tDS-700 Series

User Manual

Warranty

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Packing List

The shipping package includes the following items:

- One tDS-700 series hardware module
- One printed Quick Start Guide
- One software utility CD



Note:

If any of these items are missing or damaged, please contact the local distributor for more information. Save the shipping materials and cartons in case you want to ship the module in the future.

More Information

Documentation

CD:\NAPDOS\tDS-700\Document http://ftp.icpdas.com/pub/cd/tinymodules/napdos/tds-700/document/

VxComm Driver (Virtual COM) CD: \NAPDOS\Software\VxComm_Driver http://ftp.icpdas.com/pub/cd/8000cd/napdos/driver/vxcomm_driver/

Firmware CD:\NAPDOS\tDS-700\ Firmware

http://ftp.icpdas.com/pub/cd/tinymodules/napdos/tds-700/firmware/

1. Introduction

The tDS-700 is a series of Serial-to-Ethernet device servers that are designed to add Ethernet and Internet connectivity to any RS-232 and RS-422/485 device, and to eliminate the cable length limitation of legacy serial communications. By using the VxComm Driver/Utility, the built-in COM Port of the tDS-700 series can be virtualized to a standard PC COM Port in Windows. Therefore, users can transparently access or monitor



serial devices over the Internet/Ethernet without the need for software modification.



tDS-700 device servers can be used to create a pair-connection application (as well as serial-bridge or serial-tunnel), and then route data between two serial devices via TCP/IP. This is useful when connecting mainframe computers, servers or other serial devices that do not themselves have Ethernet capability. By virtue of its protocol independence and flexibility, the tDS-700 meets the demands of virtually any networkenabled application.

To achieve maximum space savings, the tDS-700 is offered in an amazingly small form-factor that enables it to be easily installed anywhere, even directly attached to a serial device or embedded into a machine.

The tDS-700 features a powerful 32-bit MCU that allows it to efficiently handle network traffic. The tDS-700 offers true IEEE 802.3af-compliant (classification, Class 1) Power-over-Ethernet (PoE) functionality using a standard category 5 Ethernet cable that allows it to receive power from a PoE switch such as the NS-205PSE. If there is no PoE switch available on site, the tDS-700 can accepts power input from a DC adapter.

Comparison Table of Device Servers:

| Series Features | PPDS | PDS | DS | tDS | tGW |
|--------------------|--------------|----------|-------------------------|--------------------------------|--------------------------------|
| Virtual COM | Yes | Yes | Yes | Yes | - |
| Programmable | Yes | Yes | - | - | - |
| PoE | Yes | - | - | Yes | Yes |
| Modbus Gateway | Yes | - | - | - | Yes |
| Multi-client | Yes | Yes | Yes | - | - |
| Remarks | Professional | Powerful | Isolation for DS-715 | Cost-effective, Entry-level | Cost-effective, Entry-level |

1.1 Why Ethernet Solutions?

Nowadays, the Ethernet protocol has become the de-facto standard for local area networks. Connectivity via the Internet is becoming common in many applications from home appliances, to vending machines, to testing equipment, to UPS, etc. An Ethernet network can link office automation and industrial control networks, access remote systems and share data and information between multivendor machines, and also provide a cost-effective solution for industrial control networks.



1.2 Why VxComm Technology?

In general, writing a TCP/IP program is more difficult than writing a COM Port program. Another issue is that perhaps the existing the COM Port communication system was built many years ago and is now outdated.

As a result, a new technology, **VxComm** was developed to **virtualize the COM Ports of the tDS-700 to allow up to 256 COM Ports to be used on a central computer.** The VxComm driver saves time when accessing serial devices through the Ethernet without the need for reprogramming the COM Port software on the PC.



The VxComm driver controls all the details of the Ethernet TCP/IP programming technique, meaning that, with the assistance of tDS-700 and VxComm technology, your COM Port program will be able to access your serial devices through the Ethernet in the same way as through a COM Port.



1.3 Why Web Server Technology?

Web server technology enables configuration of the tDS-700 via a standard web browser interface, e.g. Internet Explorer, FireFox or Mozilla, etc. This means that it is easy to check the configuration of the tDS-700 via an Ethernet network without needing to install any other software tools, thereby reducing the user's learning curve.

| Tiny Device Server - Microsoft In | ternet Explorer | | | | | |
|--|--|--|----------|--|--|--|
| <u>File E</u> dit <u>V</u> iew F <u>a</u> vorites <u>T</u> ools <u>H</u> | elp | | N | | | |
| 🕞 Back 🝷 🐑 🗧 🐔 🔎 Search 🧙 Favorites 🚱 🔗 - 🌺 🚍 🦓 | | | | | | |
| Address 🍯 http://10.0.8.246/ | | So Lini | ks » | | | |
| Home I | Device Server (tDS Port1 Network Setting Chai | -700) nge Password Logout | | | | |
| Status & Configura | ation | | < | | | |
| Model Name: | tDS-712 | Alias Name: Tiny | | | | |
| Firmware Version: | v1.0.6 [Jul.21, 2010] | MAC Address: 00-0D-E0-8F-FF-FF | | | | |
| IP Address: | 10.0.8.246 | TCP Command Port. 10000 | = | | | |
| Initial Switch: | OFF | System Timeout: (Network Watchdog, <mark>300</mark> Seconds) | | | | |
| Current port settings: | | | | | | |
| Port Settings | Port 1 | | | | | |
| Baud Rate (bps): | 115200 | | | | | |
| Data Size (bits): | 8 Nono | | | | | |
| | NOTE | | ~ | | | |
| | | Copyright © 2009 ICP DAS Co., Ltd. All rights reserve | d. | | | |
| ê | | 🔮 Internet | : | | | |

2.1 Specifications

| Model | tDS-712 | tDS-722 | tDS-732 | tDS-715 | tDS-725 | tDS-735 | tDS-718 | tDS-724 | tDS-734 |
|----------------------------|---|---|---------------------------------------|--------------------------------------|------------------|------------------|--|------------------|------------------|
| System | | | | | | | | | |
| CPU | 32-bit MCI | 2-bit MCU | | | | | | | |
| Communication Inter | face | | | | | | | | |
| Ethernet | 10/100 Ba (Auto-nego PoE (IEEE | se-TX, 8-pir otiating, Aut 802.3af, C | n RJ-45 x 1, o-MDI/MDIX lass 1) | K, LED indica | itor) | | | | |
| COM1 | 5-wire RS-232 | 5-wire RS-232 | 3-wire RS-232 | 2-wire RS-485 4-wire RS-422 | 2-wire RS-485 | 2-wire RS-485 | 3-wire RS-232 2-wire RS-485 4-wire RS-422 | 2-wire RS-485 | 2-wire RS-485 |
| COM2 | - | 5-wire RS-232 | 3-wire RS-232 | - | 2-wire RS-485 | 2-wire RS-485 | | 5-wire RS-232 | 3-wire RS-232 |
| СОМЗ | - | - | 3-wire RS-232 | - | - | 2-wire RS-485 | | - | 3-wire RS-232 |
| Self-Tuner | - | | | Yes, autor | atic RS-485 | direction co | ontrol | | |
| UART | 16c550 or | compatible | | | | | | | |
| COM Port Format | | | | | | | | | |
| Baud Rate | 115200 bp | os Max. | | | | | | | |
| Data Bit | 5, 6, 7, 8 | | | | | | | | |
| Parity | None, Odd | d, Even, Ma | rk, Space | | | | | | |
| Stop Bit | 1, 2 | | | | | | | | |
| General | | | | | | | | | |
| Power Input | PoE: IEEE DC jack: + | 802.3af, C 12 ~ 48 V _{D0} | lass 1 | | | | | | |
| Power Consumption | 0.05 A @ 2 | 24 Vdc | | | | | | | |
| Connector | Male DB-9 x1 10-Pin Removable Terminal Block x 1 | | | | | | | | |
| Mounting | DIN-Rail | | | | | | | | |
| Flammability | Fire Retardant Materials (UL94-V0 Level) | | | | | | | | |
| Operating Temperature | -25° ~ 75°C | | | | | | | | |
| Storage Temperature | -30° ~ 80° | 30° ~ 80°C | | | | | | | |
| Humidity | 10 ~ 90% | RH, non-co | ndensing | | | | | | |
| Note: COM1/COM2/Co | OM3 = TCP | port 10001 | /10002/100 | 03. | | | | | |

2.2 Features

- Incorporates any RS-232/422/485 serial device in an Ethernet
- Supports pair-connection (serial-bridge, serial-tunnel) applications
- Contains a 32-bit MCU that efficiently handles efficient network traffic
- 10/100 Base-TX Ethernet, RJ-45 x1
 (Auto-negotiating, auto MDI/MDIX, LED Indicators)
- Includes redundant power inputs: PoE (IEEE 802.3af, Class 1) and DC jack
- Allows automatic RS-485 direction control
- Supports TCP, UDP, HTTP, DHCP, BOOTP and TFTP protocols
- Supports UDP responder for device discovery
- Allows easy firmware update via the Ethernet
- Tiny Built-in Web server for easy configuration
- Male DB-9 or terminal block connector for easy wiring
- Tiny form-factor and low power consumption
- RoHS compliant with no Halogen
- Made from high-grade fire retardant materials (UL94-V0 Level)
- Cost-effective Device Servers

2.3 Selection Guide

| Model | CPU | Ethernet | Baud Rate | COM1 | COM2 | COM3 | |
|--|---|------------------|-----------------|---------------|---------------|---------------|--|
| tDS-712 | | | | 5-wire RS-232 | - | - | |
| tDS-722 | 32-bit MCU | | | 5-wire RS-232 | 5-wire RS-232 | - | |
| tDS-732 | | | | 3-wire RS-232 | 3-wire RS-232 | 3-wire RS-232 | |
| +DC 715 | | | | 2-wire RS-485 | | | |
| 103-715 | | | | 4-wire RS-422 | - | - | |
| tDS-725 | | 10/100 Base-TX, | 4450001 | 2-wire RS-485 | 2-wire RS-485 | - | |
| tDS-735 | | PoE | 115200 bps | 2-wire RS-485 | 2-wire RS-485 | 2-wire RS-485 | |
| | | | | 3-wire RS-232 | - | | |
| tDS-718 | | | | 2-wire RS-485 | | - | |
| | | | | 4-wire RS-422 | | | |
| tDS-724 | | | | 2-wire RS-485 | 5-wire RS-232 | - | |
| tDS-734 | | | | 2-wire RS-485 | 3-wire RS-232 | 3-wire RS-232 | |
| 3-Wire RS-232: RxD, TxD, GND (Non-isolated) | | | | | | | |
| 5-Wire RS-232: RxD, TxD, CTS, RTS, GND (No-isolated) | | | | | | | |
| 2-Wire RS-48 | 2-Wire RS-485: DATA+, DATA-, GND (Non-isolated) | | | | | | |
| 4-Wire RS-42 | 22: TxD+, TxD | -, RxD+, RxD-, G | ND (Non-islated | d) | | | |



1. PoE and Ethernet RJ-45 Jack:

The tDS-700 is equipped with a RJ-45 jack that is used as the 10/100 Base-TX Ethernet port and features networking capability. When an Ethernet link is detected and an Ethernet packet is received, the **Link/Act LED (Orange)** indicator will be illuminated. When power is supplied via PoE (Power-over-Ethernet), the **PoE LED (Green)** indicator will be illuminated.



2. <u>+12~+48 Vpc Jack:</u>

The tDS-700 is equipped with a +12 \sim +48 VDc jack that is used as the power supply. If there is no PoE switch available on site, the tDS-700 will accept power input from a DC adapter. 12-48 VDc jack that is used as the power supply. If



3. S1: System LED indicator:

Once power is supplied to the tDS-700, the system LED indicator will be illuminated as follows:

| Function | System LED Behavior |
|------------------|--------------------------|
| Running Firmware | ON |
| Network ready | Flashing per 3 seconds |
| Serial Port Busy | Flashing per 0.2 seconds |

4. Operating Mode Switch:

Init Mode: Configuration mode Run Mode: Firmware operation mode

| _ | | - | |
|---|---|---|--|
| | | | |
| | | | |
| | _ | | |
| | | | |

Run 🛻 📥 Init

In the tDS-700 series, the operating mode Switch is in the Run position by default. When updating the tDS-700 firmware, the switch needs to be moved from the Run position to the Init position. The Switch must be returned to the Run position after the update is complete.

5. Serial COM Ports:

The numbers of serial COM Ports depend on the types of tDS-700 modules. For more detailed information regarding the pin assignments of the Serial COM ports, please refer to section 2.6 "**Pin Assignments**".

tDS-712 Dimensions:





tDS-722/732/715/725/735/718/724/734 Dimensions:

2.6 Pin Assignments

2.6.1 tDS-712 Pin Assignments 1-Port 5-wire RS-232 Module



2.6.2 tDS-722 Pin Assignments 2-Port 5-Wire RS-232 Module



2.6.3 tDS-732 Pin Assignments 3-Port 3-Wire RS-232 Module



F.G. GND RxD3 -TxD3 GND RxD2 -TxD2 GND RxD1 TxD1 (1)

2.6.4 tDS-715 Pin Assignments 1-Port 2-Wire RS-485/4-Wire RS-422 Module











2.6.7 tDS-718 Pin Assignments

1-Port 3-Wire RS-232 and 2-Wire RS-485/4-Wire RS-422 Module



2.6.8 tDS-724 Pin Assignments 1-Port 2-Wire RS-485 and 1-Port 5-Wire RS-232 Module



2.6.9 tDS-734 Pin Assignments 1-Port 2-Wire RS-485 and 2-Port 3-Wire RS-232 Module



2.7.1 RS-232 Wiring Connections

5-wire RS-232 Connection (DB-9)



3-wire RS-232 Connection (Shorts unused signals RTS/CTS)



Note

- For 3-Wire RS-232 connections, it is recommended that unused signals such as RTS/CTS and DTR/DSR are shorted, since some systems may still check the status of CTS and DSR.
- 2. FGND is the frame ground that is soldered to the DB9 metal-shield.

2.7.2 RS-422 Wiring Connections

4-wire RS-422 Wiring



2.7.3 **RS-485 Wire Connections**



2-wire Only Device

Note

For <u>non-isolated</u> RS-422/485 ports, you should connect all signal grounds of RS-422/485 devices together. This reduces the common-mode voltage between devices.

Step 1: Connecting the power and Host PC

- 1. Make sure the network settings on your PC are functioning correctly.
- Disable or correctly configure the Windows firewall and any Anti-Virus software firewall first or else the "Search Servers" function in the VxComm Utility may not work. (Contact your System Administrator for more details of how to do this.)
- 3. Check Init/Run switch is on **Run** position.



- 4. Connect both the tDS-700 and your computer to the same sub-network or the same Ethernet Switch and power on the tDS-700.
- 5. Make sure the System LED indicator is flashing.





- 6. Perform a Self test wiring check as follows:
- RS-232 Wiring of COM1



RS-422 Wiring of COM1:



Step 2: Installing the VxComm Utility on your PC

The software is located at: CD: \NAPDOS\Software\VxComm_Driver http://ftp.icpdas.com/pub/cd/tinymodules/napdos/software/vxcomm_driver/



Step 3: Search for the tDS-700 on the Ethernet network

- 1. Double click the VxComm Utility shortcut on the desktop.
- 2. Click the "Search Servers" button to search for your tDS-700.
- 3. Double click the name of the tDS-700 to open the "Configure Server" dialog box.



 Contact your Network Administrator to obtain the correct network configuration information such as IP/Mask/Gateway. Enter the network settings and then click "OK". The tDS-700 will use the new settings within 2 seconds.

| Configure Serve Server Name | 4. Configure th Ethernet setting | e gs | | |
|--------------------------------|-------------------------------------|------------|-------------------|-------------|
| DHCP: | U: OFF | Alias: | Tiny | (7 Chars) |
| (P Address : | 10.0.8.246 | MAC: | 00:0d:e0:8f:ff:ff | |
| Sub-net Mask : | 255.255.255.0 | Warning!! | | tor to get |
| Gateway : | 10.0.8.254 | correct co | onfig 5. CIIC | / changing! |
| | | | ОК | Cancel |

Step 4: Configuring the Virtual COM Ports

1. Wait 2 seconds and then click the "**Search Servers**" button again to ensure that the tDS-700 is working correctly with the new configuration.

| 1 Click | | e. | | 2. Cl | lick your tDS-700 | | |
|------------|-----------|---------|-------|------------|-------------------|------------|---------|
| I. CIICK | 'eb | Name | Alias | IP , | in the list | leway | MAC Ac |
| Searc | h Servers | tDS-715 | Tiny | 10.0.8.246 | 255.255.255.0 | 10.0.8.254 | 00:0d:e |
| Configurat | ion (UDP) | | | | | | |

2. Click the "Add Server[s]" button. Assign a COM Port number and click "OK" to save your settings.

| File Server Port Tools | J, Mar.24, 2010] |
|------------------------|---|
| | Configure Server Confi |
| 3. Click | IP Range Advanced Options |
| Add Server(s) | Server Information Server Name : Range Start : 10.0.8.246 IF Range End : 10.0.8.246 |
| Web | Includes the © (Net) Virtual COM Virtual COM |
| Exit | COM Port : COM2 Fixed baudrat COM2 COM3 Maps virtual COM4 COM5 rt I/O" on serve 5. Click |
| | COMB COM7 COM8 OK Cancel |

3. Click on tDS-700 name and check the virtual COM port mappings on the PC.



4. Click "**Tools**" >> "**Restart Driver**", and then click the "**Restart Driver**" button.

| ile <u>S</u> erver <u>P</u> ort <u>Tools</u> | 7. Click |
|--|--|
| System M Rest | tem Informaty.n start Driver Co |
| | VxComm Utility : Restarting Driver |
| VxComp Where remote series are as become part of your PC | Restart the driver to use new configuration. Make sure you have closed all virtual COM ports first. |
| | |
| Add Server(s | Status: Driver is not 8 Click |

Step 5: Testing your tDS-700

- 1. Right click Port 1 and then choose the "Open COM Port" item.
- Check that the configuration of the COM Port is correct and then click the "Open COM" button.

| 1 | VxComm Server | s 1.8.246) | Po | | CK Idrate |
|---------------|---------------|---------------|--------|------|-------------------|
| | | | Port 1 | COM2 | Dy afigure Pot |
| Configuration | Setting | | | | en COM Port |
| COM Port | TCP/IP Port | | | | |
| COM Port | СОМ2 | Bits : 8 | • | | |
| Baudrate | 115200 | Bit : No | one 🔹 | | |
| | Open COM 1 | Stop Bits : 1 | - | | |

3. Type a string in the send field then click the "**Send**" button. If a response is received, it will be displayed in the received field.

| | Terminal VI 0.9 (Isp. 14, 2010) | |
|--------|---------------------------------|-----------------------|
| Send | \$01M | Send |
| (Hex) | 24 30 31 4D | <u></u> |
| Receiv | red | □ Send with CR (0x0D) |
| 24 30 | 31 4D | \$01M |
| 5. R | esponse Message | C Text |
| | | |

4. If the test is successful, then your COM port program should now be able to work with this Virtual COM Port.



4. Web Configuration

Once the tDS-700 module has been correctly configured and is functioning on the network normally, the configuration details can be retrieved or modified using either the VxComm Utility or a standard web browser.

4.1 Logging on to the tDS-700 Web server

You can log on to the tDS-700 web server from any computer that has Internet access.

Step 1: Open a browser

Mozilla Firefox, Google Chrome and Internet Explorer, for example are reliable and popular internet browsers that can be used to configure tDS-700 modules.



If using IE, disable the cache to prevent browser access errors. For detailed settings information refer to "**Appendix: FAQ 1**".

Step 2: Type the URL address of the tDS-700

Make sure you have correctly configured the network settings for the tDS-700, or refer to Section 3 "**Setting up the tDS-700 module**".



Step 3: Enter the Password

After entering the IP address, the login dialog page will be displayed. Enter the password, and then click the **"Submit"** button to enter the configuration web page.

The factory default password is:





Step 4: Welcome to tDS-700 web server

After logging onto the tDS-700 web server, the main page will appear.

| u · 🕗 · 💽 💌 🖓 🔑 seare | h 🎇 Favorites 💓 🕻 | S. 3 🖾 🐲 | |
|-----------------------------|-------------------|---|-------------------|
| 🛃 http://10.0.8.246/ | | | 👻 🔁 😡 |
| Home Port1 Ne | e Server (tDS | -700) nge Password Logout | |
| tus & Configuration | | | |
| Model Name tDS-712 | 2 | Alias Name. | Tiny |
| Firmware Version: v1.0.3 [M | tar.24, 2010] | MAC Address: | 00-0D-E0-8F-FF-FF |
| IP Address: 10.0.8.24 | 46 | TCP Command Port | 10000 |
| Initial Switch OFF | | System Timeout: (Network Watchdog, Seconds) | 300 |
| ent port settings: | | | |
| Port Settings | Port 1 | | |
| Baud Rate (bps) | 115200 | | |
| Data Size (oits) | 8 | | |
| Parity | None | | |

4.2 Home Page

The Home link connects to the main page, which contains two parts.



The first part of this page provides basic information about the tDS-700 hardware and software.

| atus & Configuration | |
|---|--|
| Model Name: tDS-712 | Alias Name: Tiny |
| Firmware Version: v1.0.6 [Jul.21, 2010] | MAC Address: 00-0D-E0-8F-FF-FF |
| IP Address: 10.0.8.246 | TCP Command Port: 10000 |
| Initial Switch: OFF | System Timeout: (Network Watchdog, <mark>300</mark> Seconds) |

The second part of this page provides the status of the port settings and pair-connection settings.

| Current port settings: | |
|--|---------|
| Port Settings | Port 1 |
| Baud Rate (bps): | 115200 |
| Data Size (bits): | 8 |
| Parity: | None |
| Stop Bits (bits): | 1 |
| Flow Control: | None |
| Dynamic Serial Settings: | Enable |
| Serial Ending Chars: (Number[,char1][,char2]) | 0 |
| Local TCP Port: | 10001 |
| TCP Timeout (Seconds): | 60 |
| Pair-Connection Settings | Port 1 |
| Server Mode: | Server |
| Remote Server IP: | Disable |
| Remote TCP Port: | Disable |

4.3 Network Setting



4.3.1 Network and Miscellaneous Settings

- Check the model name and the software information.
- The software information includes the following items: Firmware Version, Model Name, IP Address, Initial Switch, MAC Address, and System Timeout.



After updating the tDS-700 firmware, you can check the version information on this page.

4.3.2 IP Address Selection

The Address Type, Static IP Address, Subnet Mask and Default Gateway items are the most important network settings and should always correspond to the LAN definition. If they do not match, the tDS-700 module will not operate correctly. If the settings are changed while the module is operating, any links to Virtual COM Port based applications currently in use will be lost and an error will occur.

| dress Selection | | |
|--|-------------------|--|
| Address Type: | Static IP 🛛 👻 | |
| Static IP Address: | 10 . 0 . 8 . 246 | |
| Subnet Mask: | 255 255 255 0 | |
| Default Gateway: | 10 . 0 . 8 . 254 | |
| TCP Command Port: | 10000 | (Default: 10000) |
| Command Port Timeout: (Socket Watchdog) | 60 | (1 ~ 65535 seconds, Default= 30, Disable= 0) |
| MAC Address: | 00-0D-E0-80-00-04 | (Format: FF-FF-FF-FF-FF) |
| | | Update Settings |

Item Descriptions:

| Item | Description |
|----------------------|---|
| | Static IP: If you don't have a DHCP server in your network, you can configure the network settings manually. Please refer to the section " 4.3.2.1 Manually Configuration " |
| Address Type | DHCP/AutoIP: Dynamic Host Configuration Protocol (DHCP) is a network application protocol that automatically assigns an IP address to each device. Please refer to Section 4.3.2.2 " Dynamic Configuration " |
| Static IP Address | Each tDS-700 on the network must have a unique IP address. This item used to assign specific IP address. |
| Subnet Mask | The Subnet Mask indicates which portion of the IP address is used to identify the local network or subnet. |
| Default Gateway | A gateway (or router) is a system that is used to connect an individual network with one or more additional networks. |
| TCP Command Port | The default Command Port is 10000. |
| Command Port Timeout | If the command port does not receive any data from the TCP/IP socket for a certain period, the tDS-700 can disconnect the socket. |
| (Socket Watchdog) | Settings range value: 1 ~ 65535 (seconds); Default value= 30 (seconds); Disabled = 0; |
| MAC Address | The User-defined MAC address. |
| Update Settings | Click this button to save the new settings to the tDS-700. |

Network settings can be configured using either <u>dynamic configuration</u> or <u>manual</u> <u>configuration</u>, as per the following instructions:

4.3.2.1 Manual Configuration

When using manual configuration, you have to assign all the network settings in the following manner:

- Step 1: Select "Static IP" as the address type
- Step 2: Enter the appropriate network settings
- Step 3: Click the "Update Settings" button to finish the configuration

| | Step1 | |
|--|---------------------|-------------------------------------|
| Address Type: | Static IP | |
| Static IP Address: | 10 . 0 . 8 . 246 | Step2 |
| Subnet Mask: | 255 _ 255 _ 255 _ 0 | |
| Default Gateway: | 10 0 8 254 | |
| TCP Command Port: | 10000 | (Default: 10000) |
| Command Port Timeout: (Socket Watchdog) | 60 | (1 ~ 65535 seconds, Default= 30, Di |
| MAC Address: | 00-0D-E0-80-00-04 | (Format: FF-FF-FF-FF-FF) |
| | | Update Settings Step3 |

4.3.2.2 Dynamic Configuration

Dynamic configuration is very easy to perform. If you have a DHCP server, the network address can be dynamically configured in the following manner:

Step 1: Select "DHCP/AutoIP" as the address type

Step 2: Click the "Update Settings" button to finish the configuration

| Address Type: | | |
|--|-------------------|--------------------------------------|
| Static IP Address: | 10 0 8 246 | |
| Subnet Mask: | 255 255 255 0 | |
| Default Gateway: | 10 0 8 254 | |
| TCP Command Port: | 10000 | (Default: 10000) |
| Command Port Timeout: (Socket Watchdog) | 60 |] (1 ~ 65535 seconds, Default= 30, D |
| MAC Address: | 00-0D-E0-80-00-04 | (Format: FF-FF-FF-FF-FF, FF-FF) |
| | | Update Settings Step2 |

4.3.3 General Configuration Settings

The General Configuration Settings provides functions allowing items such as the Alias Name, System Timeout value, and Auto-logout value to be configured.

| inorai eoninguration eo | eπings | | |
|---------------------------------------|--------|--|--|
| Alias Name: | Tiny | (Max. 18 chars) | |
| System Timeout: (Network Watchdog) | 300 | (30 ~ 65535 seconds, Default= 300, Disable= 0) | |
| Web Auto-logout: | 10 | (1 ~ 65535 minutes, Default= 10, Disable= 0) | |
| | | Update Settings | |

Item Descriptions:

| ltem | Description | Default |
|--------------------------------------|--|---------|
| Alias Name | Each tDS-700 can be allocated a unique Alias name so that it can be identified the network. | Tiny |
| System Timeout (Network Watchdog) | If no network communication occurs for a certain period, the system will be rebooted based on the configured system timeout value. Settings range: 30 ~ 65535 (seconds); Disabled = 0; | 300 |
| Web Auto-logout | If there is no action for a certain period in the web server, user account will be logout. Settings range: 1 ~ 65535 (minutes); Disabled = 0; | 10 |
| Update Settings | Click this button to save the new settings to the tDS-700. | |

4.3.4 Restore Factory Defaults

- To reset the settings to their factory defaults, follow these steps:
 - Step 1: Click the "Restore Defaults" button to reset the configuration.
 - Step 2: Click the "**OK**" button in the message dialog box.
 - Step 3: Check whether the tDS-700 is reset to factory default settings for use with the VxComm Utility. Refer to Section **3** "Setting up the tDS-700 Module"

| | | | - W. (C) | |
|---|-------------------------|---------------------------------|---------------|-----------------|
| | | | | |
| Microsoft Internet Explorer | | | X | |
| This will erase all existing configuration changes and restor want to do this or Cancel to retain existing settings. | ore factory default set | tings. Click OK if you are sure | /OU | |
| | | Cr Bow bri juk | Debjor: Sines | Castgo |
| | | | lann Sarans | Port Virtual CD |
| | | | | |

Default Settings:

| Item | Factory Default Settings |
|---------|--------------------------|
| IP | 192.168.255.1 |
| Gateway | 192.168.0.1 |
| Mask | 255.255.0.0 |

4.4 Serial Port Settings



4.4.1 Port1 Settings

Check the tDS-700 hardware and software information.



4.4.2 Port Settings

The port settings provide the following functions:

| Port Settings Current | Updated |
|--------------------------------|---|
| Baud Rate (bps): 115200 | 115200 🖌 bits/S |
| Data Size (bits): 8 | 8 🕶 bits/character |
| Parity: None | None 🗸 |
| Stop Bits(bits): 1 | 1 🗸 |
| Flow Control: None | None |
| Dynamic Serial Setting: Enable | Enable 🗸 |
| Serial Ending Chars: | 0 |
| (Number[,char1][,char2]) | (e.g.: 2,0x0D,0x0A) |
| Local TCP Port: 10001 | (=TCP Command Port +1) |
| TCP Timeout (seconds): 60 | 60 (1 ~ 65535 seconds, Default= 60, Disable= 0) |

Item Descriptions:

| Item | Description | Default |
|---|--|---------|
| Baud Rate (bps) | Sets the Baud Rate for the COM ports. | 115200 |
| Data Size (bits) | Sets the Data Size for the COM ports. | 8 |
| Parity | Sets the Parity for the COM ports. The tDS-700 does not support the Mark and Space functions. | None |
| Stop Bits (bits) | Sets the Stop Bits for the COM ports. | 1 |
| Flow Control | Sets the Flow Control for the COM ports. | None |
| Dynamic Serial Setting | Enable client (VxComm Driver) to dynamically change the data format and baud rate settings. | Enable |
| Serial Ending Chars (Number[,char1][,char2]) | The tDS-700 outputs an Ethernet packet immediately after the ending-chars pattern is identified from the incoming serial data. The number of ending-chars can be 0 (disabled), 1 or 2 chars. Disabled=0; 1 char: 1,0x0D ; 2 chars: 2,0x0D,0x0A | 0 |
| Local TCP Port | TCP Command Port +1 Note: COM1/COM2/COM3 = TCP port 10001/10002/10003 | 10001 |
| TCP Timeout (seconds) | If the Local TCP port does not receive any data via the TCP/IP for a certain period, the tDS-700 will disconnect the socket based on the TCP timeout value. Settings range: 1 ~ 65535 (seconds); Disabled = 0; | 60 |

4.4.3 Pair-Connection Settings

The pair-connection provides the following functions:

| Pair-Connection Settings Current | Updated |
|----------------------------------|------------------|
| Server Mode: Server | Server 💌 |
| Remote Server IP: Disabled | 10 . 0 . 8 . 244 |
| Remote TCP Port: Disabled | 10001 |
| Submit | |

Item Descriptions:

| Item | Server Settings | Client Settings |
|------------------|-------------------------------------|---|
| Server Mode | Server | Client |
| Remote Server IP | Disabled | IP address of the remote device |
| Remote TCP Port | Disabled | TCP Port number of the remote device |
| Submit | Click this button to save the new s | ettings to the tDS-700. |

The more detailed information regarding pair-connection applications settings, please refer to the Section **5.4** "**Pair-Connection Applications**".

4.5 Change Password

| 1072 | Tiny Device Server (tDS-700) |
|-----------------------------------|---|
| DAS | Home Port1 Network Setting Change Password Logout |
| Change Passy The length of the | vord e password is 12 characters maximum. |
| Current pa | |
| Confirm new pa | assword: ••••••• Submit |

Item Descriptions:

| Item | Description |
|----------------------|--|
| Current password | Enter the old password (default is admin) |
| New password | Enter the new password |
| Confirm new password | Enter the new password again |
| Submit | Click this button to save the new settings to the tDS-700. |

4.6 Logout

Click the "Logout" tag to log out from the system and return to the login page.

| 107 | Tiny Device Server (tDS-700) | | | | | |
|--|--|--|--|--|--|--|
| (DAS | Home Port1 Network Setting Change Password Logout | | | | | |
| The system is log To enter the web c | gged out. onfiguration, please type password in the following field. | | | | | |
| Login password: | Submit | | | | | |
| Note: This web con If the web configura | nfiguration requires JavaScript enabled in your browser (Firefox, IE). ation does not work, please check the JavaScript settings first. | | | | | |

5. Typical Applications for the tDS-700

5.1 RS-232/422/485 Device Networking

--- Using Virtual COM Technology ---

The tDS-700 series is designed to link RS-232/422/485 devices to an Ethernet network. The VxComm utility allows the built-in tDS-700 COM Port to be virtualized to a standard COM Port of a host PC, as shown below:



In the configuration above, Meter-1 is virtualized to link to COM3 of the host PC. Therefore, a program originally designed for the MS-COMM standard can access the meter without the need for any modification.

The tDS-700 series provides of Ethernet I/O solutions:

Linking to I-7000 series modules

The I-7000 series provides a variety of I/O operations, such as D/I, D/O, A/D, D/A, Counter and Frequency Measurement, etc. The I-7000 series was originally designed to be used with RS-485 networks, so the RS-485 of COM on the tDS-700 can be used to link to I-7000 series modules.

By using VxComm technology, programs that support serial devices on the host PC can be upgraded from an RS-485 network to an Ethernet network without requiring any modifications to the program.

5.3 Configurable Ethernet Data Logger

Using the VxComm driver, the tDS-700 + 7000 modules can be virtualized to become COM Port + 7000 modules located on the host PC, and then the Data Logger in the DCON Utility can be used to access data related to the I-7000 from the Ethernet. Signal data originating from the I-7000 modules can be analyzed using MS Excel without the need to write any custom programs



1: The DCON utility includes a log function, as show below:

| ile <u>C</u> OM | Port Search | Run Term | inal <u>H</u> elp | | | | | |
|-----------------|-------------|-------------------------------------|-------------------|--------|--------|---|---------|-------|
| | - 4 | <u>D</u> ata Log <u>M</u> onitor | ger P | | Start | 0 | End | 255 |
| Module | Address | Baudrate | Checksum | Format | Status | | Descrip | ption |

2: Configure the system connection as shown below and click the "**Start**" button to begin logging data.

| Log U | onlig: C | \ICPDAS\D | CON_Utility | \config\Log_Co | onfig.bd | Browse | View |
|----------|-----------|-----------|-------------|----------------|-----------------|--------------|--------------|
| Log H | ebou: IC | \ICPDAS\D | CON_Utility | \report\Log_Re | eport.txt | Browse | View |
| otal 1/0 | commands: | 0 | | | | | |
| СОМ | Baudrate | Checksum | Command | Response | Trimed response | Compare Ref. | Interval (m: |
| | | | | | | | |
| | | | | | | | |

3: Open the log file in MS Excel to view the log data as shown in the example below:

| - | 🖻 🖥 🔂 | i 🗁 🖪 | 🕫 🗞 🏷 | B 10 1 | - 🔮 Σ | f= 🛃 🛍 | 🕻 🕄 🙄 🗛 Aris | al | • 1 | 0 - B |
|----|-------------|----------|-------------------------------|--------|-------|----------|--------------|------|-----|--------------|
| | A1 | • | Start log | at | | | | | | |
| | A | В | С | D | E | F | G | н | 1 | J |
| 1 | Start log a | 11/26/01 | ****** | | | | | | | |
| 2 | 14:36:1:0 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.62 | 1000 | | |
| 3 | 14:36:2:40 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.65 | 1000 | | |
| 4 | 14:36:3:30 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.65 | 1000 | | |
| 5 | 14:36:4:20 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.60 | 1000 | | |
| 6 | 14:36:5:10 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.66 | 1000 | | |
| 7 | 14:36:6:0 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.66 | 1000 | | |
| 8 | 14:36:7:40 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.66 | 1000 | | |
| 9 | 14:36:8:30 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.71 | 1000 | | |
| 10 | 14:36:9:20 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.69 | 1000 | | |
| 11 | 14:36:10:1 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.67 | 1000 | | |
| 12 | 14:36:11:0 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.71 | 1000 | | |
| 13 | 14:36:12:4 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.65 | 1000 | | |
| 14 | 14:36:13:3 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.72 | 1000 | | |
| 15 | 14:36:14:2 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.66 | 1000 | | |
| 16 | 14:36:15:1 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.60 | 1000 | | |
| 17 | 14:35:16:0 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.70 | 1000 | | |
| 18 | 14:36:17:4 | 2 | 9600 | 0 | #010 | >+000.00 | >+000.65 | 1000 | | |
| 19 | 14:36:18:3 | 2 | 9600 | ň | #010 | >+000.00 | >+000.72 | 1000 | | |
| 20 | 14-36-19-2 | 2 | 9600 | n | #010 | >+000.00 | >+000.73 | 1000 | | |

By using the I-7000 DCON utility and MS Excel in conjunction with **VxComm technology**, the signal data originating from I-7000 modules via the Ethernet network can be analyzed without the need to write custom programs. For more information about the **log function**, refer to the online help feature (English and Traditional Chinese) of the DCON utility.

| File COM | Port Search | Run Iem | nin u | Help On Line Help (English) On Line new (Liaunaonal Chinese) | 0 | End | 255 |
|----------|-------------|----------|-------|--|---|--------|--------|
| Module | Address | Baudrate | Ch | Module Supported | | Descri | iption |

5.4 Pair-Connection Applications

tDS-700 device servers can be used create а pair-connection to application (as well as serial-bridge or serial-tunnel), and then route data between two serial devices via TCP/IP, which is useful when connecting mainframe computers, servers or other serial devices that do themselves have Ethernet not capability.



| | Port Se (defa | ettings ault) | Pair-connection settings | | | |
|------------|------------------|------------------|--------------------------|---------------------------------|---------------------------------|--|
| Model | Baud Rate | Data Format | Server Mode | Remote Server IP | Remote TCP Port (default) | |
| tDS-700 #1 | 115200 | 8N1 | Client | IP Address of the tDS-700 #2 | 10001 | |
| tDS-700 #2 | 115200 | 8N1 | Server | - | - | |

Pair-Connection Settings Table:

Note

The Baud Rate and data format settings of the client and server (tDS-700 #1 and #2) depend on the COM ports of the PC (or the connected device). The serial port settings can be different between the tDS-700 #1 and #2.

Step 1: Connecting to a network, PC and Power supply

- Confirm that the tDS-700 modules are functioning correctly. Refer to section 3-1
 "Connecting the power and Host PC" for more details.
- Use a DN-09-2F wiring terminal board to connect COM1 of the PC to COM1 of the tDS-700 #1. For detailed RS-232 wiring information, refer to section 2.7 "Wiring Notes".
 (DN 02.25 Web site http://www.isedee.com/products/DAO/secure terminal/de_02.2 http:

(DN-09-2F Web site: http://www.icpdas.com/products/DAQ/screw_terminal/dn_09_2.htm)

 Use a i-7520 module to connect COM2 of PC to COM1 of the tDS-700 #2. For detailed RS-422/485 wiring information, refer to section 2.7 "Wiring Notes". (i-7520 Web site: <u>http://www.icpdas.com/products/Remote_IO/i-7000/i-7520.htm</u>)

For example of pair-connection test as follows:



Step 2: Configuring Ethernet Settings

Contact your Network Administrator to obtain a correct and functioning network configuration (such as IP/Mask/Gateway details) for tDS-700 modules. Please also refer to section 3.3 "Search the tDS-700 on the Ethernet network".

| | 9 | Configure Server | | | Configure Port | | |
|-------------------------|----------|------------------|--------------------------|------------------------|----------------------------------|----------------------|--|
| VxCommon schere sublity | V×Com | m Serve | rs | Port | Virtual COM | Baudrate | |
| Add Server(s) | | | | | | | |
| 📦 Web 🦼 | A ALANCE | Alias | IP Address | Sub-net M | ask Gateway | CIAC A | |
| | tDS-715 | Tiny Tiny | 10.0.8.246 10.0.8.100 | 255.255.2 255.255.2 | 55.0 10.0.8.25 55.0 10.0.8.25 | 4 00:0d: 4 00:0d: | |
| Search Servers | 105-712 | | | | | | |
| Configuration (UDP) | 105-712 | | | | | | |

Step 3: Configuring Pair-Connection on tDS-700 #1 web server

1. Enter the password (**default: admin**) in the Login password field, and then click the **"Submit"** button to enter the configuration page.



2. Click the "Port1" link to enter the settings page.

| Tiny Device Server - Microsoft Internet E Els Edt May Esystem Tools Help | xplorer | |
|--|--|------------|
| G Back - O - R 2 6 / P Se | erch 👷 Favantes 🛷 😥 😓 🦝 | |
| Address 🕘 http://10.0.8.100/ | | |
| 2 Perio | ce Server (tDS-700) http://wwork.Setting.change.Password.Logout | |
| Status & Configuratio | They Device Server - Microsoft Information Follower Company Co | |
| Model Name: tDs | ee 🗃 🕼 👘 (for a staat) 🖉 🛃 de 🛛 Hale " | |
| Firmware Version: v1.0. | Tiny Device Server (tDS-700) | |
| 1000 | Port 1 Settings | |
| | Молон Name: IDS-712 Айзе Name: Тлу С тлиала Vata ar: v10.3 (Var.24, 2010) МАС Аблязо 00-00-E0-8F-FF-FF | |
| | IP Address 10.0.8/00 TCP Command Port 10000 System I marks Initial Sentch: CPF C+ethole Watchido, 300 Seconds | |
| | Settings: | |
| | The current contract for A of A maybe caproed uping the form below. To make the mouse first series area. Copyright © 2009 ICP DAS Co., Ltd. All rights reserved. | Figure 5-2 |
| | 😰 bure 🗣 linternet | - |

- 3. Select the appropriate Baud Rate and Data Format settings from the relevant drop down options, for example "115200", "8", "None" and 1".
- Select "Client" from the "<u>Server Mode</u>" drop down options and type the IP address of the tDS-700 #2 in the "<u>Remote Server IP</u>" field.
- 5. Assign a **TCP port for the tDS-700 #2** in the "**<u>Remote TCP Port</u>**" field and then click the "**Submit**" button to complete the configuration.



Step 4: Configuring Pair-Connection on tDS-700 #2 web server

- 1. Enter the configuration page for the tDS-700 #2 web server.
- 2. Click the "Port1" link to enter the settings page of the tDS-700 #2.
- Set the Baud Rate to "115200" and the Data Format to "8, None, 1".
 (Refer to Figures 5-1~5-3 for illustrations of how to perform the above steps.)
- 4. Select "Server" from the "Server Mode" drop down options and then click the "Submit" button to complete the configuration.



Step 5: Testing the Pair-Connection Function

- 1. The Test2COM.exe program is located at:
 - CD:\Napdos\multiport\utility
 - http://ftp.icpdas.com/pub/cd/iocard/pci/napdos/multiport/utility/



2. Execute the Test2COM.exe program.



Note

The Baud Rate and data format depend on the serial port settings for the web configuration above.

3. Test Successful.



1. ARP (Address Resolution Protocol)

Consider two machines A and B that share a physical network. Each has an assigned IP address IP_A and IP_B , and a MAC address, MAC_A and MAC_B . The goal is to devise low-level software that hides MAC addresses and allows higher-level programs to work only with the IP addresses. Ultimately, however, communication must be carried out by the physical networks using whatever MAC address scheme the hardware supplies.

Suppose machine A wants to send a packet to machine B across a physical network to which they are both attached, but A only has the Internet address for B, IP_B . The question arises: how does A map that address to the MAC address for B, MAC_B ?

ARP provides a method of dynamically mapping 32-bit IP address to the corresponding 48bit MAC address. The term dynamic is used since it happens automatically and is normally not a concern for either the application user or the system administrator.

2. Clients and Servers

The client-server paradigm uses the direction of initiation to categorize whether a program is a client or server. In general, an application program that initiates peer-to-peer communication is called a client. End users usually invoke client programs when they use network services.

Most client programs consist of conventional application program development tools. Each time a client program is executed, it contacts a server, sends a request and waits for a response. When the response arrives, the client program continues processing. Client programs are often easier to develop than servers, and usually require no special system privileges to operate.

By comparison, a server is any program that waits for incoming requests from a client program. The server receives a request from a client, performs the necessary computation and returns the result to the client.

3. Ethernet

The term Ethernet generally refers to a standard published in 1982 by Digital Equipment Corp., Intel Corp. and Xerox Corp. Ethernet is the most popular physical layer local area network (LAN) technology today. Ethernet is a best-effort delivery system that uses CSMA/CD technology. It recognizes hosts using 48-bit MAC address.

4. Firmware

Firmware is an alterable program located or stored in the semi-permanent storage area, e.g., ROM, EEPROM, or Flash memory.

5. Gateway

Computers that interconnect two networks and pass packets from one to the other are called Internet Gateways or Internet Routers. Gateways route packets that are based on the destination network, not on the destination host.

6. ICMP (Internet Control Messages Protocol)

No system works correctly all the time. ICMP provides a method of communicating between the Internet Protocol software on one machine and the Internet Protocol software on another. It allows gateways to send error or control messages to other gateways or allows a host to know what is wrong with the network communication.

7. Internet

Physically, the Internet is a collection of packet switching networks interconnected by gateways that together with TCP/IP protocol, allows them to perform logically as a single, large and virtual network. The Internet recognizes hosts using 32-bit IP address.

8. IP (Internet Protocol) address

Every interface on the Internet must have a unique IP address (also called an Internet address). These addresses are 32-bit numbers. They are normally written as four decimal numbers, one for each byte of the address such as "192.168.41.1". This is called dotted-decimal notation.

9. MAC (Media Access Control) address

To allow a computer to determine which packets are meant for it, each computer attached to an Ethernet is assigned a 48-bit integer known as its MAC address (also called an Ethernet address, hardware address or physical address). They are normally written as eight hexadecimal numbers such as "00:71:88:af:12:3e:0f:01". Ethernet hardware manufacturers purchase blocks of MAC addresses and assign them in sequence as they manufacture the Ethernet interface hardware. Thus, no two hardware interfaces have the same MAC address.

10. Packet

A packet is the unit of data sent across a physical network. It consists of a series of bits containing data and control information, including the source and the destination node (host) address, and is formatted for transmission from one node to another.

11. Ping

Ping sends an ICMP echo request message to a host, expecting an ICMP echo reply to be returned. Normally, if a host cannot be pinged, you won't be able to use Telnet or FTP to connect to the host. Conversely, if Telnet or FTP cannot be used to connect to a host, Ping is often the starting point to determine what the problem is.

12. RARP (Reverse Address Resolution Protocol)

RARP provides a method of dynamically mapping 48-bit MAC address to the corresponding 32-bit IP address.



13. Socket

Each TCP segment contains the source and destination port number that can be used to identify the sending and receiving application. These two values, along with the source and destination IP address in the IP header, uniquely identify each connection.

The combination of an IP address and a port number is called a socket.

14. Subnet Mask

The Subnet mask is often simply called the mask. Given its own IP address and its subnet mask, a host can determine if a TCP/IP packet is destined for a host that is (1) on its own subnet, or (2) on a different network. If (1), the packet will be delivered directly; otherwise it, will be delivered via a gateway or router.

15. TCP (Transmission Control Protocol)

TCP provides a reliable flow of data between two hosts and is associated with tasks such as dividing the data passed to it from applications into appropriately sized chunks for the network layer below, acknowledging received packets, setting timeouts to make certain that the other end acknowledges packets that are sent, and so on.

16. TCP/IP

The Transmission Control Protocol (TCP) and the Internet Protocol (IP) are the standard network protocols. They are almost always implemented and used together in a formation is known as TCP/IP. TCP/IP can be used to communicate across any set of interconnected networks.

17. UDP (User Datagram Protocol)

UDP provides a much simpler service to the application layer as if just sends packets of data from one host to the other, but there is no guarantee that the packets will reach the destination host.



1. How to avoid browser access error that causes a blank page to be displayed when using IE.

Disable the IE cache in the following manner: Step 1: Click <u>"Tools</u>" >> "<u>Internet Options...</u>".



Step 2: Click the "<u>General</u>" tab and then click the "<u>Settings...</u>" button in the Temporary Internet files frame of the Internet Options dialog.



Step 3: Select the "<u>Every visit to the page</u>" option and then click the "<u>OK</u>" button in both the Settings dialog and the Internet Options dialog.

| Internet Options | | | ? |
|--|----------------------------------|------|---------------------------|
| ettings | | ? 🔀 | 'rograms Advanced |
| Check for newer versions of | stored pages: | | nome page. &ar=msnhome |
| Current location: C:\Documents Settings\pfhua Settings\pfhua | and ang\Local | | a special folder |
| Amount of disk space to use: | 47 📚 | MB | <u>S</u> ettings |
| Move Folder View Files | View <u>O</u> bjec 6 OK Ca | ts | Clear <u>H</u> istory |
| | | Tenc | el <u>Acce</u> ssibility |

Step 4: Click the "<u>Refresh</u>" button or press F5 on your keyboard to refresh the tDS-700 web server, or re-open IE.

| e <u>E</u> dit <u>V</u> iew F <u>a</u> vorites <u>T</u> ools | |
|--|-------------------------------|
| Back + 🕥 - 😰 🛃 | Search |
| | word Logout |
| dress 🙆 http://10.1.0.81/ | - |
| Refre | esn |
| Made Name: IDS-715 | Alles Name Tiny |
| -IFTWARE VARIATE VI DIS [JJJ 21, 2010] | MAL Address 00-00-ED-80-00-04 |
| 1 - Houless, 10, 1.0.8 (| Second Times 1 |
| Initia Switch: OFF | (Network Watchdog, 300 |
| | (Seconds) |
| Current port settings: | |
| Port Settings Port 1 | |

2. How to access a remote tDS-700 that is located behind an NAT or a firewall.



The **remote site must have an NAT** server (or a router that supports NAT). NAT stands for Network Address Translator.

By using (configuring) the NAT server, **NAT can forward (bypass) all specified TCP port** connections to specified tDS-700 devices.



Please note, if your NAT (router) includes a built-in firewall feature, you will have to **configure the NAT to allow incoming TCP port** connections.

For example: TCP port includes 10000 ~ 10003 and 10010 ~ 10013 of NAT.

In the VxComm Utility, you have to **add the tDS-700 using the NAT address and the NAT TCP ports instead** of the tDS-700's settings.

For example: To add the first tDS-700, it's IP: Port should be NAT: 10000. To add a second tDS-700, it's IP: Port should be NAT: 10010.

3. Does the VxComm Driver (PC) support auto-reconnection after fixing a network break?

Yes, the **VxComm Driver** (PC) supports the auto-reconnection mechanism in version 2.00 and above. The **VxComm Utility** allows the user to set the Keep-Alive Time (ms) and Connection-Broken Time (ms) in the server options.

For more details, refer to the "Adding a PDS server and configuring the VxComm Driver" section of the VxComm Driver/Utility User Manual.

The VxComm Driver/Utility user manual is located at: CD: \NAPDOS\Software\VxComm_Driver/manual/ http://ftp.icpdas.com/pub/cd/tinymodules/napdos/software/vxcomm_driver/manual/

4. Why does the tDS-700 series module fail on a (public) Internet connection?

The default IP address of the tDS-700 series module is 192.168.255.1, which can be only used on a private Internet connection. A private network packet will not be routed via a (public) Internet connection, which is the reason why the tDS-700 series module failed on the Internet.

```
The IANA has reserved three address spaces for private internets (RFC1918).
10.0.0.0 - 10.255.255.255 (10/8 prefix)
172.16.0.0 - 172.31.255.255 (172.16/12 prefix)
192.168.0.0 - 192.168.255.255 (192.168/16 prefix)
```

However, tDS-700 series modules are able to be operated on the Internet using a legal public IP address. This address can be obtained from your ISP or network administrator.



A private Internet client may communicate with a public Internet server (tDS-700 series module) only if the NAT service for the client is available.



Note

| IANA | Internet Assigned Numbers Authority |
|------|-------------------------------------|
| RFC | Request for Comments |
| ISP | Internet Service Providers |
| NAT | Network Address Translator |

5. Why cannot computer ping or search the tDS-700 series module?



The computer can make a communication with the module through some specific ports. Please confirm with your network administrator that UDP Port 7, Port 57188 and Port 54321 can't be denying by network device.

About the detailed information of TCP/UDP port refers to following table:

| TCP Port: | |
|-------------|-------------------------------------|
| Port Number | Description |
| 80 | HTTP (HyperText Transport Protocol) |
| 10000 | Command Port |
| 10001 | Serial Port for COM1 |
| 10002 | Serial Port for COM2 |
| 10003 | Serial Port for COM3 |

| UDP Port: | |
|-------------|------------------------|
| Port Number | Description |
| 7 | Echo (Ping) |
| 57188 | Request of UDP search |
| 54321 | Response of UDP search |



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