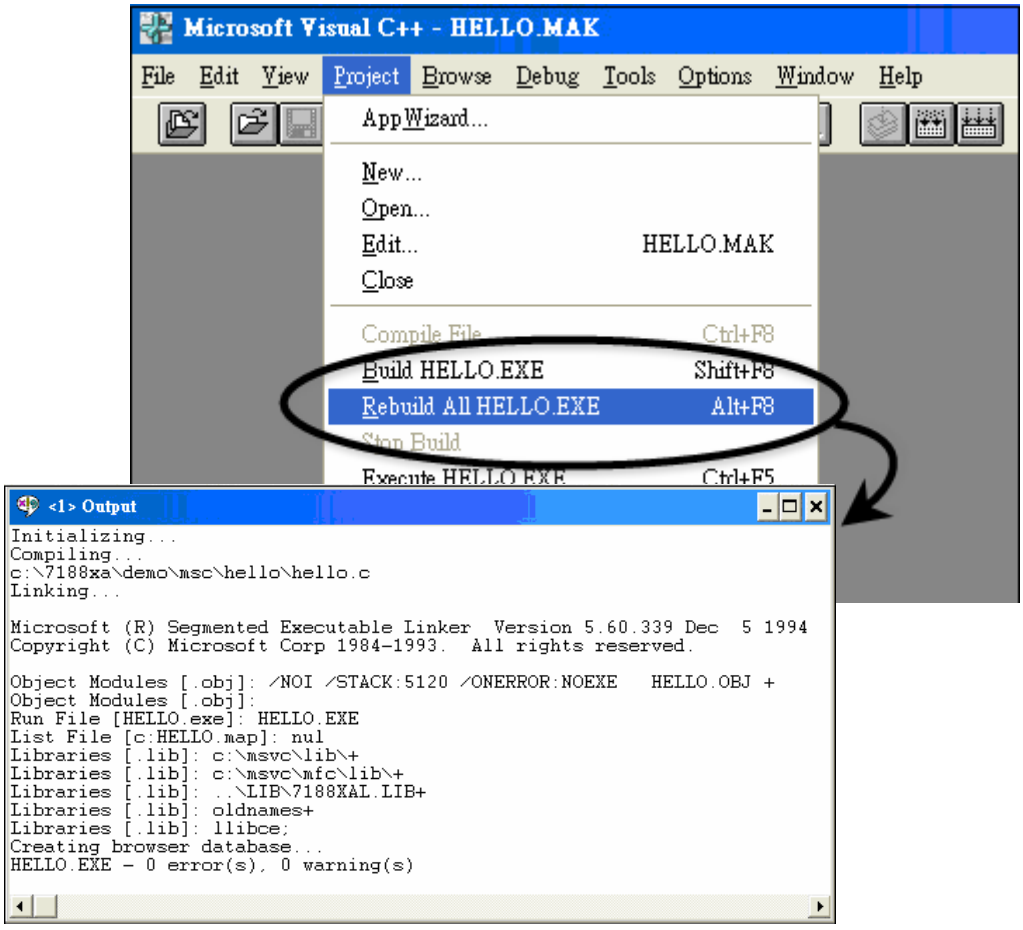
Step 6：Remove the xcr, afxcr library from the Input Category



Step 7：Remove the OLOGO option from the miscellancous Category.



Step 8：Rebuild the project



APPENDIX

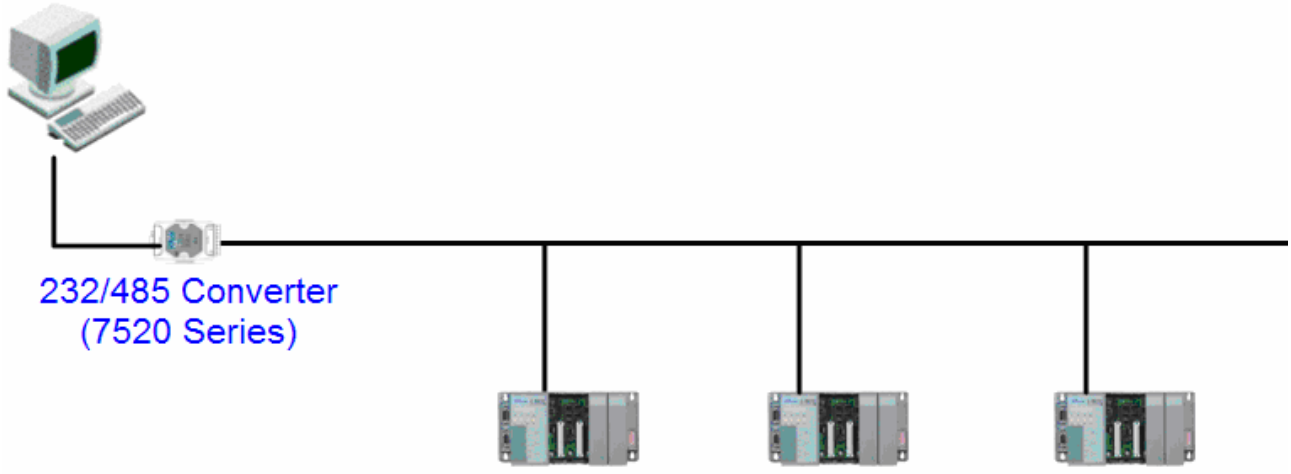
F

Application of RS-485 Network

The RS-485 length can be up to 4000 ft or 1.2 km over a single set of twisted–pair cables, if the RS-485 network is over 4000 ft or 1.2Km, the RS-485 repeater must be added to extend the RS-485 network.

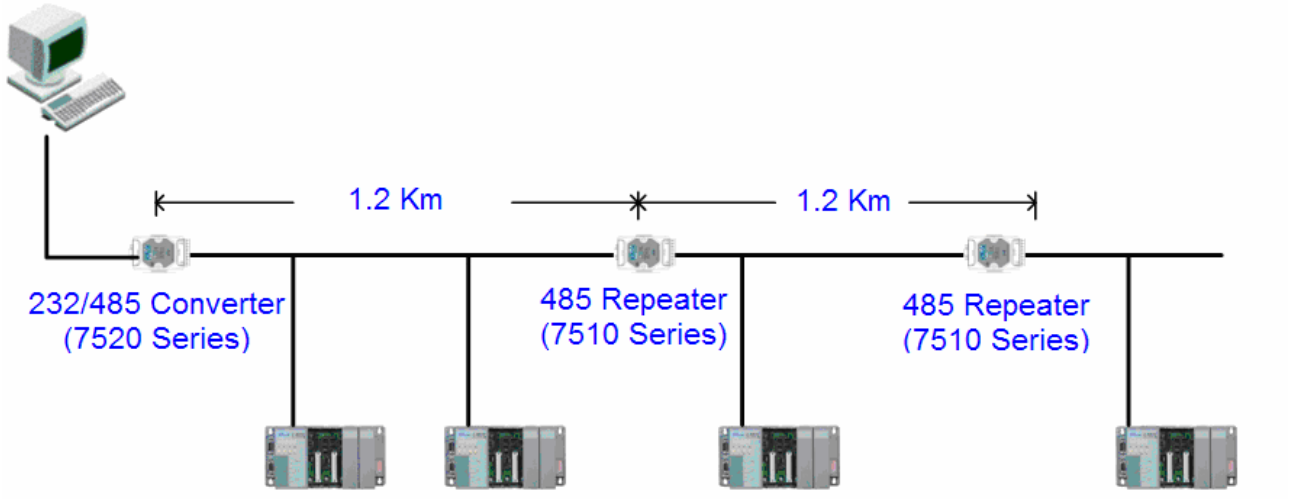
F.1. Basic RS-485 Network

The basic component of the RS-485 network consist of a Master Controller (or using a PC as a host controller), and some RS-485 devices.



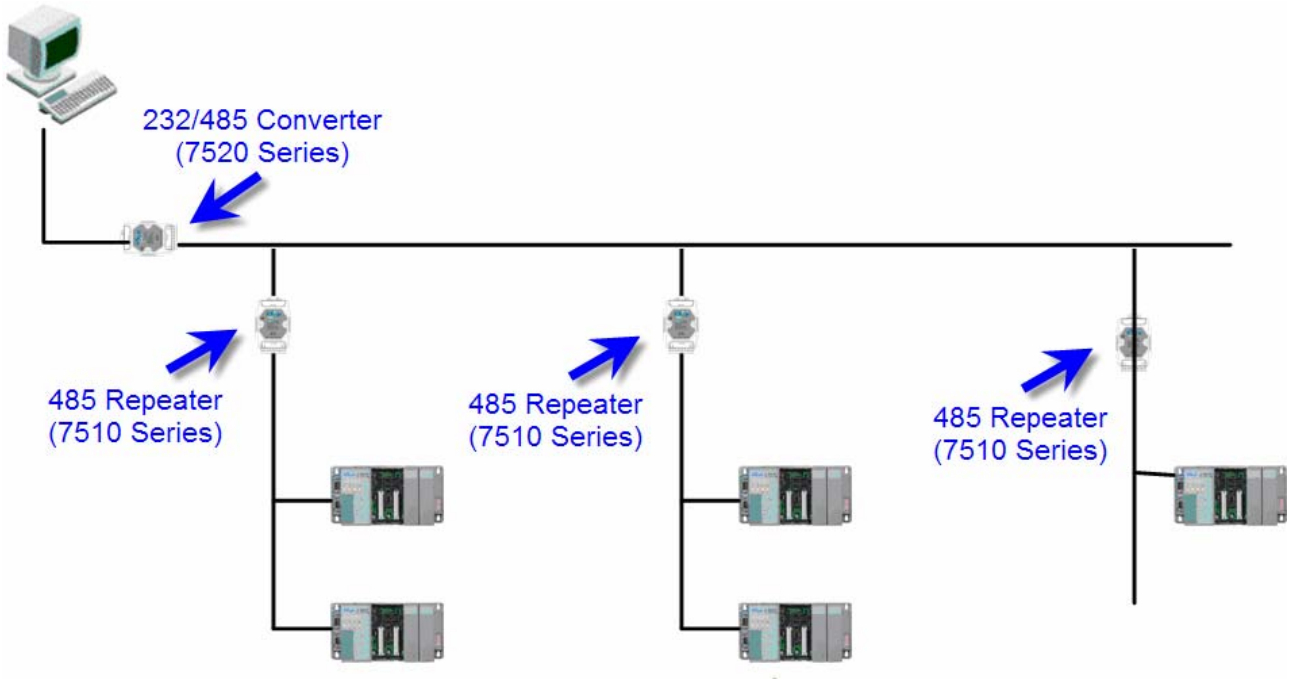
F.2. Daisy Chain RS-485 Network

All RS-485 devices are wired directly to the main network, If the network is up to 1.2 Km, it will need a repeater (7510 series) to extend the network length.

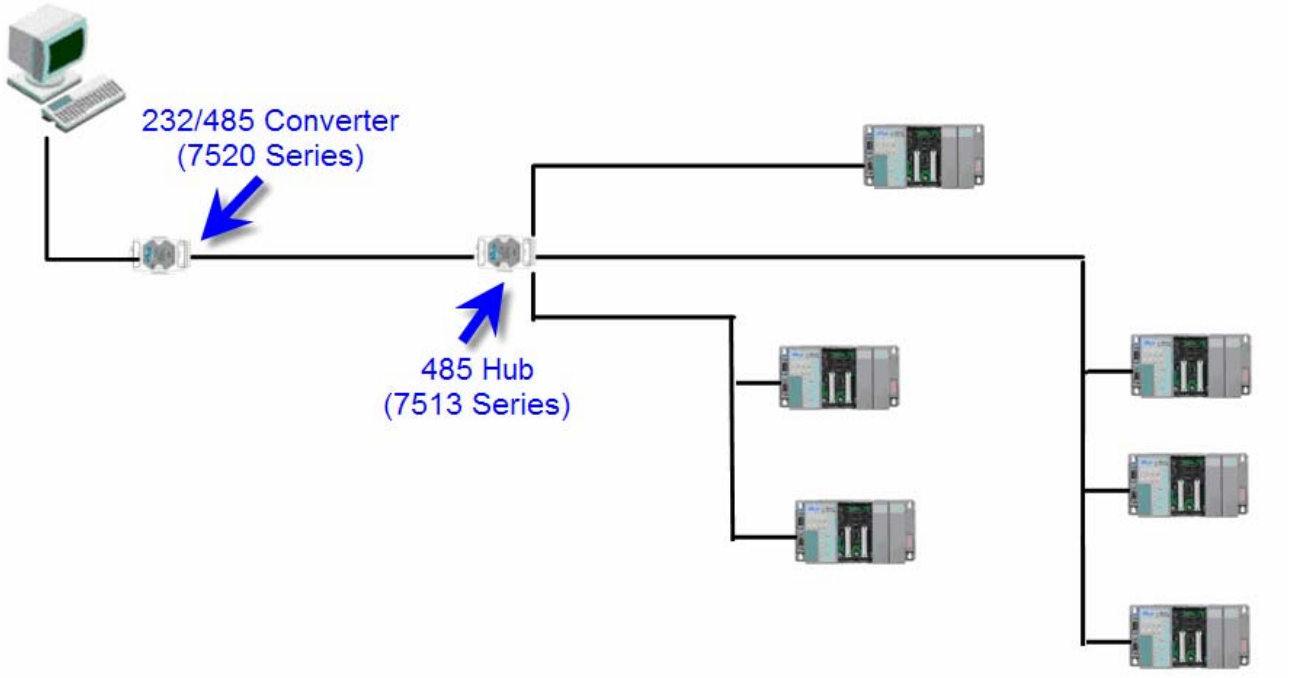


F.3. Star Type RS-485 Network

There are branches along the main network. In this case, it is better to have a repeater to isolate or filter the noise that is made by devices.

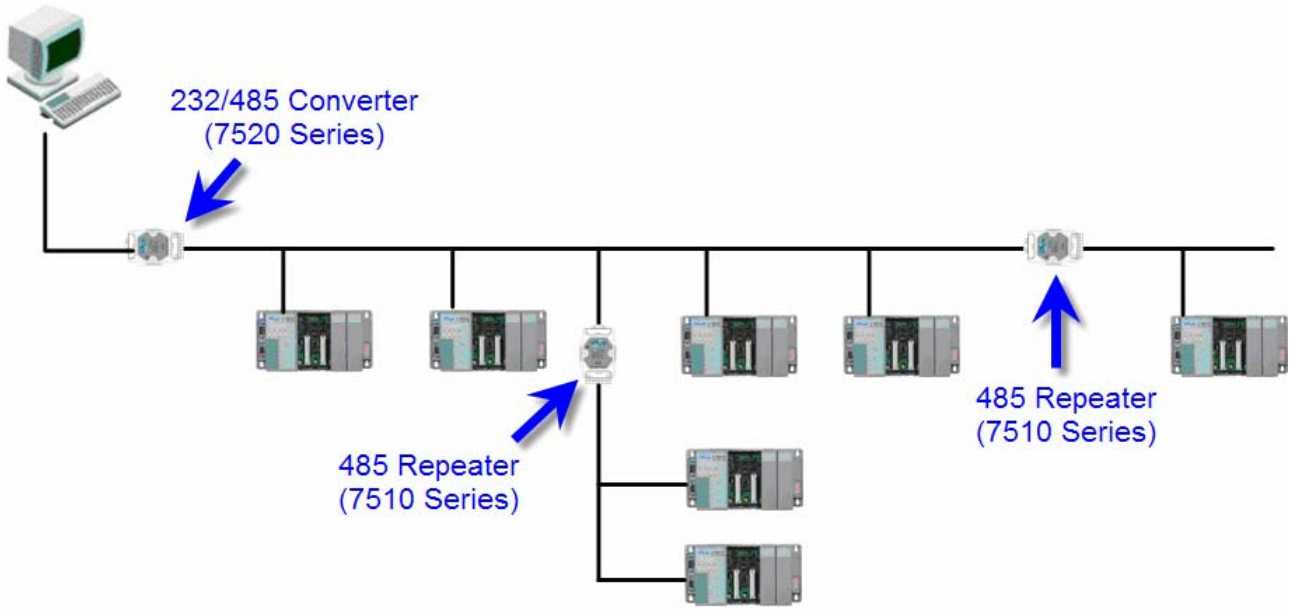


There is a better choice to use 7513 as a RS-485 hub on start type network.



F.4. Random RS-485 Network

There are branches along the main wire. In this case, it is better to have a repeater to isolate or filter the noise that is made by devices.



F.5. Pull-High/Pull-Low Resistor

There must be having one master to have a pull-high/pull-low resistor in the same network.

F.5.1. i-8411/i-8811 as a slave

For most of application, when using one 7520 series as RS-232/485 converter, its pull-high/pull-low resistors are set to enabled. Then the 8410/8810/8411/8811 and all the other devices on this network must be slave mode (the pull-high/pull-low resistors must be disabled).

Please refer to the figure F-1 to for the jumpers' setting of the pull-high/pull-low resistors which are located at the power board of 8410/8810/8411/8811.

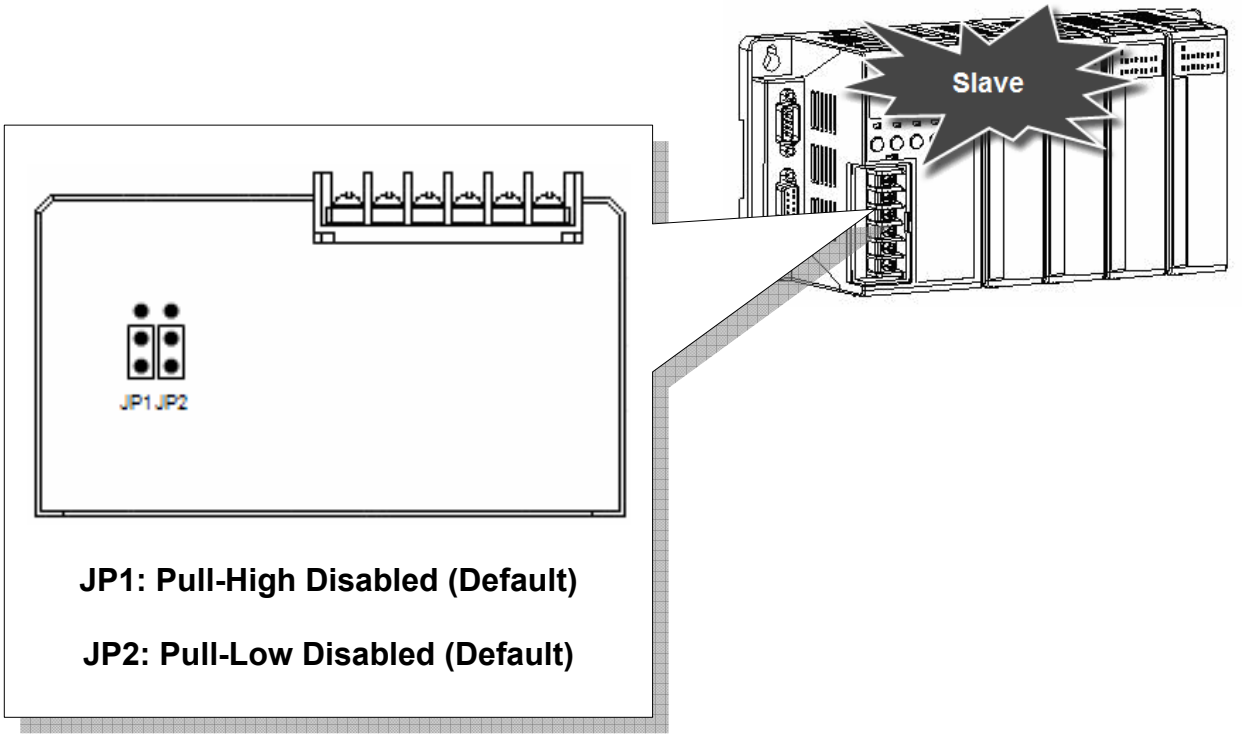
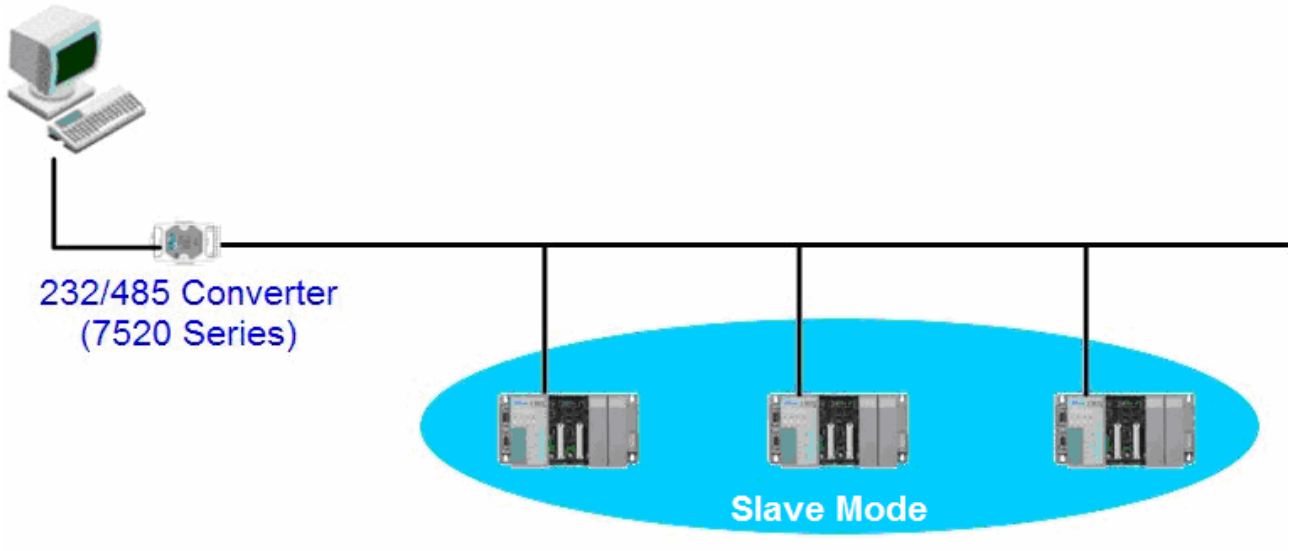
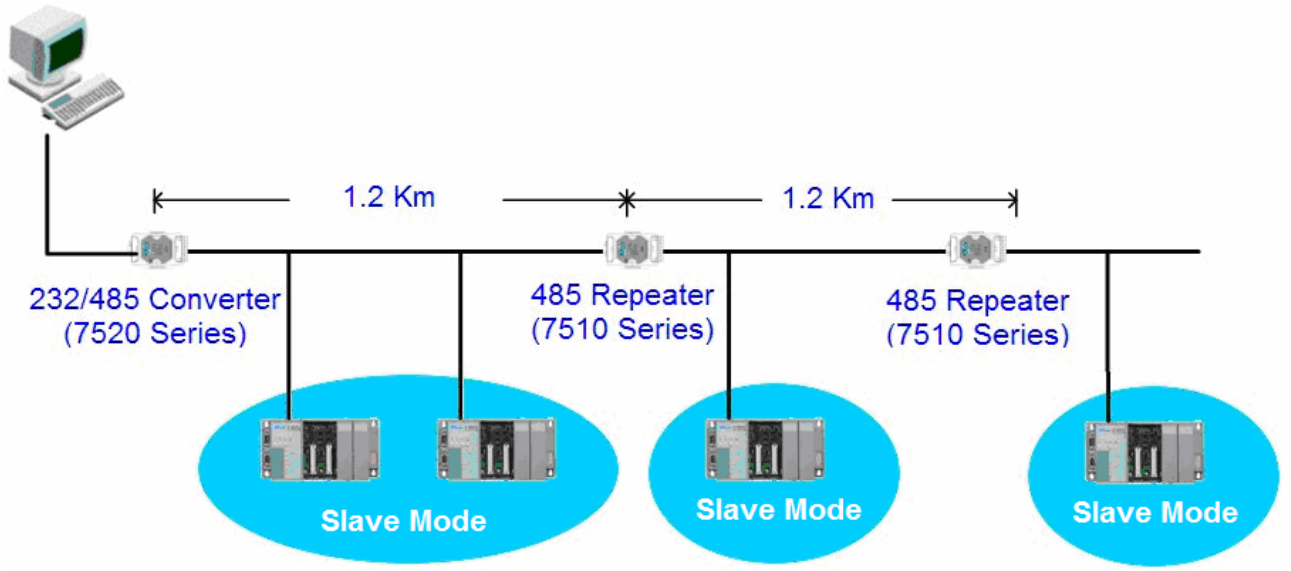


Figure F-1



If there are repeaters on the RS-485 network, there will be pull-high/pull-low resistors on both sides of the repeaters (i-7510)



F.5.2. i-8411/i-8811 as a Master

When one of 8410/8810/8411/8811 is set to master, then all the other devices on the same network must be slave mode. then the master one's (8410/8810/8411/8811) pull-high/pull-low resistors have to adjusted to enabled.

Please refer to the Figure F-2 to for the jumpers' setting of the pull-high/pull-low resistors which are located at the power board of 8410/8810/8411/8811.

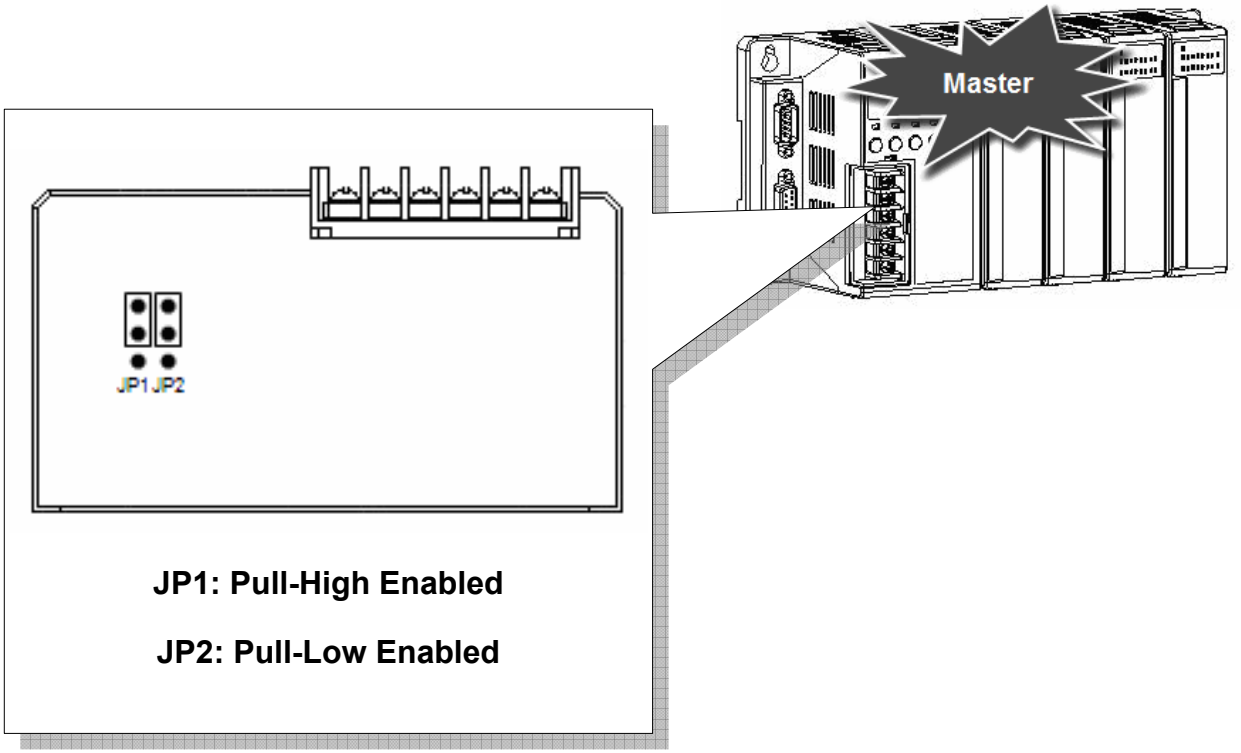
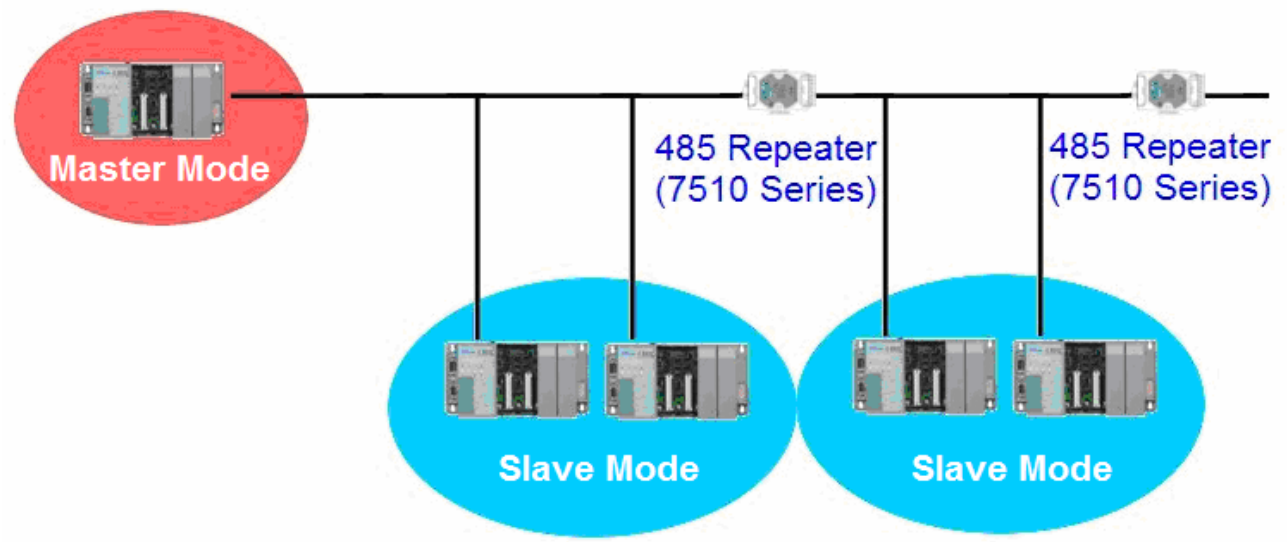


Figure F-2



APPENDIX G

How to prevent illegal software copy

■ 64-bit hardware unique serial number

The i-8411/i-8811 is equipped with a 64-bit hardware serial number onboard, each hardware serial number is unique and individual. The application software can check this number for illegal copies. It is the most low cost protection mechanism.

The following function is declared in 8000E.H for reading the hardware serial number：

int GetSerialNumber(char *Serial);

The serial number length is 8 bytes, SystemSerialNumber[0] ~ SystemSerialNumber[7].

If the values are “-1” means can not find the serial number.
If the values are “-2” means serial number CRC check error.

If the application program read and check the hardware serial number, this program will be executed in this i-8411/i-8811 only. If someone copies this program and move to another i-8411/i-8811 or other controller, this program will read and check hardware serial number and then get error and stop to run.

■ AsicKey

The backplane supports AsicKey. The AsicKey is equipped with a complex state machine checking and 128 bytes of private data for validation checking. It provides very strong protection against the illegal copies. Every legal user has a unique AsicKey and unique software library, the user can check this key themselves, the MiniOS7 will check the key automatically. So it is nearly impossible to remove the AsicKey protection.